



CRF250L / M

CRF250L_D
CRF250L_E
CRF250M_E

PARTS CATALOGUE

13KZZD02

FOREWORD INDEX 1

ENGINE GROUP 2

FRAME GROUP 3

PARTNUMBERINDEX 4

PART NAME INDEX 5

Instruction for use of parts catalogue

- **This parts catalogue has been created as of April 20, 2013.**
 - Since this date, the sales practice for repair parts may have been changed or the parts may have been eliminated (listed for those not for sale).
 - The modified information is reflected on the latest Electronic Parts Catalogue (EPC).
Also, refer to the parts catalogue news for any change.
 - See the parts catalogue news for any revision that is made after April 20, 2013.
- **Always specify the part number when ordering a part.**
 - Check the model, type, serial numbers, color, maker, and the size as needed before ordering a part.
 - Note that the illustrations (part drawings) can differ from the actual parts in shape.
They are given just to help you to refer to the parts.
- **When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover. We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your Honda distributor.**

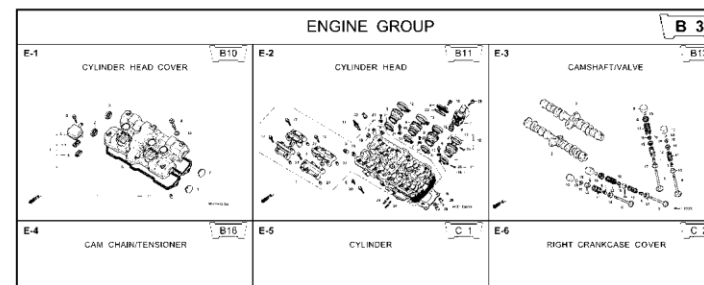
Initial version issue date
May 10, 2012
Honda Motor Co., Ltd.

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How to refer to the part information

A Reference with "Illustrated index"



B Reference with "Part number index"

PART NO. INDEX				
Part Number	Address	Page	Ref	F
04000				
04911-MCE-000	C10	26	1	
06000				
06405-MY5-P00	F13	67	3	
06405-MY5-P10	F13	67	3	
06410-MY9-860	F2	56	1	
06435-MCE-006	F1	55	1	
06451-166-405	E13	51	2	
06451-443-405	F1	55	2	
06451-MA7-405	E13	51	1	
06455-MCE-006	E13	51	3	
11000				
11210-MCE-000	C9	25	1	
11330-MCE-305	C2	18	1	
11333-K18-000	C6	22	1	
11335-MCE-000	C2	18	2	
11360-MCE-000	C7	23	1	
11365-MCE-000	C7	23	2	
11396-MY9-000	C2	18	3	
11631-MCE-000	C5	21	1	
11691-MY9-000	C5	21	2	

C Reference with "Part name index"

PART NAME INDEX				
Part name	Address	Page	Ref	Pz
[A]				
ADJUSTER, CHAIN	F13	67	5	
ARM COMP., GEAR CHANGE	F10	64	3	
ARM, L. MAIN STEP	F11	65	8	
ARM, L. PILLION STEP	F11	65	12	
ARM, R. MAIN STEP	F11	65	5	
ARM, R. PILLION STEP	F11	65	11	
AUTO COC K ASSY., FUEL	F4	58	2	
AXLE, FR. WHEEL	E14	52	3	
AXLE, RR. WHEEL	F2	56	3	
[B]				
BAG, AIR PRESSURE GAUGE	F7	77	4	
BAG, SERVICE BOOK	F7	77	1	
BAG, TOOL	F7	77	3	
BALL, STEEL	F11	65	20	
BAND A, INSULATOR	B11	11	11	
BAND B, INSULATOR	B11	11	12	
BAND, AIR CLEANER CONNECTING TUBE	F8	62	22	
BAND, U-LOCK	F16	70	3	
BAND, WIRE	C10	26	14	
	E5	43	21	
	G4	74	1R	

Address No. E11

Block No. F-7

Ref No.

FRONT FENDER

Ref No	Part No	Description	Reqd QTY	Serial No	Parts catalogue code
			GB400 SFX SFY		
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE	1	1	
3	61100-MCE-000A	FENDER COMP., FR. *NH41M*FORCE SILVER METALLIC	1	-----	3J,4J
			-	1	
4	61101-MCE-000	PLATE, FR. FENDER *PB284C*...CANDY PHOENIX BLUE	1	-----	J,2J
4	61101-MCE-000	PLATE, FR. FENDER	2	1008000	
5	61102-MCE-000	CUSHION, FR. FENDER (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING	2	2	
7	61107-MR7-000	COLLAR (6.5)	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20	4	4	

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2000.09.01 E

Part catalogue structure

② FRONT FENDER

④ Service item

① E11

③ FENDER COMP., FR. 0.3

⑤ Ref. No.

⑥ Part No.

⑦ Description

⑧ Reqd. QTY

⑨ Serial No.

⑩ Parts catalogue code

⑪ CB400 SFX SFY

⑫ 3J,4J

⑬ J,2J

⑭ 1008001

⑮ 1008000

⑯ 1008001

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1 45156-MCE-000 CLAMPER, R. FR. BRAKE HOSE ..

2 45157-MCE-000 CLAMPER, L. FR. BRAKE HOSE ..

3 61100-MCE-000ZA FENDER COMP., FR.

4 61100-MCE-000ZB *PB284C*...CANDY PHOENIX BLUE

5 61101-MCE-000 PLATE, FR. FENDER

6 61101-MCE-010

7 61102-MCE-300 CUSHION, FR. FENDER

8 *NH411M*FORCE SILVER METALLIC

9 *PB284C*...CANDY PHOENIX BLUE

10 PLATE, FR. FENDER

11

12 CUSHION, FR. FENDER

13 (BLACK)

14 1008001

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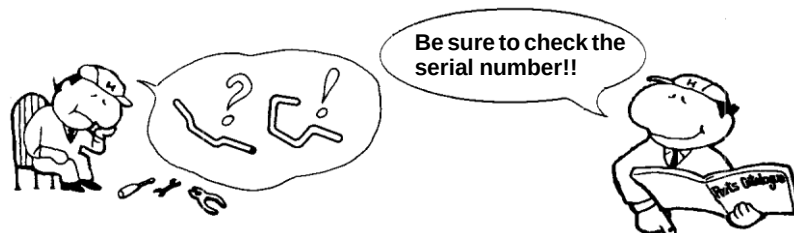
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When the parts were revised



Ref. No.	Part No.	Description	Reqd. QTY		Serial No.
			CB400 SFX	SFY	
1	45156-MCE-000	CLAMPER, R. FR. BRAKE HOSE ..	1	1	
2	45157-MCE-000	CLAMPER, L. FR. BRAKE HOSE ..	1	1	
3	61100-MCE-000ZA	FENDER COMP., FR. *NH411M*FORCE SILVER METALLIC	1	-	-----3J,4J
	61100-MCE-000ZB	*PB284C*...CANDY PHOENIX BLUE	1	-	-----J,2J
4	61101-MCE-000	PLATE, FR. FENDER (###).....	2	2	-----1008000
	61101-MCE-010		2	2	-----1008001
5	61102-MCE-300	CUSHION, FR. FENDER (BLACK)	2	2	
6	61105-MCE-000	STAY, FR. FENDER MOUNTING ...	2	2	
7	61107-MR7-000	COLLAR (6.5)	4	4	
8	96001-06020-00	BOLT, FLANGE, 6X20	4	4	

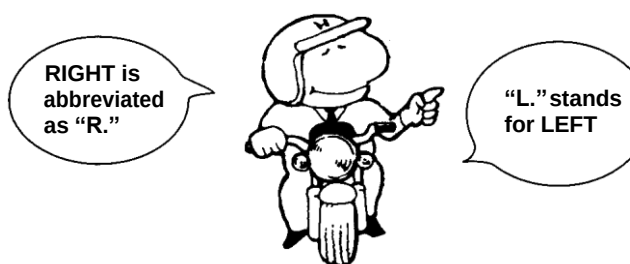
The number has been used from the initial model without revision.

When shown at the left side, it is applicable to the models of No.1008001 and the subsequent numbers.

When shown at the right side, it is applicable to the models up to No.1008000.

The parts listed with "###" at the end of the parts name have limited supply period (parts not for sale).

Abbreviations used in the parts catalogue

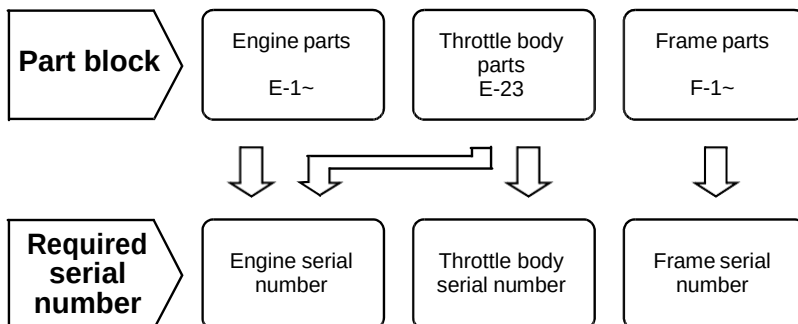


* "L." or "R." in the description of a part stands for the LEFT hand side or the RIGHT hand side. Determine the left or right as if you were in the motorcycle seat.

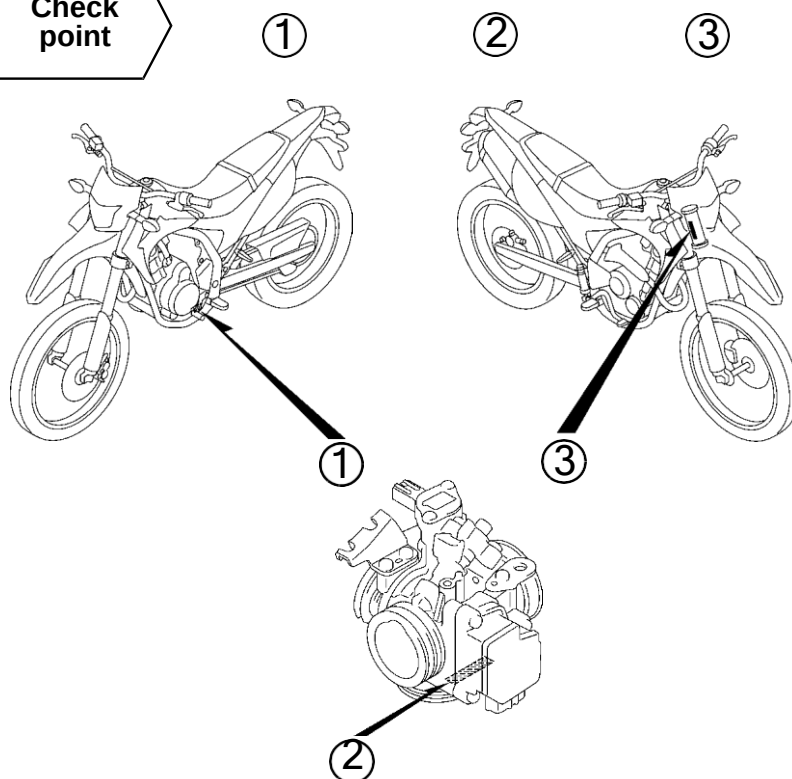
• The following abbreviations are used in this parts catalogue.

A Ampere	L. Left
ABS Anti-lock brake system	L (100L) .Link (100 Links)
A.C. Alternating current	L.E.D. Light emitted diode
A.M. Attaching mark	MM Millimeter
ASSY. Assembly	MPH Miles per hour
C.D.I. Capacitive discharge ignition	R. Right
COMP. ... Complete	RR. Rear
D.C. Direct current	STD. Standard
EX. Exhaust	T (22T) ...Tooth (22 Teeth)
FR. Front	TCS Traction control system
G Gram	T.M. Transcript mark
HEX. Hexagonal	V Volt
IN. Inlet	W Watt
KPH Kilometers per hour	WL With labelling
	WOL Without labelling

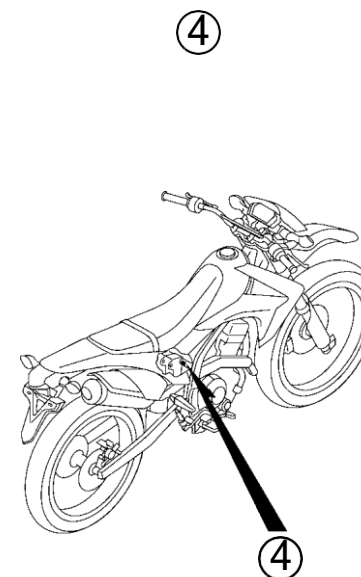
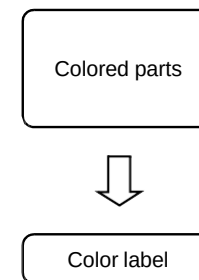
Part block and serial number check



Check point



Color label attachment position check



Models, parts catalogue codes and applicable serial numbers

Models, parts catalogue codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with parts catalogue codes are exclusive for models destined for countries designated.

If no area codes are listed, parts are for common use.

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable throttle body identification No.
CRF250LD	2BR	Brazil	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	GQ32A A
	BR				
	E	England	MD38E-2000001~2099999	MLHMD38A*D5000001~D5099999	
	ED	European direct sales			
	F	France			
	LA	Latin America	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	
	PH	Philippines	MD38E-2000001~2099999		
	U	Australia		MLHMD38U*D5000001~D5099999	
CRF250LE	KO	Korea	MD38E-2100001~	MLHND38K*D5000001~	GQ32A A
CRF250ME	2ED	European direct sales	MD38E-2100001~	MLHND38B*E5000001~	GQ32A A
	3E	England			
	E				
	ED	European direct sales			

* Of carburetor/throttle body identification numbers, only the portions underlined in the example below are used for registration.

GQ32A AKC ア

Color label

- When ordering parts, check the model name, main color, and code by observing the “COLOR LABEL” on the vehicle.
- When ordering a colored part, use the color chart in the instruction for use of parts catalogue.

VFR800FIW		MODEL		VFR800FIW				
COLOR R-157		COLOR		Sparkling silver metallic	Mute black metallic	Applicable model		Applicable Re block No.
CODE R157		CODE		NH-295M	NH-359M	Initial applicable model	Final applicable model	
		Name of colored parts	Basic part No.	NH295	NH359			
1								
2								
3								
4								
5								
6								
7								
8								
9								
10								

Color chart

- When ordering a colored part, refer to the chart below and use a part number consisting of the relevant basic part number to which has been added a part color code.

CRF250L (CRF250LD).....2BR,BR

No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZB			F-39	6
3	COVER, FR. MUFFLER	18360-KZZ-900	ZB			F-27	10
4	COVER, L. SIDE	83601-KZZ-900	ZC			F-24	5
5	COVER, R. SIDE	83501-KZZ-900	ZC			F-24	3
6	COVER, TOOL BOX	83602-KZZ-900	ZB			F-24	6
7	FENDER SET, RR.	80010-KZZ-900	ZD			F-34	6
8	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB			F-10	2
9	MARK, HONDA	86101-KZZ-900	ZC			F-50	1
10	MARK, HONDA	86102-KZZ-900	ZC			F-50	2
11	PROTECTOR, L. FR. FORK	51620-KZZ-900	ZC			F-11	23
12	PROTECTOR, R. FR. FORK	51610-KZZ-900	ZC			F-11	22
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD			F-23	1
14	SHROUD SET, L. FR.	19090-KZZ-900	ZD			F-22	4
15	SHROUD SET, L. RR.	19095-KZZ-900	ZD			F-22	5

CRF250L (CRF250LD).....2BR,BR

No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
16	SHROUD SET, R. FR.	19070-KZZ-900	ZD			F-22	2
17	SHROUD SET, R. RR.	19075-KZZ-900	ZD			F-22	3
18	STRIPE, L. FR. SHROUD	86192-KZZ-900	ZD			F-50	4
19	STRIPE, L. RR. SHROUD	86194-KZZ-900	ZD			F-50	6
20	STRIPE, R. FR. SHROUD	86191-KZZ-900	ZD			F-50	3
21	STRIPE, R. RR. SHROUD	86193-KZZ-900	ZD			F-50	5
22	TANK ASSY.,FUEL	17500-KZZ-900	ZB			F-21	2
23	VISOR SET,FR.	61140-KZZ-900	ZD			F-1	9

CRF250L (CRF250LD).....E,ED,F,LA,PH,U

No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZB			F-39	6
3	COVER, FR. MUFFLER	18360-KZZ-900	ZB			F-27	10
4	COVER, L. SIDE	83601-KZZ-900	ZC			F-24	5
5	COVER, R. SIDE	83501-KZZ-900	ZC			F-24	3
6	COVER, TOOL BOX	83602-KZZ-900	ZB			F-24	6
7	FENDER SET, RR.	80010-KZZ-900	ZD			F-34	6
8	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB			F-10	2
9	MARK, HONDA	86101-KZZ-900	ZC			F-50	1
10	MARK, HONDA	86102-KZZ-900	ZC			F-50	2
11	PROTECTOR, L. FR. FORK	51620-KZZ-900	ZC			F-11	23
12	PROTECTOR, R. FR. FORK	51610-KZZ-900	ZC			F-11	22
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD			F-23	1
14	SHROUD SET, L. FR.	19090-KZZ-900	ZD			F-22	4
15	SHROUD SET, L. RR.	19095-KZZ-900	ZD			F-22	5
16	SHROUD SET, R. FR.	19070-KZZ-900	ZD			F-22	2
17	SHROUD SET, R. RR.	19075-KZZ-900	ZD			F-22	3
18	STRIPE, L. FR. SHROUD	86192-KZZ-900	ZD			F-50	4
19	STRIPE, L. RR. SHROUD	86194-KZZ-900	ZD			F-50	6
20	STRIPE, R. FR. SHROUD	86191-KZZ-900	ZD			F-50	3
21	STRIPE, R. RR. SHROUD	86193-KZZ-900	ZD			F-50	5
22	TANK ASSY., FUEL	17500-KZZ-900	ZB			F-21	2
23	VISOR SET, FR.	61140-KZZ-900	ZD			F-1	9

CRF250L (CRF250LE)

No.	MODEL		CRF250LE				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZB			F-39	6
3	COVER, FR. MUFFLER	18360-KZZ-900	ZB			F-27	10
4	COVER, L. SIDE	83601-KZZ-900	ZC			F-24	5
5	COVER, R. SIDE	83501-KZZ-900	ZC			F-24	3
6	COVER, TOOL BOX	83602-KZZ-900	ZB			F-24	6
7	FENDER SET, RR.	80010-KZZ-900	ZD			F-34	6
8	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB			F-10	2
9	MARK, HONDA	86101-KZZ-900	ZC			F-50	1
10	MARK, HONDA	86102-KZZ-900	ZC			F-50	2
11	PROTECTOR, L. FR. FORK	51620-KZZ-900	ZC			F-11	23
12	PROTECTOR, R. FR. FORK	51610-KZZ-900	ZC			F-11	22
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD			F-23	1
14	SHROUD SET, L. FR.	19090-KZZ-900	ZD			F-22	4
15	SHROUD SET, L. RR.	19095-KZZ-900	ZD			F-22	5
16	SHROUD SET, R. FR.	19070-KZZ-900	ZD			F-22	2
17	SHROUD SET, R. RR.	19075-KZZ-900	ZD			F-22	3
18	STRIPE, L. FR. SHROUD	86192-KZZ-900	ZD			F-50	4
19	STRIPE, L. RR. SHROUD	86194-KZZ-900	ZD			F-50	6
20	STRIPE, R. FR. SHROUD	86191-KZZ-900	ZD			F-50	3
21	STRIPE, R. RR. SHROUD	86193-KZZ-900	ZD			F-50	5
22	TANK ASSY., FUEL	17500-KZZ-900	ZB			F-21	2
23	VISOR SET, FR.	61140-KZZ-900	ZD			F-1	9

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CRF250M (CRF250ME)

No.	MODEL		CRF250ME					
	COLOR		Extreme red	Black	Applicable model		Applicable block No.	Ref. No.
	Name of colored parts		Basic part No.	R-292R	NH-1	Initial applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZC	ZC			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZC	ZC			F-39	6
3	COVER SET, L. SIDE	83600-KZZ-A20	ZB	-			F-24	18
4	COVER SET, R. SIDE	83500-KZZ-A20	ZB	-			F-24	17
5	COVER, FR. MUFFLER	18360-KZZ-900	ZC	ZC			F-27	10
6	COVER, L. SIDE	83601-KZZ-900	-	ZD			F-24	5
7	COVER, R. SIDE	83501-KZZ-900	-	ZD			F-24	3
8	COVER, TOOLBOX	83602-KZZ-900	ZC	ZC			F-24	6
9	FENDER SET, RR.	80010-KZZ-A20	ZB	ZA			F-34	6
10	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB	ZD			F-10	2
11	MARK, HONDA	86101-KZZ-A20	ZA	ZA			F-50-1	1
12	MARK, HONDA	86102-KZZ-A20	ZA	ZA			F-50-1	2
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZB	-			F-23	1
14	SEAT ASSY., DOUBLE	77200-KZZ-A20	-	ZA			F-23	1
15	SHROUD SET, L. FR.	19090-KZZ-A20	ZB	ZA			F-22	4
16	SHROUD SET, L. RR.	19095-KZZ-A20	ZB	ZA			F-22	5
17	SHROUD SET, R. FR.	19070-KZZ-A20	ZB	ZA			F-22	2
18	SHROUD SET, R. RR.	19075-KZZ-A20	ZB	ZA			F-22	3
19	STRIPE, L. FR. SHROUD	86192-KZZ-A20	ZB	ZA			F-50-1	4
20	STRIPE, L. RR. FENDER	86802-KZZ-A20	ZB	ZA			F-50-1	8

CRF250M (CRF250ME)

No.	MODEL		CRF250ME					
	COLOR		Extreme red R-292R	Black NH-1	Applicable model		Applicable block No.	Ref. No.
	CODE							
	Name of colored parts	Basic part No.	R292	NH1	Initial applicable model	Final applicable model		
21	STRIPE, L. RR. SHROUD	86194-KZZ-A20	ZB	ZA			F-50-1	6
22	STRIPE, L. SIDE COVER	86832-KZZ-A20	ZA	-			F-50-1	10
23	STRIPE, R. FR. SHROUD	86191-KZZ-A20	ZB	ZA			F-50-1	3
24	STRIPE, R. RR. FENDER	86801-KZZ-A20	ZB	ZA			F-50-1	7
25	STRIPE, R. RR. SHROUD	86193-KZZ-A20	ZB	ZA			F-50-1	5
26	STRIPE, R. SIDE COVER	86831-KZZ-A20	ZA	-			F-50-1	9
27	TANK ASSY.,FUEL	17500-KZZ-900	ZC	ZC			F-21	2
28	VISOR SET, FR.	61140-KZZ-A20	ZA	ZA			F-1	9

Fuel hose, general purpose hoses and vinyl hose

- The standard part fuel hose, general purpose hose and vinyl hose may be substituted by the coiled bulk part.
- When ordering the standard part fuel hose, general purpose hose and vinyl hose use the bulk part number written in the parts catalogue in brackets () underneath the part name, or use the catalogue below.
(The bulk part standard length is 1 m, however, those displayed in the catalogue < > are available in 3 m and 8 m lengths.)
- When exchanging the hose, cut and use at the specified length as mentioned in the part name.
(For the method of cutting the bulk part, and method of filling out orders etc., please refer to the service manual and the instructions issued with the bulk part.)
- The list below is a catalogue of the standard part numbers and bulk part numbers. Note that those numbers are applicable to the listed replacement parts only.

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-30xxx-2x	95001-30001-20M	3.0	1
95001-30xxx-3x	95001-30001-30M	3.0	1
95001-30xxx-4x	95001-30001-40M	3.0	1
95001-35xxx-2x	95001-35001-50M	3.5	1
	<95001-35003-50M>		3
95001-35xxx-3x	95001-35001-60M	3.5	1
	<95001-35003-60M>		3
95001-35xxx-4x	95001-35001-60M	3.5	1
	<95001-35003-60M>		3
95001-35xxx-5x	95001-35001-50M	3.5	1
	<95001-35003-50M>		3
95001-35xxx-6x	95001-35001-60M	3.5	1
	<95001-35003-60M>		3
95001-45xxx-2x	95001-45001-50M	4.5	1
	<95001-45003-50M>		3
95001-45xxx-3x	95001-45001-60M	4.5	1
	<95001-45003-60M> <95001-45008-60M>		3 8
95001-45xxx-4x	95001-45001-60M	4.5	1
	<95001-45003-60M> <95001-45008-60M>		3 8
95001-45xxx-5x	95001-45001-50M	4.5	1
	<95001-45003-50M>		3
95001-45xxx-6x	95001-45001-60M	4.5	1
	<95001-45003-60M> <95001-45008-60M>		3 8
95001-55xxx-2x	95001-55001-50M	5.5	1
	<95001-55003-50M> <95001-55008-50M>		3 8

Fuel hoses/Tubes			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95001-55xxx-3x	95001-55001-60M	5.5	1
	<95001-55003-60M> <95001-55008-60M>		3 8
95001-55xxx-4x	95001-55001-60M	5.5	1
	<95001-55003-60M> <95001-55008-60M>		3 8
95001-55xxx-5x	95001-55001-50M	5.5	1
	<95001-55003-50M> <95001-55008-50M>		3 8
95001-55xxx-6x	95001-55001-60M	5.5	1
	<95001-55003-60M> <95001-55008-60M>		3 8
95001-75xxx-2x	95001-75001-50M	7.5	1
	<95001-75003-50M>		3
95001-75xxx-3x	95001-75001-60M	7.5	1
	<95001-75003-60M> <95001-75008-60M>		3 8
95001-75xxx-4x	95001-75001-60M	7.5	1
	<95001-75003-60M> <95001-75008-60M>		3 8
95001-75xxx-5x	95001-75001-50M	7.5	1
	<95001-75003-50M>		3
95001-75xxx-6x	95001-75001-60M	7.5	1
	<95001-75003-60M> <95001-75008-60M>		3 8
95001-80xxx-2x	95001-80001-50M	8.0	1
95001-80xxx-3x	95001-80001-60M	8.0	1
95001-80xxx-4x	95001-80001-60M	8.0	1
95001-80xxx-5x	95001-80001-50M	8.0	1
95001-80xxx-6x	95001-80001-60M	8.0	1

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-01xxx-3x	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-01xxx-60	95003-01001-60M <95003-01003-60M>	2.9	6.8	1 3
95003-03xxx-3x	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-03xxx-60	95003-03001-60M <95003-03003-60M>	3.0	6.0	1 3
95003-05xxx-3x	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-05xxx-60	95003-05001-60M <95003-05003-60M> <95003-05008-60M>	3.5	6.5	1 3 8
95003-07xxx-1x	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-20	95003-07001-10M <95003-07003-10M> <95003-07008-10M>	4.0	7.0	1 3 8
95003-07xxx-3x	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-60	95003-07001-60M <95003-07003-60M> <95003-07008-60M>	4.0	7.0	1 3 8
95003-07xxx-7x	95003-07001-70M <95003-07003-70M> <95003-07008-70M>	4.0	7.0	1 3 8
95003-08xxx-1x	95003-08001-10M <95003-08003-10M> <95003-08008-10M>	4.5	6.5	1 3 8
95003-09xxx-3x	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-09xxx-60	95003-09001-60M <95003-09003-60M>	4.5	8.0	1 3
95003-10xxx-1x	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-20	95003-10001-10M <95003-10003-10M>	5.0	8.0	1 3
95003-10xxx-3x	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-10xxx-60	95003-10001-60M <95003-10003-60M>	5.0	8.0	1 3
95003-11xxx-3x	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-11xxx-60	95003-11001-60M <95003-11003-60M> <95003-11008-60M>	5.0	9.0	1 3 8
95003-12xxx-1x	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8
95003-12xxx-20	95003-12001-10M <95003-12003-10M> <95003-12008-10M>	5.0	7.0	1 3 8

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-14xxx-1x	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-20	95003-14001-10M <95003-14003-10M>	6.0	9.0	1 3
95003-14xxx-3x	95003-14001-60M <95003-14003-60M>	6.0	9.0	1 3
95003-17xxx-1x	95003-17001-10M <95003-17003-10M>	7.0	9.0	1 3
95003-19xxx-1x	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-20	95003-19001-10M <95003-19003-10M> <95003-19008-10M>	7.0	11.0	1 3 8
95003-19xxx-3x	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-19xxx-60	95003-19001-60M <95003-19003-60M> <95003-19008-60M>	7.0	11.0	1 3 8
95003-21xxx-1x	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-21xxx-20	95003-21001-10M <95003-21003-10M>	8.0	9.0	1 3
95003-23xxx-1x	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-20	95003-23001-10M <95003-23003-10M>	8.0	12.0	1 3
95003-23xxx-3x	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-23xxx-60	95003-23001-60M <95003-23003-60M> <95003-23008-60M>	8.0	12.0	1 3 8
95003-25xxx-1x	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-20	95003-25001-10M <95003-25003-10M>	9.0	11.0	1 3
95003-25xxx-3x	95003-25001-60M <95003-25003-60M>	9.0	11.0	1 3
95003-25xxx-7x	95003-25001-70M <95003-25003-70M>	9.0	11.0	1 3
95003-27xxx-1x	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-20	95003-27001-10M <95003-27003-10M>	9.0	13.0	1 3
95003-27xxx-3x	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-27xxx-60	95003-27001-60M <95003-27003-60M>	9.0	13.0	1 3
95003-33xxx-1x	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3
95003-33xxx-20	95003-33001-10M <95003-33003-10M>	10.0	14.0	1 3

Vinyl tube				
Standard part No.	Bulk part No.	Bulk part		
		Inner dia- meter (mm)	Outer dia-meter (mm)	Length (m)
95003-36xxx-1x	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-36xxx-20	95003-36001-10M <95003-36003-10M> <95003-36008-10M>	11.0	13.0	1 3 8
95003-37xxx-3x	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-37xxx-60	95003-37001-60M <95003-37003-60M>	11.0	15.0	1 3
95003-38xxx-1x	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-38xxx-20	95003-38001-10M <95003-38003-10M>	12.0	13.0	1 3
95003-39xxx-1x	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-39xxx-20	95003-39001-10M <95003-39003-10M>	12.0	14.0	1 3
95003-40xxx-20	95003-40001-10M <95003-40003-10M>	12.0	16.0	1 3
95003-40xxx-3x	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-40xxx-60	95003-40001-60M <95003-40003-60M>	12.0	16.0	1 3
95003-43xxx-1x	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-43xxx-20	95003-43001-10M <95003-43003-10M> <95003-43008-10M>	13.0	15.0	1 3 8
95003-45xxx-1x	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-45xxx-20	95003-45001-10M <95003-45003-10M> <95003-45008-10M>	14.0	18.0	1 3 8
95003-50xxx-1x	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-20	95003-50001-10M <95003-50003-10M>	16.0	19.0	1 3
95003-50xxx-3x	95003-50001-60M <95003-50003-60M>	16.0	19.0	1 3
95003-55xxx-1x	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-55xxx-20	95003-55001-10M <95003-55003-10M>	17.5	20.5	1 3
95003-60xxx-1x	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-20	95003-60001-10M <95003-60003-10M>	22.0	27.0	1 3
95003-60xxx-3x	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3
95003-60xxx-60	95003-60001-60M <95003-60003-60M>	22.0	27.0	1 3

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-11xxx-3x	95005-11001-30M	11.0	1
95005-11xxx-5x	95005-11001-50M	11.0	1
95005-12xxx-1x	95005-12001-10M <95005-12003-10M>	12.0	1 3
95005-12xxx-2x	95005-12001-20M	12.0	1
95005-12xxx-3x	95005-12001-30M	12.0	1
95005-12xxx-5x	95005-12001-50M	12.0	1
95005-14xxx-1x	95005-14001-10M	14.0	1
95005-14xxx-2x	95005-14001-20M <95005-14003-20M>	14.0	1 3
95005-14xxx-3x	95005-14001-30M	14.0	1
95005-14xxx-5x	95005-14001-50M	14.0	1
95005-17xxx-1x	95005-17001-10M	17.0	1
95005-17xxx-2x	95005-17001-20M	17.0	1
95005-17xxx-3x	95005-17001-30M	17.0	1
95005-17xxx-5x	95005-17001-50M	17.0	1
95005-30xxx-3x	95005-30001-30M	3.0	1
95005-30xxx-5x	95005-30001-50M	3.0	1
95005-35xxx-1x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-2x	95005-35001-20M	3.5	1
95005-35xxx-3x	95005-35001-30M	3.5	1
95005-35xxx-4x	95005-35001-10M <95005-35003-10M> <95005-35008-10M>	3.5	1 3 8
95005-35xxx-5x	95005-35001-50M	3.5	1
95005-45xxx-1x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-2x	95005-45001-20M	4.5	1
95005-45xxx-3x	95005-45001-30M	4.5	1

General purpose hoses			
Standard part No.	Bulk part No.	Bulk part	
		Inner diameter (mm)	Length (m)
95005-45xxx-4x	95005-45001-10M <95005-45003-10M> <95005-45008-10M>	4.5	1 3 8
95005-45xxx-5x	95005-45001-50M	4.5	1
95005-50xxx-3x	95005-50001-30M <95005-50003-30M>	5.0	1 3
95005-50xxx-5x	95005-50001-50M	5.0	1
95005-55xxx-1x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-55xxx-2x	95005-55001-20M <95005-55003-20M>	5.3	1 3
95005-55xxx-4x	95005-55001-10M <95005-55003-10M> <95005-55008-10M>	5.3	1 3 8
95005-65xxx-1x	95005-65001-10M <95005-65003-10M>	6.5	1 3
95005-65xxx-2x	95005-65001-20M	6.5	1
95005-70xxx-3x	95005-70001-30M <95005-70003-30M>	7.0	1 3
95005-70xxx-5x	95005-70001-50M	7.0	1
95005-75xxx-1x	95005-75001-10M <95005-75003-10M>	7.3	1 3
95005-75xxx-2x	95005-75001-20M	7.3	1
95005-80xxx-1x	95005-80001-10M <95005-80003-10M>	8.0	1 3
95005-80xxx-2x	95005-80001-20M	8.0	1
95005-80xxx-3x	95005-80001-30M	8.0	1
95005-80xxx-5x	95005-80001-50M	8.0	1
95005-91xxx-3x	95005-91001-30M	12.0	1
95005-91xxx-5x	95005-91001-50M	12.0	1
95005-92xxx-3x	95005-92001-30M	12.0	1
95005-92xxx-5x	95005-92001-50M	12.0	1

NOTE: X is displayed to represent the omitted numerals and letters of the roman alphabet.

ⓘ **CAUTION: It is DANGEROUS to confuse the fuel hose with the general purpose hose or vinyl hose.**

Never use a general purpose hose or vinyl hose in place of a fuel hose or vice versa. Always use the correct bulk part in the parts catalogue, according to the service manual or the instructions issued with the bulk part.

• Bulk part number of fuel hose, general purpose hose and vinyl hose.

(Example)

9 5 0 0 1 - 7 5 0 0 1 - 5 0 M

Bulk part number: Refers to the bulk part.

Marking code (hose type): (fuel hose and general purpose hose)

Change code (for added hose): (Vinyl hose)

- Indicates number mark or change sequence, however, the code for the bulk part must be strictly 0 (zero).

Types of code:

- Fuel hose
 - 2: Red outside braid (3 mm inside dia. only)
 - 5: Black inside braid
 - 3: Red (3 mm inside dia. only)
 - 4: Ash gray with red stripe (3 mm inside dia. only)
 - 6: Black

- Vinyl hose
 - 1: Clear
 - 2: Black
 - 3: Light red
 - 6: Light red
 - 7: Pale black

- General hose
 - 1: Ash gray
 - 2: Ash gray
 - 3: Black
 - 5: Black

Lengths: 001: 1 m (standard)
003: 3 m
008: 8 m

I.D code: (fuel hose and general purpose hose)

30: 3.0 mm	11: 11 mm
35: 3.5 mm	91: 12 mm (outside dia. 15) mm
45: 4.5 mm	92: 12 mm (outside dia. 16) mm
50: 5.0 mm	12: 12 mm (outside dia. 17) mm
55: 5.3 mm, 5.5 mm	14: 14 mm
65: 6.5 mm	17: 17 mm
70: 7.0 mm	
75: 7.3 mm, 7.5 mm	
80: 8.0 mm	

ID./OD. code: (vinyl hose)

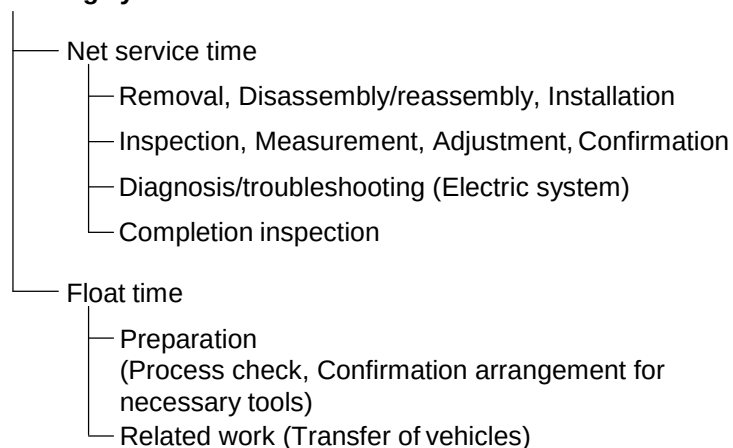
01: ID. 2.9, OD. 6.8 mm	14: ID. 6.0, OD. 9.0 mm	37: ID. 11.0, OD. 15.0 mm
03: ID. 3.0, OD. 6.0 mm	17: ID. 7.0, OD. 9.0 mm	38: ID. 12.0, OD. 13.0 mm
05: ID. 3.5, OD. 6.5 mm	19: ID. 7.0, OD. 11.0 mm	39: ID. 12.0, OD. 14.0 mm
07: ID. 4.0, OD. 7.0 mm	21: ID. 8.0, OD. 9.0 mm	40: ID. 12.0, OD. 16.0 mm
08: ID. 4.5, OD. 6.5 mm	23: ID. 8.0, OD. 12.0 mm	43: ID. 13.0, OD. 15.0 mm
09: ID. 4.5, OD. 8.0 mm	25: ID. 9.0, OD. 11.0 mm	45: ID. 14.0, OD. 18.0 mm
12: ID. 5.0, OD. 7.0 mm	27: ID. 9.0, OD. 13.0 mm	50: ID. 16.0, OD. 19.0 mm
10: ID. 5.0, OD. 8.0 mm	33: ID. 10.0, OD. 14.0 mm	55: ID. 17.5, OD. 20.5 mm
11: ID. 5.0, OD. 9.0 mm	36: ID. 11.0, OD. 13.0 mm	60: ID. 22.0, OD. 27.0 mm

Hose type: 1: Fuel hose
3: Vinyl hose
5: General hose

FLAT RATE SERVICE TIME

Flat rate service time (FRT) means the standard time required to service a MC, which is listed in this manual to help the dealers control the actual working process and calculate the service charge by using it as a guide.

FRT setting system



* Float time is set by multiplying the net service time by a given coefficient.

Editorial style

The service items shown in the text are listed with the exchange work time for the repair sales parts as the subject. Other representative service items not using repair parts (removal/installation, adjustment, inspection/measuring, and other work) are listed collectively in the list in the preface, classified according to the work.

FRT setting standard

- Decimal system (in unit of 0.1) is adopted to set FRT as it is convenient to calculate the wage.
Example: (0.1)▶ 6 minutes, (0.2)▶ 12 minutes
[Labor cost per hour] x [FRT] = [Wage]
- FRT is set with a hand tool.
- Service items and FRT can be subject to change depending on development of tools and service equipment and improvement in service procedure.

Work procedure

- As the work procedure is set with the work time according to the method in the separate Service Manual, refer to this Manual as required.
- Work methods permitting servicing in the shortest time still permitting assurance of safe work and product warranty are used for the setting of service items not listed in the Service Manual.
- Work basically is to be performed by one person, and when two or more people are required, setting is done as the total time for the number of people.
- The set value for the technological level of the workers uses a person with three years of experience in the repair of Honda vehicles as the standard.
- Special tools and service equipment used to set FRT are those specified or recommended in Service Manual.

Service item whose FRT is not presented

- Accessories and service parts that are not listed to use in this manual.
- Locations with little aging deterioration or breakage during normal use.
- Service work that can be finished by one touch.
- Service work that is seldom done (i.e. extremely small causes of trouble and service frequency).

* When FRT is not presented, please calculate wages based on appropriate actual work time

Operation not included of FRT

- Oil and coolant water draining, Waiting time for warming up operation and etc..
- Additional operation that involves removal/installation of standard exterior equipment.
- Indirect time spent for service by visiting the customer, trade-in, and delivery of a MC.
- Indirect time required for ordering and delivery of parts.
- Cost for grease, adhesive agent, etc. used for service work.

Explanation of FRT by using an example
(The example may differ from the actual presented items)

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
① ②	111118	(1, 3, 4, 7) CAMSHAFT 4.5	②
③	111118A	⑥ • Includes: Valve clearance adjustment Replace rocker arm add 1.0	⑤

① Reference No. of the illustration of part that shows location of the replacement work.

② FRT is an abbreviation of Flat Rate Time indicating the standard service time required for the replacement.

③ LON is an abbreviation of Labor Operation Number, and it is a classification of the service items by the work unit code.

The same operation code is used regardless of the models.

Standard operation is indicated with 6 digits code, and additional operation is indicated with 7 digits code.

④ Indicating the camshaft replacement and FRT4.5.

⑤ Indicating FRT1.0 that will be added when additional operation (replace rocker arm) is done in association with camshaft replacement.

⑥ Indicating work contents that are included in the service item.

⑦ Indicating a reference No. whose operation and time are the same as FRT4.5 for the camshaft.

(The application range is limited to the service items without an LON setting within a same block.)

How to refer to the service item by using the sample
(camshaft replacement)

Open to the page of the block where the camshaft's spare part illustration is shown.



Look for the camshaft illustration, and refer to the service item and FRT that agree with the reference No.

Indication mark for the listing of service items that continues to the following page

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	111118	CAMSHAFT	4.5
	.	.	.
	.	.	.

+

Mark indicated at the last line.

Indication of the block with no setting of FRT

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
		NO INFORMATION	

• LON code system

1	11	1	18	A
a	b	c	d	e

- a) Category code..... Engine
- b) Location/function code Engine upper
- c) Operation code..... Replace
- d) Operation sequence number (Unit code can be shown with alphabet)
 - camshaft
 - (No regular rule of code)
- e) Additional code replace rocker arm
- (No regular rule of code)

1	11	1	18	A
a		c		

a) Category codes and classification

Code	Category
1	Engine
2	Transmission
3	Fuel & Exhaust
4	Frame & Body
5	Steering/Suspension
6	Electrical
7	Wheels/Brakes
8	Controls/instrument
9	-
0	-

c) Operation codes and classification

Code	Operation category
1	Replace, Removal/Installation, Change
2	Overhaul
3	Adjust, Balance
4	(Paint-related work: Top-coat)
5	Test, Inspect/diagnose, Measurement, Check
6	(Overhaul-related work: Rebore)
7	(Overhaul-related work: Reseal)
8	(Resurface)
9	(Paint-related work: Refinish)
0	Repair, Cleaning, Air bleeding

Major service items without using spare parts

(1) Removal/Installation, (2) Adjustment,
(3) Inspection/Measurement, (5) Other work

[E: Engine, F: Frame]

* OPERATIONS OTHER THAN REPLACING PARTS

(1) Removal and installation

Set for the configuration with the parts removed from the vehicle.

	LON	DESCRIPTION	FRT
E	1101E5	TILTING ENGINE ASSEMBLY-REMOVAL/INSTALLATION INCLUDES: All necessary adjustment	2.4
	1111K0	CYLINDER HEAD ASSEMBLY-REMOVAL/INSTALLATION INCLUDES: Engine removal and installation	3.0
	3111D5	THROTTLE BODY ASSEMBLY-REMOVAL/INSTALLATION	0.7
	1101E6	CRANKCASE SEPARATION INCLUDES: Engine removal and installation	4.7
F	1151E6	RADIATOR ASSEMBLY-REMOVAL/INSTALLATION	0.3

(2) Adjustment

	LON	DESCRIPTION	FRT
E	2123A0	CLUTCH-ADJUSTMENT INCLUDES: Clutch lever adjustment	0.1
	1113A0	VALVE CLEARANCE-ADJUSTMENT NOTE: For 1 vehicle	0.8
F	6163A0	HEADLIGHT-AIMING	0.1
	2133A0	DRIVE CHAIN-ADJUSTMENT	0.1
	3113A3	THROTTLE OPERATION-ADJUSTMENT	0.1

(3) Inspection, Measurement

	LON	DESCRIPTION	FRT
E	1115A0	COMPRESSION PRESSURE-MEASUREMENT	0.1
	6145A0	IGNITION TIMING-INSPECTION	0.2
F	6105A0	BATTERY-CHECKING OF ELECTROLYTE LEVEL & CHARGE	0.2

(5) Other work

	LON	DESCRIPTION	FRT
E	1130A1	OIL FILTER SCREEN-CLEANING	0.8
F	7110A0	FRONT BRAKE-AIR BLEEDING	0.2
	7110A1	REAR BRAKE-AIR BLEEDING	0.2
	1151E7	RADIATOR COOLANT-CHANGE	0.3

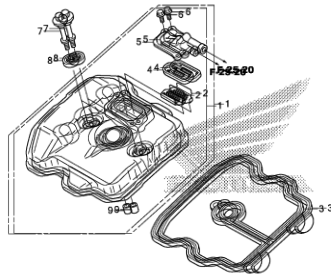
ENGINE GROUP

C 7

E-1

CYLINDER HEAD COVER

D 1

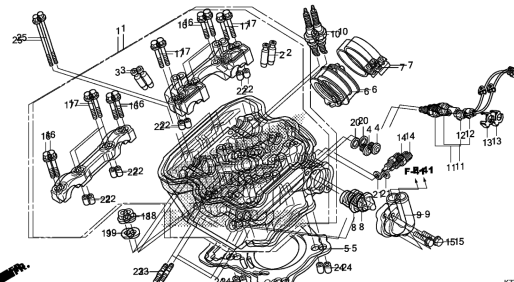


KZZ3E900

E-2

CYLINDER HEAD

D 2

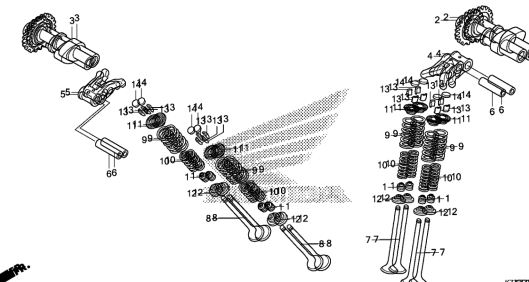


KZZ3E900

E-3

CAMSHAFT/VALVE

D 4

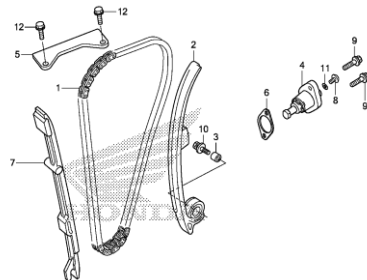


KZZ3E900

E-4

CAM CHAIN/TENSIONER

D 7

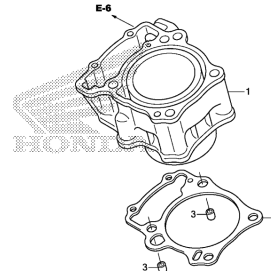


KZZ3E900

E-5

CYLINDER

D 8

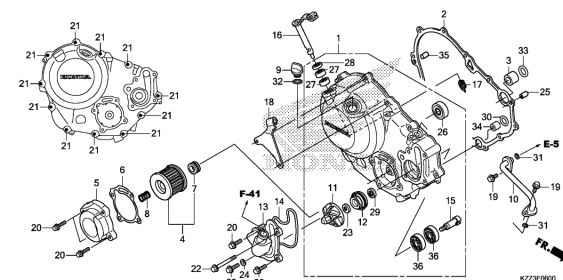


KZZ3E900

E-6

RIGHT CRANKCASE COVER

D 9

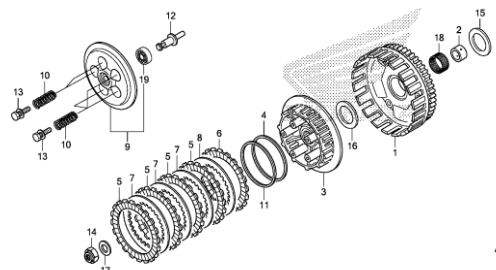


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E-8

CLUTCH

D11

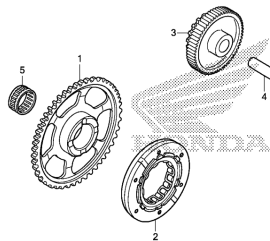


KZZ3E900

E-9

STARTING CLUTCH

D12

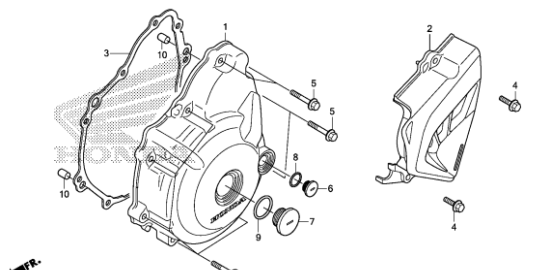


KZZ3E900

E-10

LEFT CRANKCASE COVER

D13



KZZ3E900

2

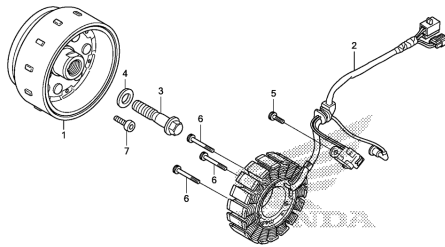
ENGINE GROUP

C 8

E-11

D14

GENERATOR

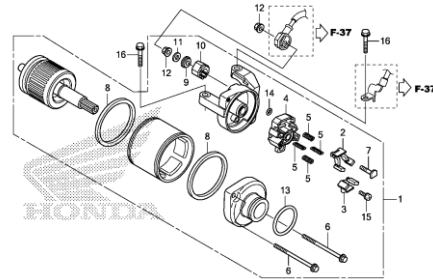


KZZ3E1100

E-13

D15

STARTER MOTOR

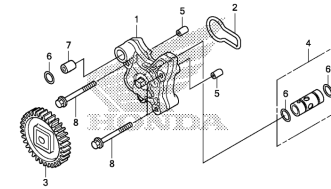


KZZ3E1300

E-14

D16

OIL PUMP

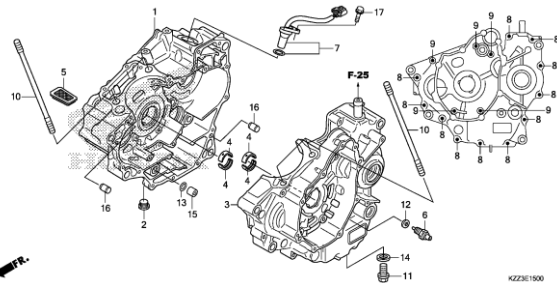


KZZ3E1400

E-15

E 1

CRANKCASE

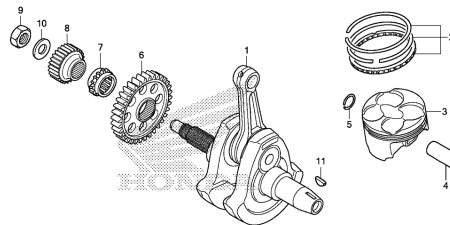


KZZ3E1500

E-16

E 2

CRANKSHAFT/PISTON

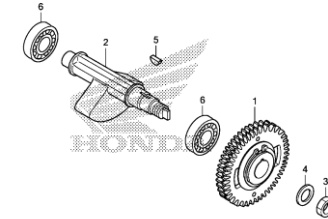


KZZ3E1600

E-16-10

E 3

BALANCER SHAFT

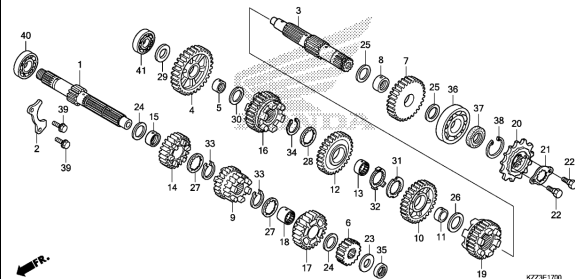


KZZ3E1810

E-17

E 4

TRANSMISSION

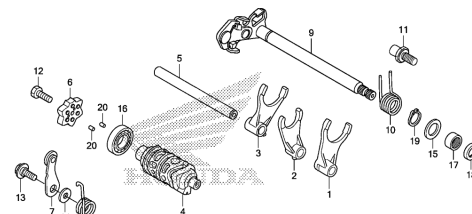


KZZ3E1700

E-19

E 6

GEARSHIFT DRUM

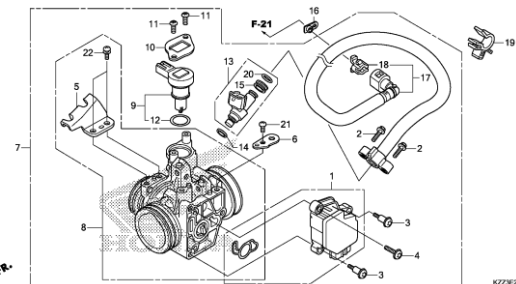


KZZ3E1900

E-23

E 7

THROTTLE BODY



KZZ3E2300

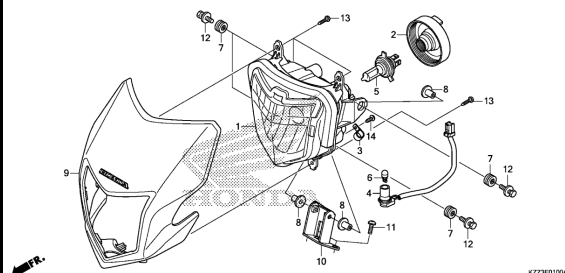
FRAME GROUP

C 9

F-1

F 1

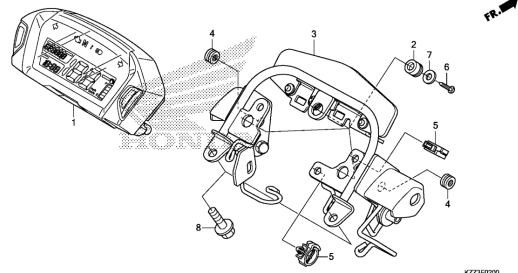
HEADLIGHT



F-2

F 2

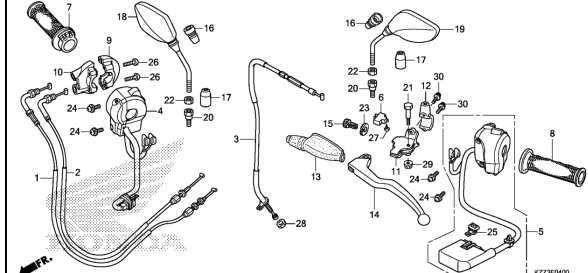
METER



F-4

F 3

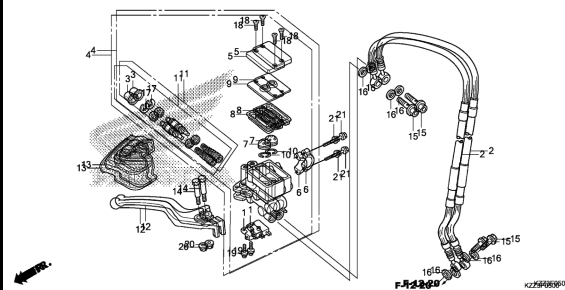
HANDLE LEVER/SWITCH/CABLE/MIRROR



F-5

F 5

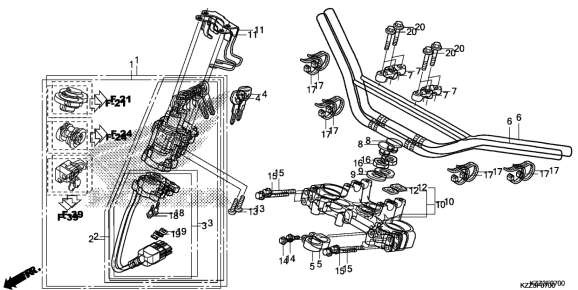
FRONT BRAKE MASTER CYLINDER



F-7

F 6

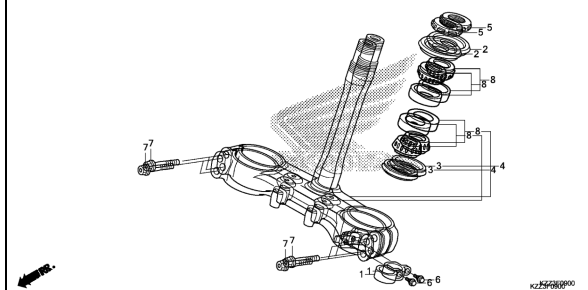
HANDLE PIPE/TOP BRIDGE



F-9

F 7

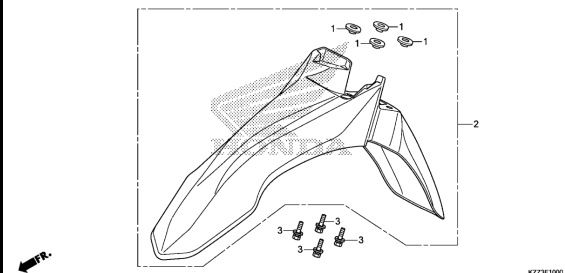
STEERING STEM



F-10

F 8

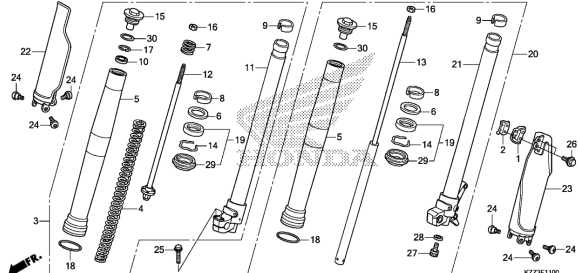
FRONT FENDER



F-11

F 9

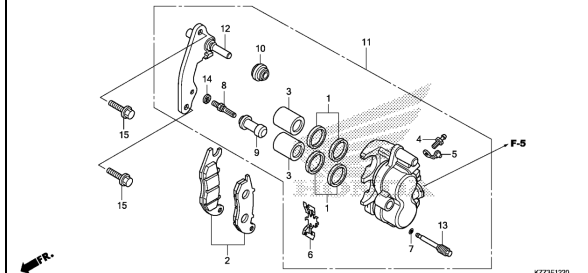
FRONT FORK



F-12-20

F11

FRONT BRAKE CALIPER



3

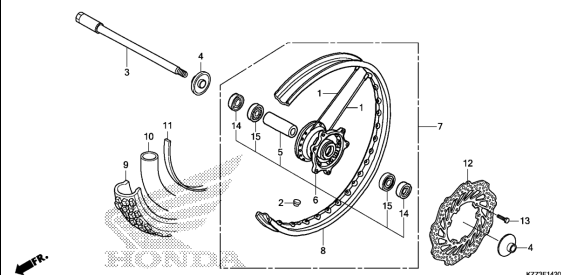
FRAME GROUP

C10

F-14-20

FRONT WHEEL(CRF250L)

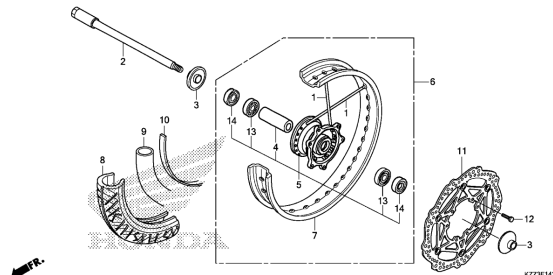
F12



F-14-21

FRONT WHEEL(CRF250M)

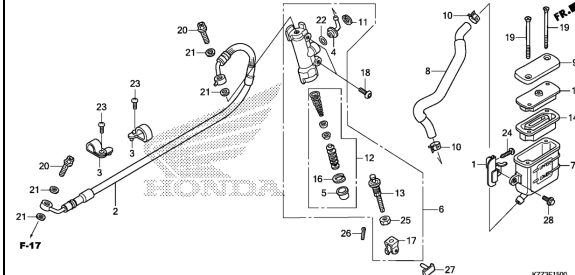
F13



F-15

REAR BRAKE MASTER CYLINDER

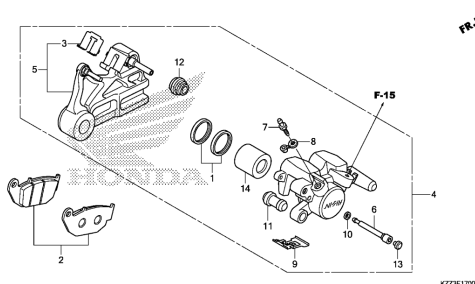
F14



F-17

REAR BRAKE CALIPER

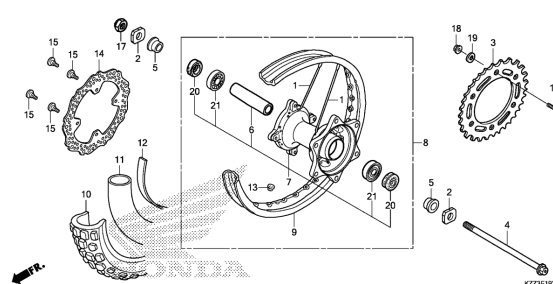
F16



F-19-20

REAR WHEEL(CRF250L)

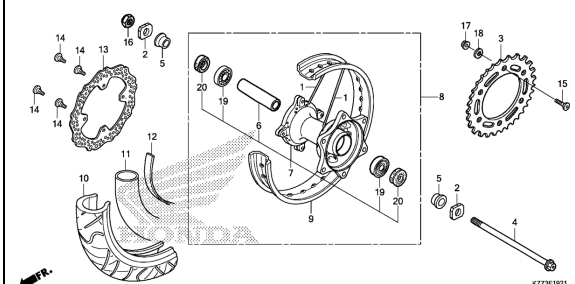
G 1



F-19-21

REAR WHEEL(CRF250M)

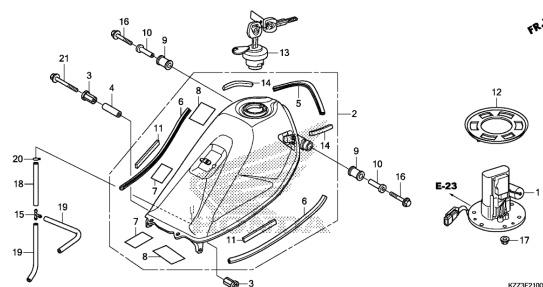
G 2



F-21

FUEL TANK

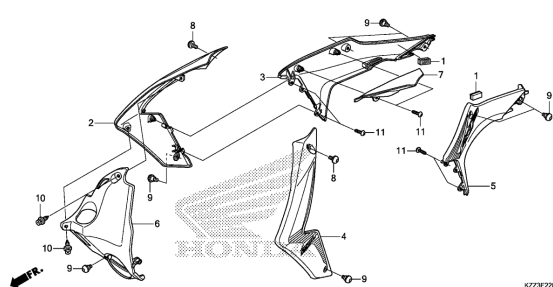
G 3



F-22

RADIATOR SHROUD

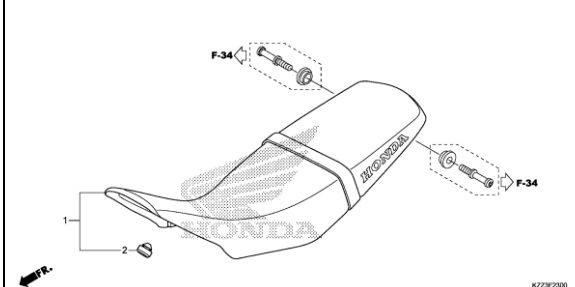
G 4



F-23

SEAT

G 5



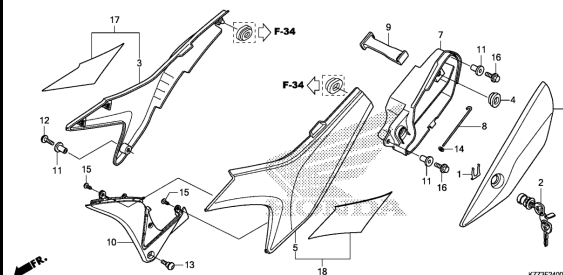
FRAME GROUP

C11

F-24

G 6

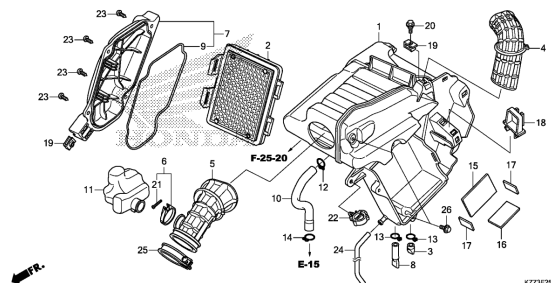
SIDE COVER



F-25

G 7

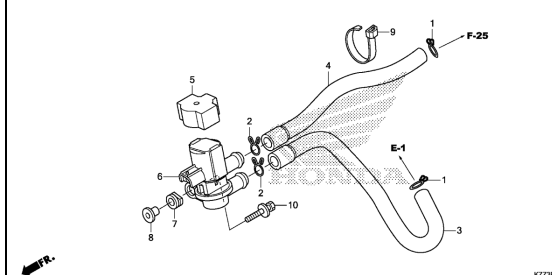
AIR CLEANER



F-25-20

G 9

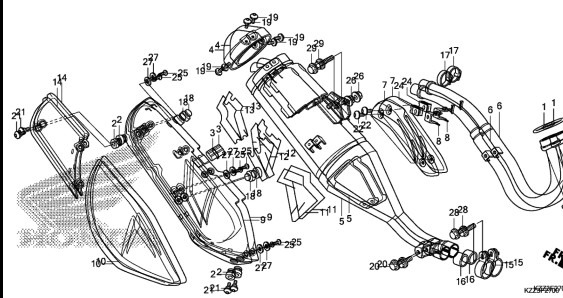
AIR INJECTION SOLENOID VALVE



F-27

G10

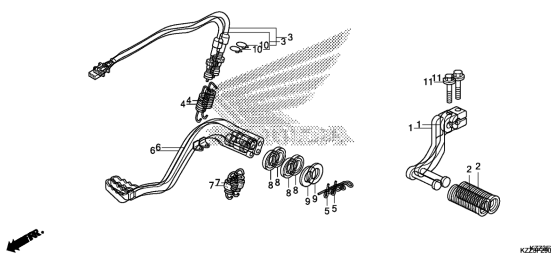
EXHAUST MUFFLER



F-29

G12

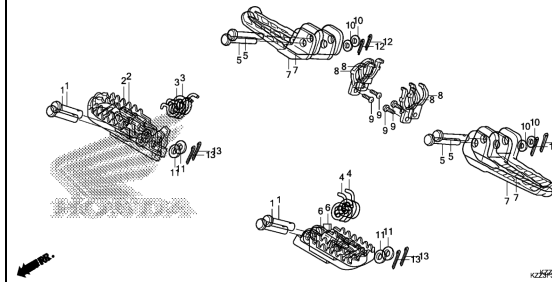
PEDAL



F-30

G13

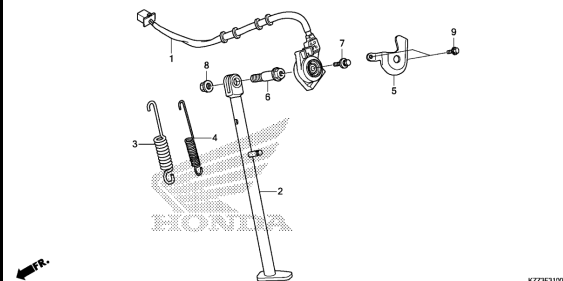
STEP



F-31

G14

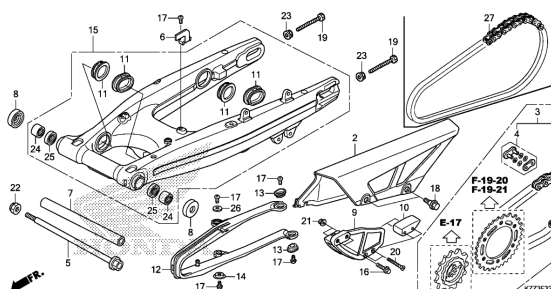
STAND



F-32

G15

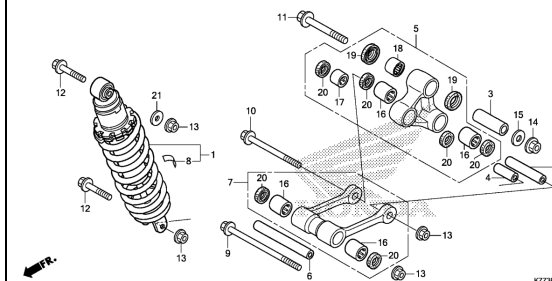
SWINGARM



F-33

H 1

REAR CUSHION



3

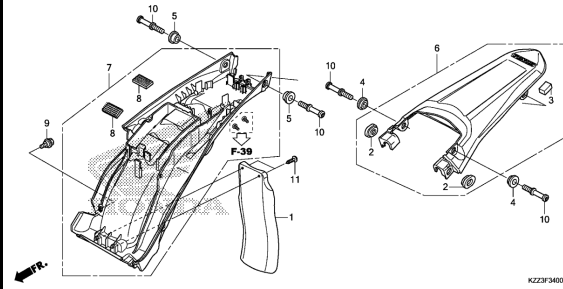
FRAME GROUP

C12

F-34

H 3

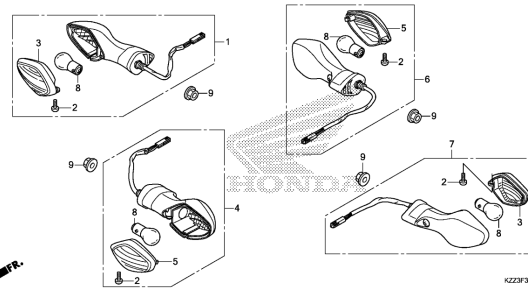
REAR FENDER



F-35

H 4

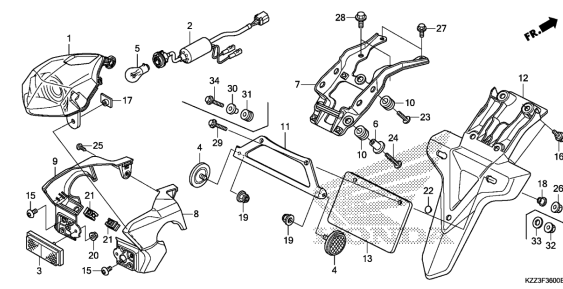
WINKER



F-36

H 5

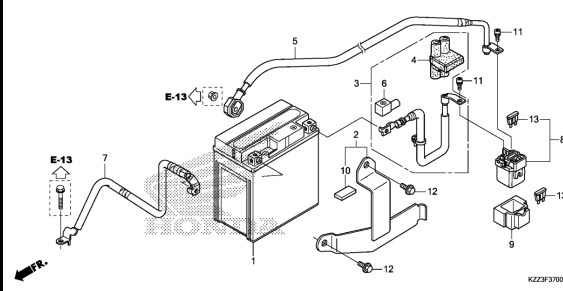
TAILLIGHT



F-37

H 7

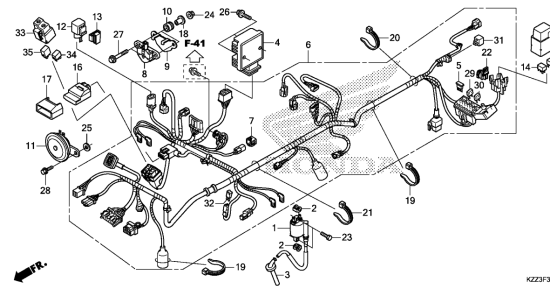
BATTERY



F-38

H 8

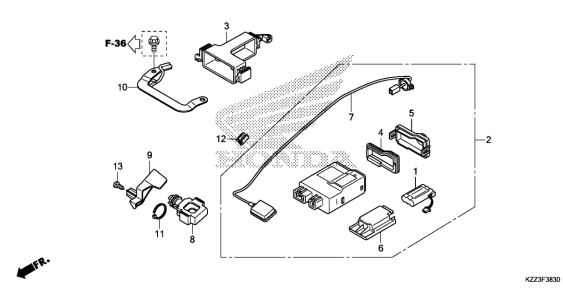
WIRE HARNESS



F-38-30

H10

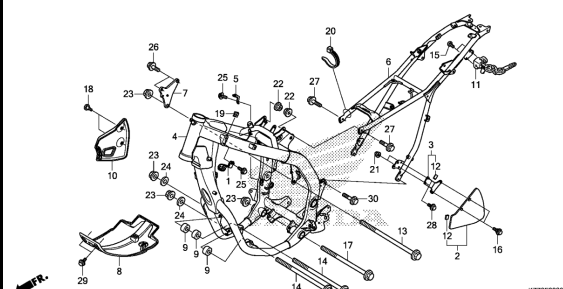
TRACKING CONTROL UNIT



F-39

H11

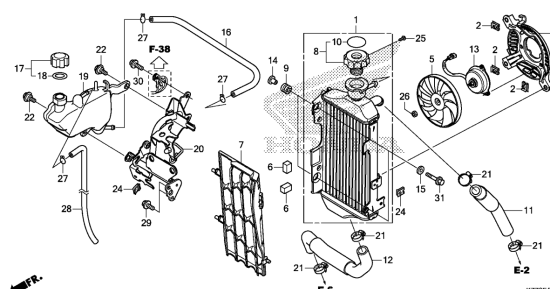
FRAME BODY



F-41

H13

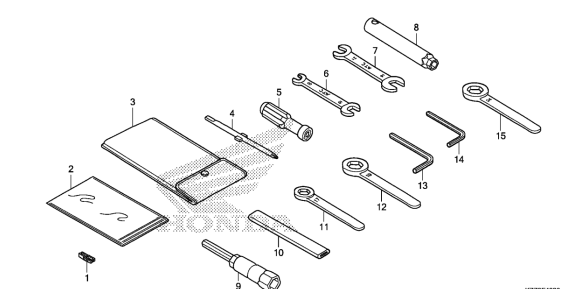
RADIATOR



F-48

H15

TOOLS



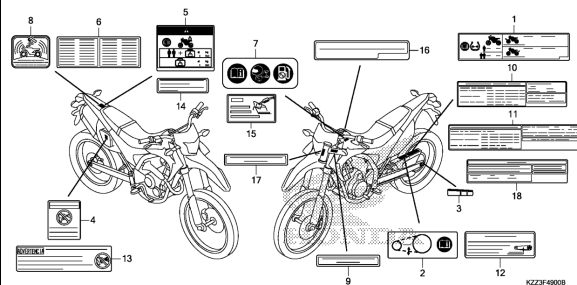
FRAME GROUP

C13

F-49

H16

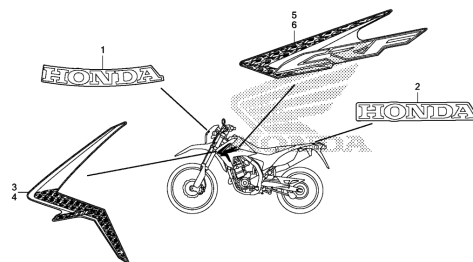
CAUTION LABEL



F-50

I 2

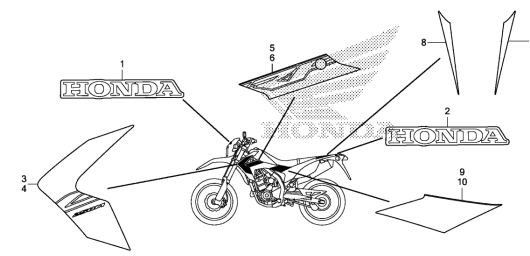
MARK/STRIPE(CRF250L)



F-50-1

I 3

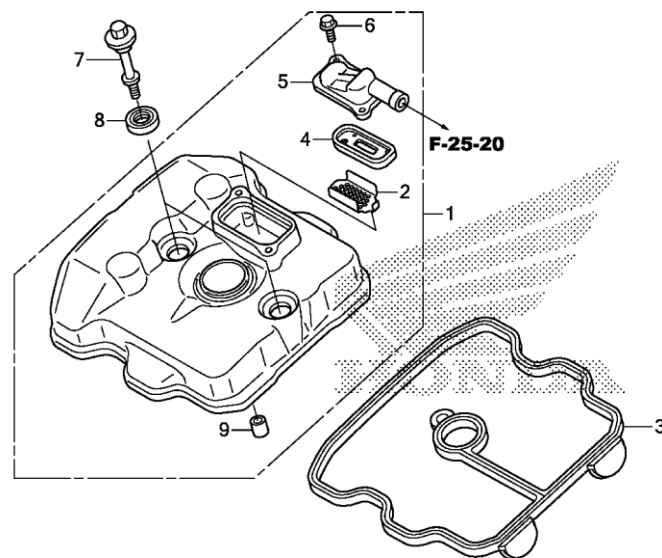
MARK/STRIPE(CRF250M)



E-1

CYLINDER HEAD COVER

D 1



KZZ3E0100

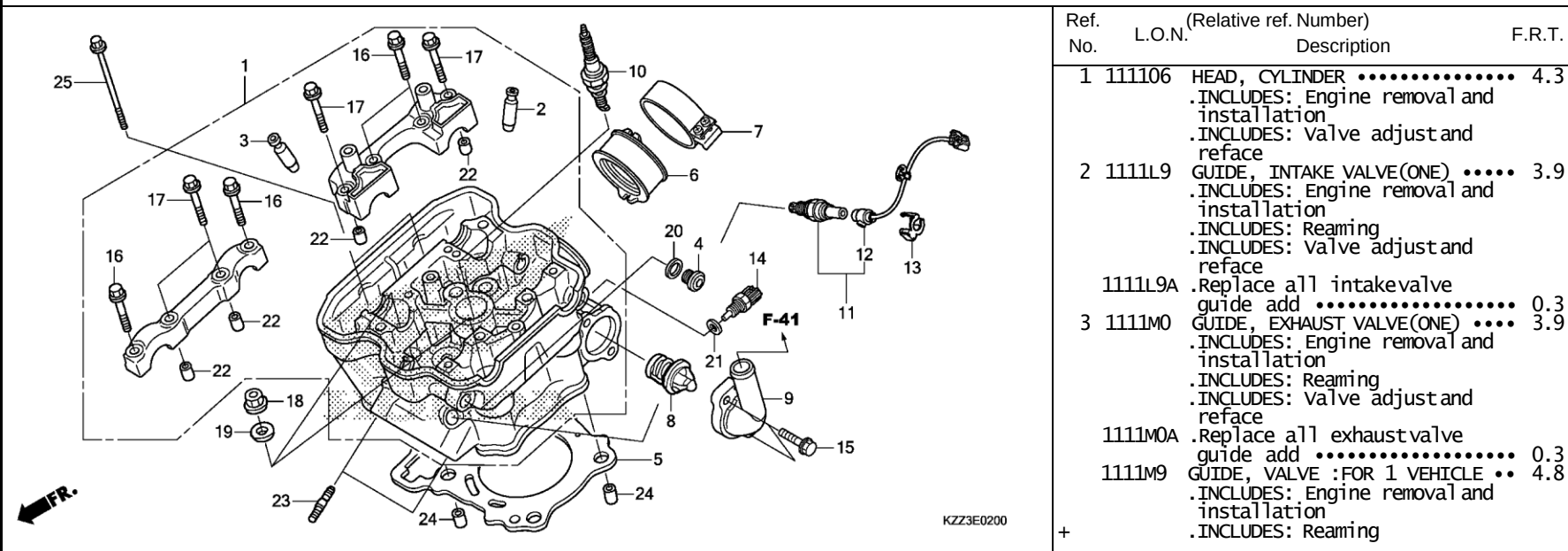
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1111C4	COVER, CYLINDER HEAD	0.5
3	1111D2	GASKET, CYLINDER HEAD COVER ..	0.5
4	314125	VALVE, PAIR CHECK	0.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	12300-KZZ-900	COVER ASSY., CYLINDER HEAD ..	1	1	1		
2	12341-MAT-750	PLATE, PORT(AI)	1	1	1		
3	12391-KYJ-901	GASKET COMP., CYLINDER HEAD COVER	1	1	1		
4	18601-KEA-741	VALVE COMP., REED(ARAI)	1	1	1		
5	18612-KYJ-900	COVER, REED VALVE	1	1	1		
6	90002-KGH-900	BOLT, FLANGE, 5X14	2	2	2		
7	90018-KYJ-900	BOLT, HEAD COVER	2	2	2		
8	90543-MV9-670	RUBBER, MOUNTING	2	2	2		
9	94301-10160	DOWEL PIN, 10X16	1	1	1		

E-2

CYLINDER HEAD

D 2



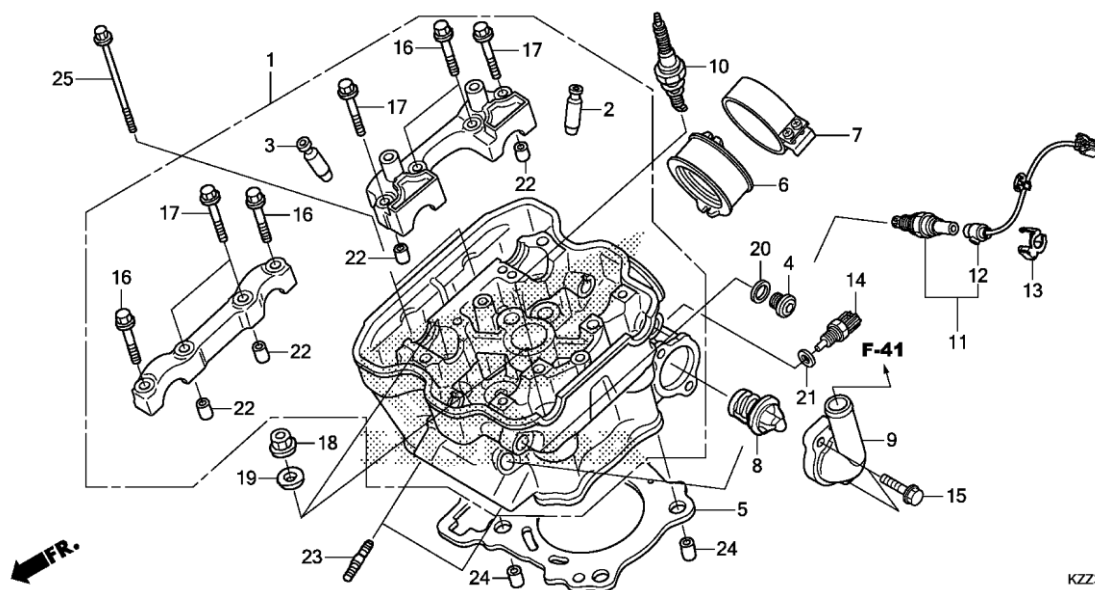
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	111106	HEAD, CYLINDER INCLUDES: Engine removal and installation .INCLUDES: Valve adjust and reface	4.3
2	1111L9	GUIDE, INTAKE VALVE(ONE) INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface	3.9
	1111L9A	.Replace all intake valve guide add	0.3
3	1111M0	GUIDE, EXHAUST VALVE(ONE) INCLUDES: Engine removal and installation .INCLUDES: Reaming .INCLUDES: Valve adjust and reface	3.9
	1111M0A	.Replace all exhaust valve guide add	0.3
	1111M9	GUIDE, VALVE :FOR 1 VEHICLE .. .INCLUDES: Engine removal and installation .INCLUDES: Reaming	4.8
+			

Ref. No.	Part No.	Description	Reqd. QTY CRF CRF CRF 250L 250L 250M D E E	Serial No.	Parts catalogue code
1	12010-KZZ-921	HEAD ASSY., CYLINDER	1	1	1
2	12204-KYJ-305	GUIDE, IN. VALVE(O.S.)	2	2	2
3	12205-KYJ-305	GUIDE, EX. VALVE(O.S.)	2	2	2
4	12207-KYJ-900	BOLT, SEALING, 12MM	2	2	2
5	12251-KYJ-901	GASKET, CYLINDER HEAD	1	1	1
6	16211-KZZ-900	INSULATOR, THROTTLE BODY	1	1	1
7	16217-KYJ-900	BAND, INSULATOR	1	1	1
8	19300-KGF-911	THERMOSTAT	1	1	1
9	19321-KZZ-900	COVER, THERMOSTAT	1	1	1
10	31916-MEH-003	PLUG, SPARK(S1MR8A9) (NGK) ...	1	1	1
11	36532-KZZ-901	SENSOR, OXYGEN	1	1	1
12	36533-KZZ-900	CORD COMP., OXYGEN SENSOR ...	1	1	1
13	36538-KPP-T00	COVER, O2 SENSOR	1	1	1
14	37870-KRJ-901	SENSOR ASSY., WATER TEMP	1	1	1
15	90011-KYJ-900	BOLT, FLANGE, 6X22 (NSHF)	2	2	2
16	90017-KYJ-900	BOLT, FLANGE, 6X32	4	4	4
17	90019-KYJ-900	BOLT, FLANGE, 6X39.5	4	4	4
18	90204-634-000	NUT, FLANGE, 10MM	4	4	4
19	90410-GCC-000	WASHER, 10MM	4	4	4
20	90418-KYJ-900	WASHER, 12.2X17X1.5	2	2	2
21	90454-MC7-000	WASHER, SPECIAL, 12MM	1	1	1
22	91105-KSP-910	DOWEL PIN, 8X14	4	4	4
	94301-08140		4	4	4
23	92900-08022-3E	BOLT, STUD, 8X22	2	2	2
24	94301-12160	PIN A, DOWEL, 12X16	2	2	2
25	95701-06120-00	BOLT, FLANGE, 6X120	2	2	2

E-2

CYLINDER HEAD

D 3



KZZ3E0200

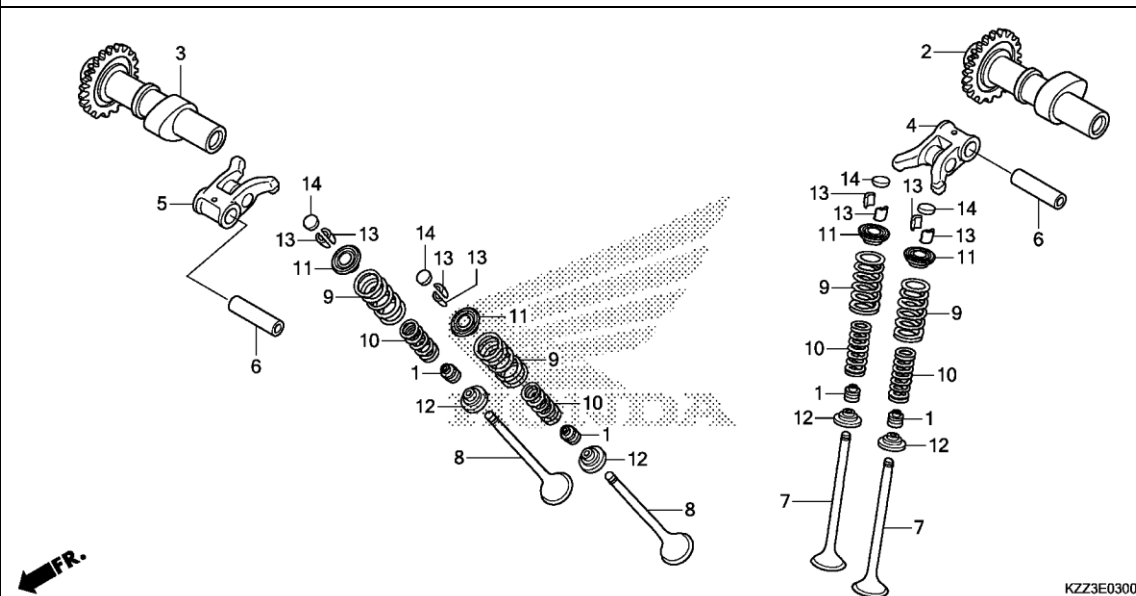
Ref. No.	(Relative ref. Number) L.O.N.	Description	F.R.T.
+ 3		.INCLUDES: valve adjust and reface	
5 111115		GASKET, CYLINDER HEAD	3.0
6 311131		.INCLUDES: Engine removal and installation	
		INSULATOR, THROTTLE BODY/ CARBURETOR	0.7
8 114116		THERMOSTAT	0.4
9 1141B3		COVER, THERMOSTAT	0.3
10 614130		PLUG, SPARK	0.1
11 617121		SENSOR, OXYGEN	0.2
12 6111P8		SUB CORD, OXYGEN SENSOR	0.1
14 6171A9		SENSOR, WATER TEMP	0.4

2

E-3

CAMSHAFT/VALVE

D 4



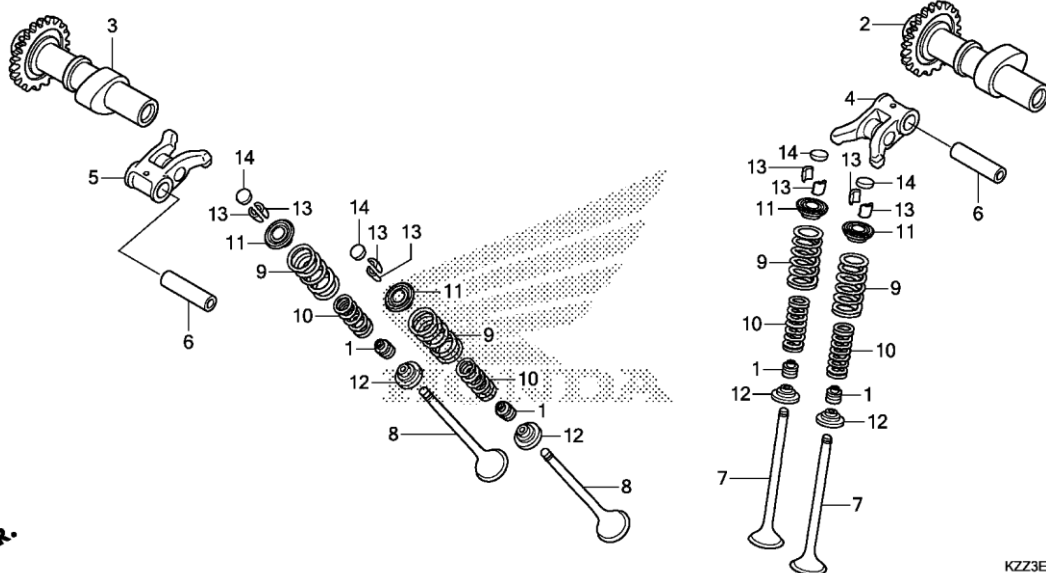
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1111E5	CAMSHAFT :INTAKE INCLUDES: Valve clearance adjustment	1.1
3	1111E6	CAMSHAFT :EXHAUST INCLUDES: Valve clearance adjustment	1.1
	1111T4	CAMSHAFT :FOR 1 VEHICLE INCLUDES: Valve clearance adjustment	1.3
4	1111K8	ARM, INTAKE VALVE ROCKER(ONE) INCLUDES: Valve adjustment	0.7
5	1111K9	ARM, EXHAUST VALVE ROCKER(ONE) INCLUDES: Valve adjustment	0.7
	1111L8	ARM, VALVE ROCKER :FOR 1 VEHICLE INCLUDES: Valve adjustment	0.9
7	1111N0	VALVE, INTAKE(ONE) INCLUDES: Engine removal and installation	3.4
	1111N0A	.Replace all intake valve add	0.2
8	1111N1	VALVE, EXHAUST(ONE) INCLUDES: Engine removal and installation	3.4
+ .INCLUDES: Refacing			

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	12209-ML0-722	SEAL, VALVE STEM(ARAI)	4	4	4		
2	14110-KYJ-900	CAMSHAFT COMP., IN.(34T)	1	1	1		
3	14210-KYJ-900	CAMSHAFT COMP., EX.(34T)	1	1	1		
4	14430-KYJ-900	ARM COMP., IN. VALVE ROCKER •	1	1	1		
5	14440-KYJ-900	ARM COMP., EX. VALVE ROCKER •	1	1	1		
6	14451-KYJ-900	SHAFT, ROCKER ARM	2	2	2		
7	14711-KYJ-900	VALVE, IN.	2	2	2		
8	14721-KYJ-900	VALVE, EX.	2	2	2		
9	14751-KYJ-900	SPRING, VALVE OUTER	4	4	4		
10	14761-KYJ-900	SPRING, VALVE INNER	4	4	4		
11	14771-MFL-000	RETAINER, VALVE SPRING	4	4	4		
12	14775-KYJ-900	SEAT, VALVE SPRING	4	4	4		
13	14781-ML0-720	COTTER, VALVE	8	8	8		
14	14901-KT7-013	SHIM, TAPPET(1.200)	4	4	4		
	14902-KT7-013	SHIM, TAPPET(1.225)	4	4	4		
	14903-KT7-013	SHIM, TAPPET(1.250)	4	4	4		
	14904-KT7-013	SHIM, TAPPET(1.275)	4	4	4		
	14905-KT7-013	SHIM, TAPPET(1.300)	4	4	4		
	14906-KT7-013	SHIM, TAPPET(1.325)	4	4	4		
	14907-KT7-013	SHIM, TAPPET(1.350)	4	4	4		
	14908-KT7-013	SHIM, TAPPET(1.375)	4	4	4		
	14909-KT7-013	SHIM, TAPPET(1.400)	4	4	4		
	14910-KT7-013	SHIM, TAPPET(1.425)	4	4	4		
	14911-KT7-013	SHIM, TAPPET(1.450)	4	4	4		
	14912-KT7-013	SHIM, TAPPET(1.475)	4	4	4		
	14913-KT7-013	SHIM, TAPPET(1.500)	4	4	4		
	14914-KT7-013	SHIM, TAPPET(1.525)	4	4	4		

E-3

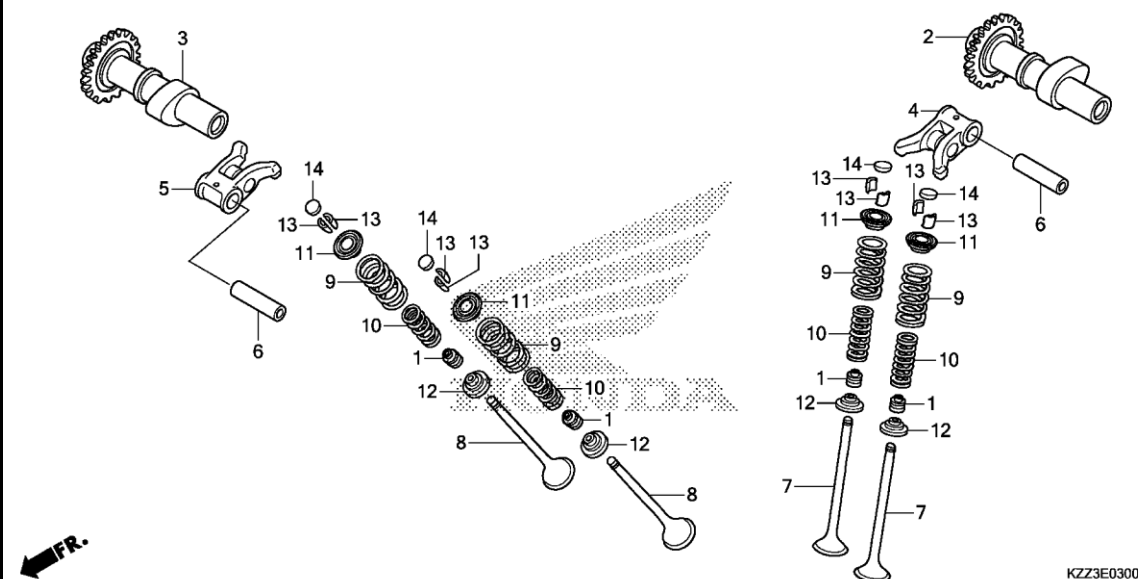
CAMSHAFT/VALVE

D 5

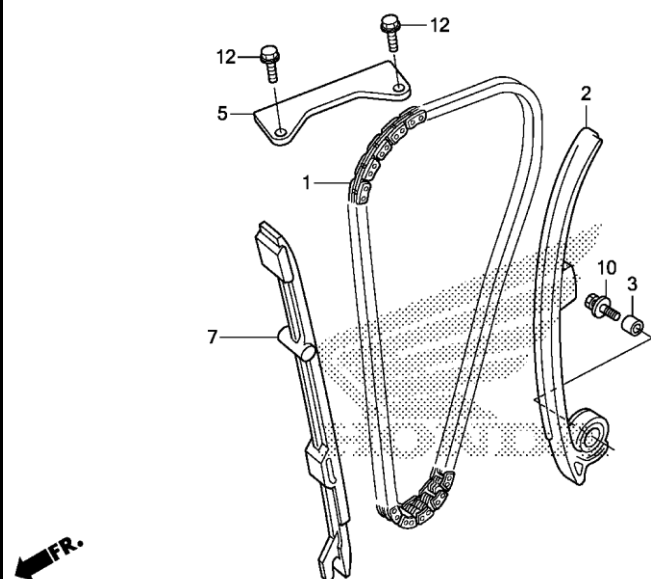


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
+ 8	1111N1A	.Replace all exhaust valve add	0.2
	1111P0	VALVE :FOR 1 VEHICLE INCLUDES: Engine removal and installation .INCLUDES: Refacing (1,10,11,12,13)	4.0
9	1111P2	INTAKE VALVE SPRING AND/OR STEM SEAL(ONE) INCLUDES: Engine removal and installation	3.2
	1111P2A	.Replace all intake spring add	0.1
	1111P3	EXHAUST VALVE SPRING AND/OR STEM SEAL(ONE) INCLUDES: Engine removal and installation	3.2
	1111P3A	.Replace all exhaust spring add	0.1
	1111Q2	VALVE SPRING AND/OR STEM SEAL :FOR 1 VEHICLE INCLUDES: Engine removal and installation	3.5

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF CRF CRF 250L 250L 250M D E E		
14)	14915-KT7-013	SHIM, TAPPET(1.550)	4 4 4		
	14916-KT7-013	SHIM, TAPPET(1.575)	4 4 4		
	14917-KT7-013	SHIM, TAPPET(1.600)	4 4 4		
	14918-KT7-013	SHIM, TAPPET(1.625)	4 4 4		
	14919-KT7-013	SHIM, TAPPET(1.650)	4 4 4		
	14920-KT7-013	SHIM, TAPPET(1.675)	4 4 4		
	14921-KT7-013	SHIM, TAPPET(1.700)	4 4 4		
	14922-KT7-013	SHIM, TAPPET(1.725)	4 4 4		
	14923-KT7-013	SHIM, TAPPET(1.750)	4 4 4		
	14924-KT7-013	SHIM, TAPPET(1.775)	4 4 4		
	14925-KT7-013	SHIM, TAPPET(1.800)	4 4 4		
	14926-KT7-013	SHIM, TAPPET(1.825)	4 4 4		
	14927-KT7-013	SHIM, TAPPET(1.850)	4 4 4		
	14928-KT7-013	SHIM, TAPPET(1.875)	4 4 4		
	14929-KT7-013	SHIM, TAPPET(1.900)	4 4 4		
	14930-KT7-013	SHIM, TAPPET(1.925)	4 4 4		
	14931-KT7-013	SHIM, TAPPET(1.950)	4 4 4		
	14932-KT7-013	SHIM, TAPPET(1.975)	4 4 4		
	14933-KT7-013	SHIM, TAPPET(2.000)	4 4 4		
	14934-KT7-013	SHIM, TAPPET(2.025)	4 4 4		
	14935-KT7-013	SHIM, TAPPET(2.050)	4 4 4		
	14936-KT7-013	SHIM, TAPPET(2.075)	4 4 4		
	14937-KT7-013	SHIM, TAPPET(2.100)	4 4 4		
	14938-KT7-013	SHIM, TAPPET(2.125)	4 4 4		
	14939-KT7-013	SHIM, TAPPET(2.150)	4 4 4		
	14940-KT7-013	SHIM, TAPPET(2.175)	4 4 4		
	14941-KT7-013	SHIM, TAPPET(2.200)	4 4 4		
	14942-KT7-013	SHIM, TAPPET(2.225)	4 4 4		
	14943-KT7-013	SHIM, TAPPET(2.250)	4 4 4		



Ref. No.	Part No.	Description	Reqd. QTY	CRF			Serial No.	Parts catalogue code
				250L D	250L E	250M E		
14)	14944-KT7-013	SHIM, TAPPET(2.275)		4	4	4		
	14945-KT7-013	SHIM, TAPPET(2.300)		4	4	4		
	14946-KT7-013	SHIM, TAPPET(2.325)		4	4	4		
	14947-KT7-013	SHIM, TAPPET(2.350)		4	4	4		
	14948-KT7-013	SHIM, TAPPET(2.375)		4	4	4		
	14949-KT7-013	SHIM, TAPPET(2.400)		4	4	4		
	14950-KT7-013	SHIM, TAPPET(2.425)		4	4	4		
	14951-KT7-013	SHIM, TAPPET(2.450)		4	4	4		
	14952-KT7-013	SHIM, TAPPET(2.475)		4	4	4		
	14953-KT7-013	SHIM, TAPPET(2.500)		4	4	4		
	14954-KT7-013	SHIM, TAPPET(2.525)		4	4	4		
	14955-KT7-013	SHIM, TAPPET(2.550)		4	4	4		
	14956-KT7-013	SHIM, TAPPET(2.575)		4	4	4		
	14957-KT7-013	SHIM, TAPPET(2.600)		4	4	4		
	14958-KT7-013	SHIM, TAPPET(2.625)		4	4	4		
	14959-KT7-013	SHIM, TAPPET(2.650)		4	4	4		
	14960-KT7-013	SHIM, TAPPET(2.675)		4	4	4		
	14961-KT7-013	SHIM, TAPPET(2.700)		4	4	4		
	14962-KT7-013	SHIM, TAPPET(2.725)		4	4	4		
	14963-KT7-013	SHIM, TAPPET(2.750)		4	4	4		
	14964-KT7-013	SHIM, TAPPET(2.775)		4	4	4		
	14965-KT7-013	SHIM, TAPPET(2.800)		4	4	4		
	14966-KT7-013	SHIM, TAPPET(2.825)		4	4	4		
	14967-KT7-013	SHIM, TAPPET(2.850)		4	4	4		
	14968-KT7-013	SHIM, TAPPET(2.875)		4	4	4		
	14969-KT7-013	SHIM, TAPPET(2.900)		4	4	4		



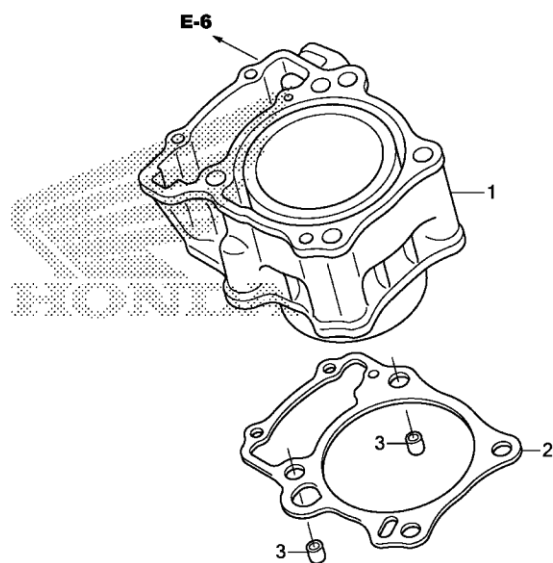
KZZ3E0400

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110140	CHAIN, CAM INCLUDES: Engine removal and installation	3.7
2	111130	TENSIONER, CAM CHAIN INCLUDES: Engine removal and installation	3.5
4	111133	LIFTER, TENSIONER (6)	0.2
5	1111G9	GUIDE B, CAM CHAIN (6)	0.5
7	111139	GUIDE, CAM CHAIN INCLUDES: Engine removal and installation	3.0

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	14401-KYJ-901	CHAIN, CAM(128L) (DAIDO)	1	1	1		
2	14510-KYJ-900	TENSIONER COMP., CAM CHAIN ..	1	1	1		
3	14517-KYJ-900	COLLAR, TENSIONER	1	1	1		
4	14520-KZZ-901	LIFTER ASSY., TENSIONER	1	1	1		
5	14546-KYJ-900	GUIDE B, CAM CHAIN	1	1	1		
6	14560-KGH-900	GASKET, TENSIONER LIFTER	1	1	1		
7	14611-KYJ-900	GUIDE A, CAM CHAIN	1	1	1		
8	90005-KYJ-900	SCREW, PAN, 6X6	1	1	1		
9	90011-KYJ-900	BOLT, FLANGE, 6X22(NSHF)	2	2	2		
10	90022-KYJ-900	BOLT-WASHER, 6X25	1	1	1		
11	91306-MG3-000	O-RING, 1.5X9.5	1	1	1		
12	95701-06014-00	BOLT, FLANGE, 6X14	2	2	2		

E-5

CYLINDER



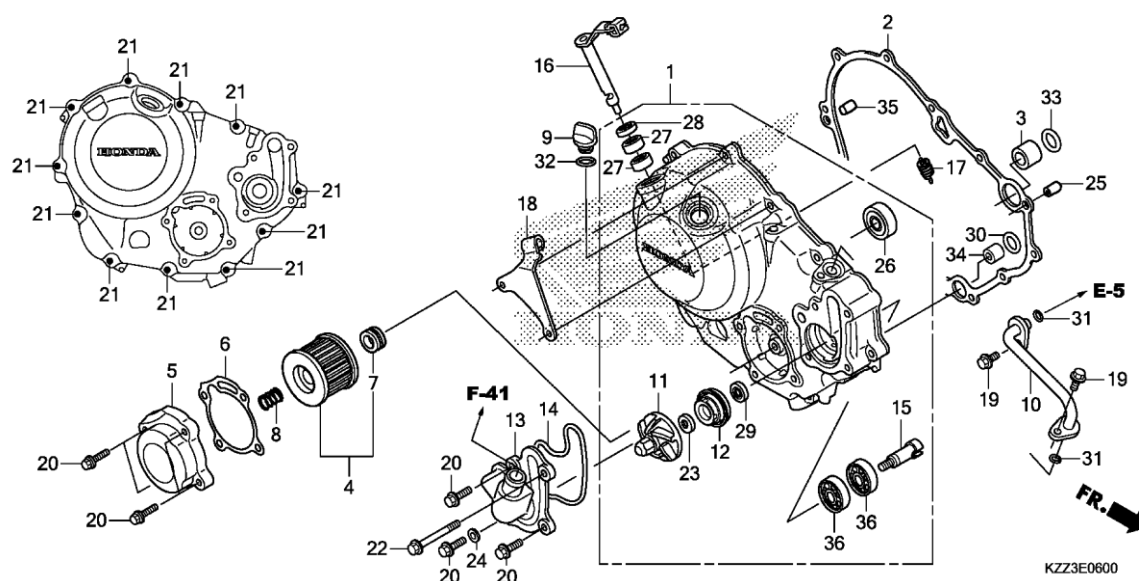
2

Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.
			CRF 250L D	CRF 250L E	CRF 250M E		
1	12100-KZZ-900	CYLINDER COMP.	1	1	1		
2	12191-KYJ-900	GASKET, CYLINDER	1	1	1		
3	94301-12160	PIN A, DOWEL, 12X16	2	2	2		

E-6

RIGHT CRANKCASE COVER

D 9



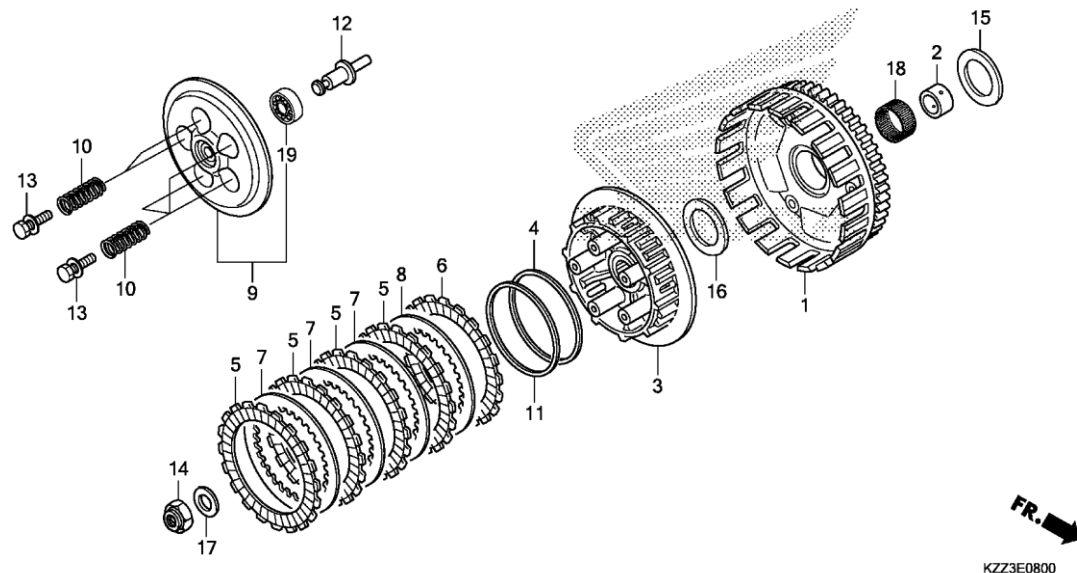
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110159	COVER, CRANKCASE :RIGHT (30,33)	0.9
2	110158	GASKET, CRANKCASE COVER :RIGHT (6,7,8)	0.8
4	113127	ELEMENT, OIL FILTER (31)	0.3
10	114125	PIPE, WATER CONNECTING (29)	0.3
11	114105	IMPELLER, WATER PUMP (29)	0.9
12	114110	MECHANICAL SEAL, WATER PUMP .. (14)	1.2
13	1141B0	COVER, WATER PUMP (14)	0.3
15	1141E7	SHAFT, WATER PUMP (14)	0.9
16	2121A7	LEVER, CLUTCH (14)	0.9
26	1101V8	BEARING, CRANKSHAFT :CRANKCASE COVER SIDE	1.0
36	114144	BEARING, WATER PUMP NOTE: Same time for two units	1.2

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF D	CRF E	CRF 250L 250M E		
1	11300-KZZ-900	COVER ASSY., R. CRANKCASE ...	1	1	1		
2	11394-KYJ-900	GASKET, R. CRANKCASE COVER ..	1	1	1		
3	15326-KT7-000	COLLAR, OIL PATH, 18MM	1	1	1		
4	15410-KYJ-901	ELEMENT, OIL FILTER	1	1	1		
5	15411-KZZ-900	COVER, OIL FILTER	1	1	1		
6	15412-KYJ-901	GASKET, OIL FILTER COVER	1	1	1		
7	15413-MC8-000	RUBBER, FILTER	1	1	1		
8	15414-KF0-000	SPRING, OIL FILTER ELEMENT SETTING	1	1	1		
9	15611-KA4-710	CAP, OIL FILLER	1	1	1		
10	19120-KZZ-900	PIPE COMP., WATER	1	1	1		
11	19215-KGH-900	IMPELLER, WATER PUMP	1	1	1		
12	19217-P72-013	SEAL, MECHANICAL	1	1	1		
13	19220-KZZ-900	COVER COMP., WATER PUMP	1	1	1		
14	19226-KYJ-901	GASKET, WATER PUMP COVER	1	1	1		
15	19241-KYJ-900	SHAFT, WATER PUMP	1	1	1		
16	22810-KZZ-900	LEVER COMP., CLUTCH	1	1	1		
17	22815-KM7-700	SPRING, CLUTCH LEVER	1	1	1		
18	22821-KZZ-900	RECEIVER, CLUTCH CABLE	1	1	1		
19	90010-KYJ-900	BOLT, FLANGE, 6X16(NSHF)	2	2	2		
20	90012-KYJ-900	BOLT, FLANGE, 6X25(NSHF)	7	7	7		
21	90013-KYJ-900	BOLT, FLANGE, 6X30(NSHF)	11	11	11		
22	90015-KYJ-900	BOLT, FLANGE, 6X60(NSHF)	1	1	1		
23	90423-KW6-900	WASHER, 7X13X1.2	1	1	1		
24	90463-ML7-000	WASHER, SEALING, 6.5MM	1	1	1		

D10



2



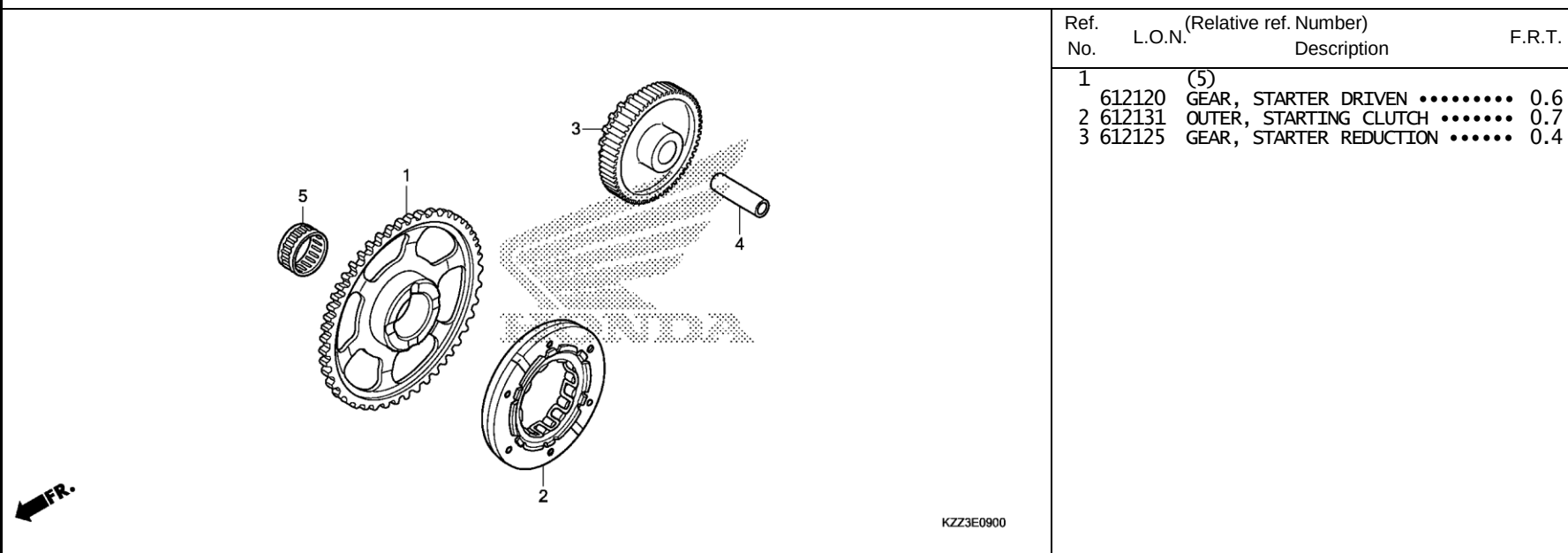
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(18) OUTER, CLUTCH	1.2
3		2121A0 CENTER, CLUTCH	1.2
5		2121A1 (4,6,7,8,11) DISC, CLUTCH FRICTION	1.0
		.NOTE: Same time for two units or more	
9		(19) 2121A3 PLATE, CLUTCH PRESSURE	0.9
10		212107 SPRING, CLUTCH	0.9
		.NOTE: Same time for two units or more	
12		2121B6 ROD, CLUTCH LIFTER	0.9

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	22100-KZZ-901	OUTER COMP., CLUTCH(73T)	1	1	1		
2	22116-KYJ-900	GUIDE, CLUTCH OUTER	1	1	1		
3	22121-KZZ-901	CENTER, CLUTCH	1	1	1		
4	22125-KZZ-901	SEAT, JUDDER SPRING	1	1	1		
5	22201-KYJ-902	DISK, CLUTCH FRICTION	4	4	4		
6	22202-KZZ-901	DISK B, CLUTCH FRICTION	1	1	1		
7	22321-KYJ-902	PLATE, CLUTCH	3	3	3		
8	22322-KZZ-901	PLATE B, CLUTCH	1	1	1		
9	22350-KYJ-902	PLATE COMP., CLUTCH PRESSURE	1	1	1		
10	22401-KYJ-902	SPRING, CLUTCH	5	5	5		
11	22402-KZZ-902	SPRING, JUDDER	1	1	1		
12	22847-KZZ-900	PIN, CLUTCH LIFTER	1	1	1		
13	90050-KYJ-902	BOLT, 6X1.0	5	5	5		
14	90201-KYJ-900	NUT, SPECIAL, 16MM	1	1	1		
15	90404-KVK-900	WASHER, 20X40X2	1	1	1		
16	90404-KYJ-902	WASHER, 20X40X2	1	1	1		
17	90434-KPS-900	WASHER, 16MM	1	1	1		
18	91012-KYJ-901	BEARING, NEEDLE, 28X33X16.8 ..	1	1	1		
19	96100-60010-00	BEARING, RADIAL BALL, 6001 ..	1	1	1		

E-9

STARTING CLUTCH

D12



Ref. No.	(Relative ref. Number)	F.R.T.
L.O.N.	Description	
1	(5)	
612120	GEAR, STARTER DRIVEN	0.6
2 612131	OUTER, STARTING CLUTCH	0.7
3 612125	GEAR, STARTER REDUCTION	0.4

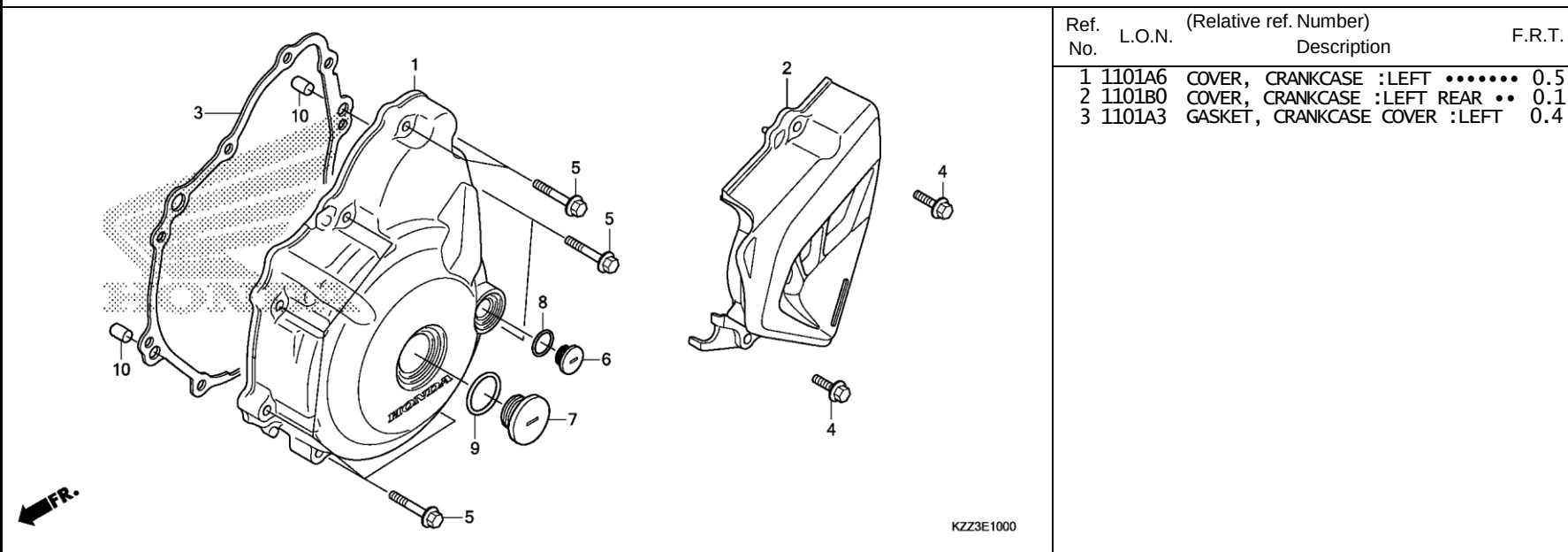
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	28110-KYJ-900	GEAR COMP., STARTER DRIVEN (68T)	1	1	1		
2	28125-KYJ-901	OUTER COMP., STARTING CLUTCH	1	1	1		
3	28130-KYJ-900	GEAR, STARTER REDUCTION (17T/60T)	1	1	1		
4	28132-MK5-000	SHAFT C, IDLE GEAR	1	1	1		
5	91107-KYJ-902	BEARING, NEEDLE, 29x34x24 ...	1	1	1		

2

E-10

LEFT CRANKCASE COVER

D13



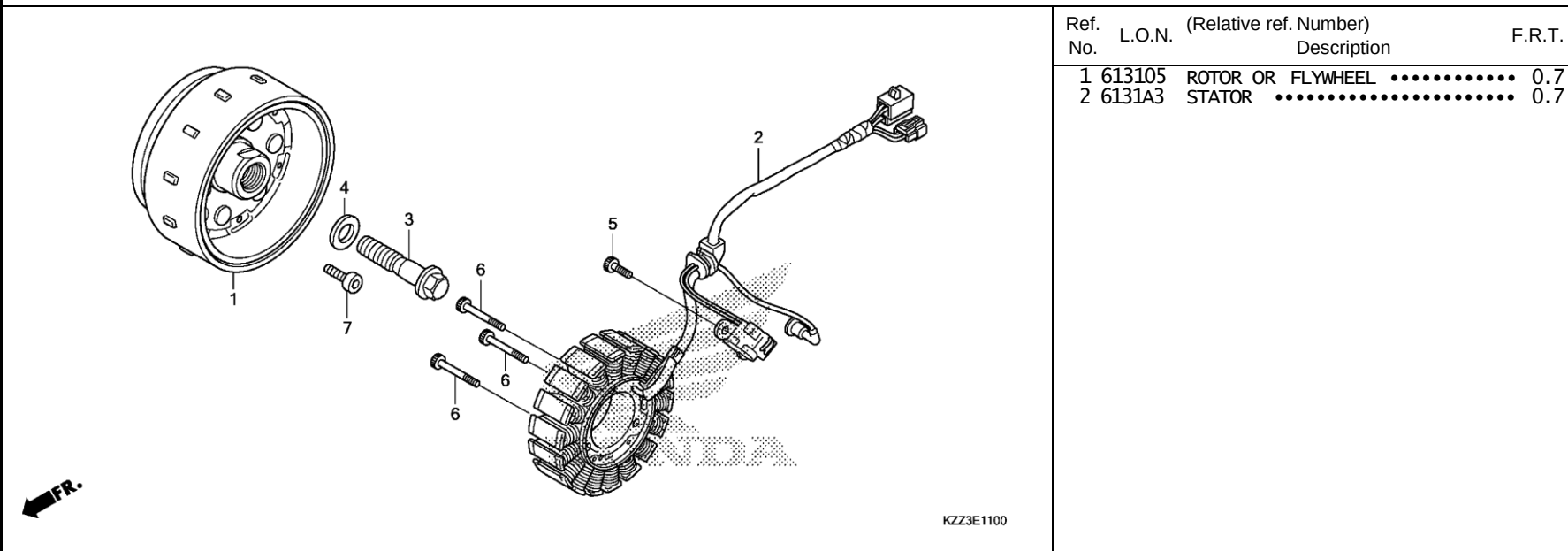
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101A6	COVER, CRANKCASE :LEFT	0.5
2	1101B0	COVER, CRANKCASE :LEFT REAR ..	0.1
3	1101A3	GASKET, CRANKCASE COVER :LEFT	0.4

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	11341-KZZ-900	COVER, L. CRANKCASE	1	1	1		
2	11360-KZZ-900	COVER COMP., L. RR.	1	1	1		
3	11395-KYJ-900	GASKET, L. CRANKCASE COVER ..	1	1	1		
4	90012-KYJ-900	BOLT, FLANGE, 6X25(NSHF)	2	2	2		
5	90013-KYJ-900	BOLT, FLANGE, 6X30(NSHF)	9	9	9		
6	90084-KPP-860	CAP, A.C. GENERATOR	1	1	1		
7	90087-KPP-860	CAP, 30MM	1	1	1		
8	91303-377-000	O-RING, 13.8X2.5	1	1	1		
9	91356-KWV-000	O-RING, 30MM	1	1	1		
10	94302-08140	PIN B, DOWEL, 8X14	2	2	2		

E-11

GENERATOR

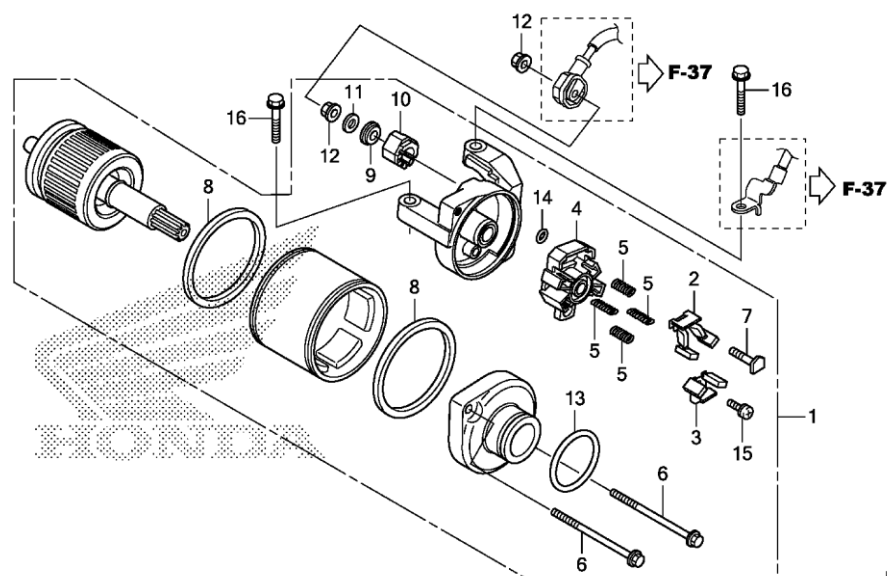
D14



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	613105	ROTOR OR FLYWHEEL	0.7
2	6131A3	STATOR	0.7

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	31110-KYJ-901	FLYWHEEL COMP. (DENSO)	1	1	1		
2	31120-KZZ-901	STATOR COMP. (DENSO)	1	1	1		
3	90023-KYJ-900	BOLT, FLANGE, 12X50	1	1	1		
4	90401-KCY-670	WASHER, 12.5X30X5	1	1	1		
5	96600-06016-00	BOLT, SOCKET, 6X16	2	2	2		
6	96600-06035-00	BOLT, SOCKET, 6X35	3	3	3		
7	96600-08020-10	BOLT, SOCKET, 8X20	6	6	6		

2



KZZ3E1300

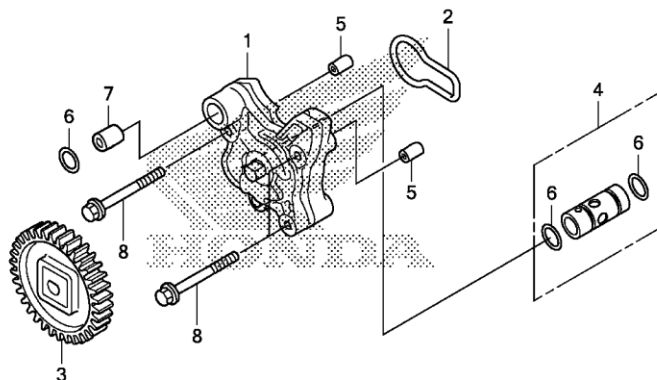
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(13) MOTOR, STARTING	0.5
2		(3,4,5,8) TERMINAL, BRUSH(STARTER)	0.6
.NOTE: Same time for two units			

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	31200-KZZ-901	MOTOR ASSY., STARTER(MITSUBA)	1	1	1		
2	31201-MEW-921	BRUSH SET A, CARBON	1	1	1		
3	31202-MEW-921	BRUSH SET B, CARBON	1	1	1		
4	31203-MEW-921	HOLDER, BRUSH	1	1	1		
5	31204-MEW-921	SPRING, CARBON BRUSH	4	4	4		
6	31205-HP5-601	BOLT, SETTING	2	2	2		
7	31206-MEW-921	BOLT, TERMINAL	1	1	1		
8	31207-HP5-601	RING	2	2	2		
9	31208-MEW-921	INSULATOR	1	1	1		
10	31209-MEW-921	STOPPER, TERMINAL	1	1	1		
11	31210-MEW-921	WASHER	1	1	1		
12	90071-MB0-000	NUT-WASHER, 6MM	2	2	2		
13	91309-425-003	O-RING, 24.4X3.1(ARAI)	1	1	1		
14	91320-MB0-000	O-RING, 4X2	1	1	1		
15	93892-05012-08	SCREW-WASHER, 5X12	1	1	1		
16	95701-06025-00	BOLT, FLANGE, 6X25	2	2	2		

E-14

OIL PUMP

D16

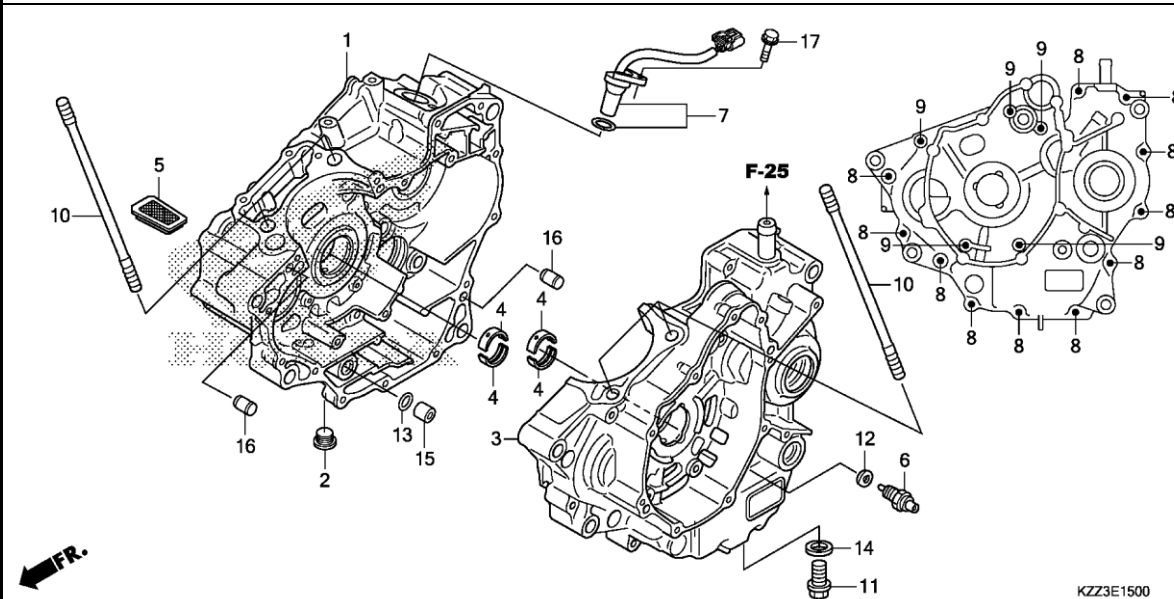


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Ref. No.	(Relative ref. Number)	F.R.T.
	L.O.N. Description	
1	(2)	
113105	PUMP ASSY., OIL	1.0
3	(6)	
1131A2	SPROCKET, OIL PUMP DRIVE	0.8
4	(6)	
113126	VALVE, RELIEF	1.0

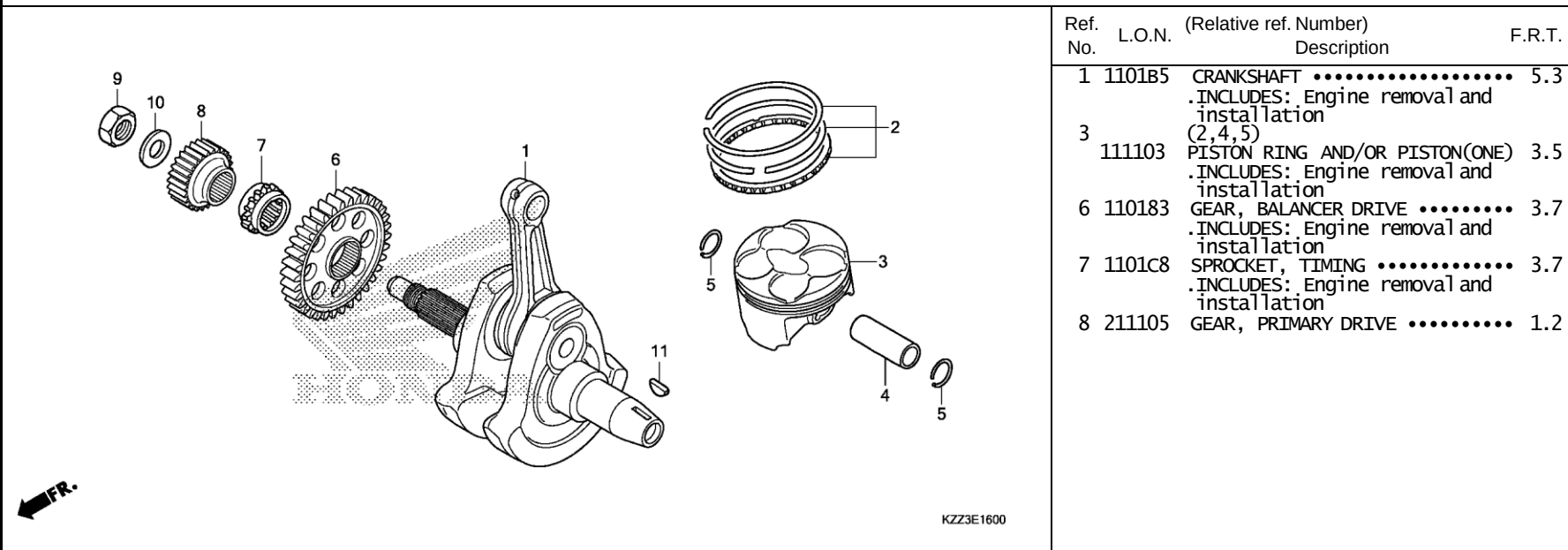
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	15100-KYJ-900	PUMP ASSY., OIL	1	1	1		
2	15119-KYJ-901	GASKET, OIL PUMP	1	1	1		
3	15130-KYJ-900	GEAR COMP., OIL PUMP(32T)	1	1	1		
4	15220-KYJ-900	VALVE ASSY., RELIEF	1	1	1		
5	90702-KFM-900	DOWEL PIN, 8X12	2	2	2		
6	91301-KYJ-901	O-RING, 11.8X1.9	3	3	3		
7	94301-12160	PIN A, DOWEL, 12X16	1	1	1		
8	95701-06045-00	BOLT, FLANGE, 6X45	3	3	3		

2



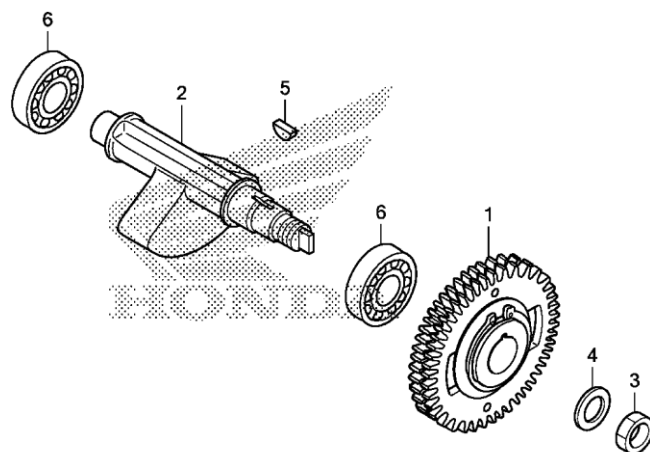
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	110120	CRANKCASE :RIGHT INCLUDES: Engine removal and installation	5.6
3	110115	CRANKCASE :LEFT INCLUDES: Engine removal and installation	5.6
	1101A2	CRANKCASE :BOTH INCLUDES: Engine removal and installation	6.2
4	1101B6	BEARING, CRANKSHAFT :LEFT INCLUDES: Engine removal and installation	5.1
	1101B7	BEARING, CRANKSHAFT :RIGHT INCLUDES: Engine removal and installation	5.1
	1101G0	BEARING, CRANKSHAFT :BOTH INCLUDES: Engine removal and installation	5.3
5	1131B5	SCREEN, OIL FILTER	0.8
6	6151B8	SWITCH, NEUTRAL	0.2
7	617198	SENSOR, SPEEDOMETER	0.3

Ref. No.	Part No.	Description	Reqd. QTY CRF CRF CRF 250L 250L 250M D E E			Serial No.	Parts catalogue code
1	11100-KZZ-900	CRANKCASE COMP., R.	1	1	1		
2	11107-KYJ-900	BOLT, SEALING, 16MM	1	1	1		
3	11200-KZZ-900	CRANKCASE COMP., L.	1	1	1		
4	13312-KYJ-901	BEARING A, CRANKSHAFT(BLUE) •	4	4	4		
	13313-KYJ-901	BEARING B, CRANKSHAFT(BLACK)	4	4	4		
	13314-KYJ-901	BEARING C, CRANKSHAFT(BROWN)	4	4	4		
	13315-KYJ-305	BEARING D, CRANKSHAFT(RED)					
		(O.S.)	(4)	(4)	(4)		
	13316-KYJ-305	BEARING E, CRANKSHAFT(GREEN)					
		(O.S.)	(4)	(4)	(4)		
	13317-KYJ-305	BEARING F, CRANKSHAFT(YELLOW)					
		(O.S.)	(4)	(4)	(4)		
	13318-KYJ-305	BEARING G, CRANKSHAFT(PINK)					
		(O.S.)	(4)	(4)	(4)		
5	15421-KYJ-900	SCREEN, OIL FILTER	1	1	1		
6	35600-HA0-003	SWITCH ASSY., NEUTRAL(TOYO) •	1	1	1		
7	37700-KZZ-901	SENSOR ASSY., SPEED	1	1	1		
8	90014-KYJ-900	BOLT, FLANGE, 6X40(NSHF)	11	11	11		
9	90016-KYJ-900	BOLT, FLANGE, 6X70(NSHF)	5	5	5		
10	90032-KYJ-900	BOLT, STUD, 10X178	4	4	4		
11	90061-KYJ-900	BOLT, DRAIN PLUG, 12MM	1	1	1		
12	90443-KR0-000	WASHER, NEUTRAL SWITCH	1	1	1		
13	91301-KYJ-901	O-RING, 11.8X1.9	1	1	1		
14	94109-12000	WASHER, DRAIN PLUG, 12MM	1	1	1		
15	94301-12160	PIN A, DOWEL, 12X16	1	1	1		
16	94302-08140	PIN B, DOWEL, 8X14	2	2	2		
17	95701-06018-00	BOLT, FLANGE, 6X18	1	1	1		



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101B5	CRANKSHAFT INCLUDES: Engine removal and installation (2,4,5)	5.3
3	111103	PISTON RING AND/OR PISTON(ONE) INCLUDES: Engine removal and installation	3.5
6	110183	GEAR, BALANCER DRIVE INCLUDES: Engine removal and installation	3.7
7	1101C8	SPROCKET, TIMING INCLUDES: Engine removal and installation	3.7
8	211105	GEAR, PRIMARY DRIVE INCLUDES: Engine removal and installation	1.2

Ref. No.	Part No.	Description	Reqd. QTY CRF CRF CRF 250L 250L 250M D E E	Serial No.	Parts catalogue code
1	13000-KYJ-902	CRANKSHAFT COMP.	1 1 1		
2	13010-KYJ-305	RING SET, PISTON(STD.)	1 1 1		
3	13101-KYJ-900	PISTON(STD.)	1 1 1		
4	13111-MEL-000	PIN, PISTON	1 1 1		
5	13112-KYJ-900	CLIP, PISTON PIN, 17MM	2 2 2		
6	13417-KYJ-900	GEAR, BALANCER DRIVE(34T) ...	1 1 1		
7	14311-KYJ-900	SPROCKET, TIMING(17T)	1 1 1		
8	23121-KYJ-900	GEAR, PRIMARY DRIVE(26T)	1 1 1		
9	90235-KYJ-900	NUT, LOCK, 16MM	1 1 1		
10	90434-KPS-900	WASHER, 16MM	1 1 1		
11	90742-KYJ-900	KEY, WOODRUFF, 25X18	1 1 1		

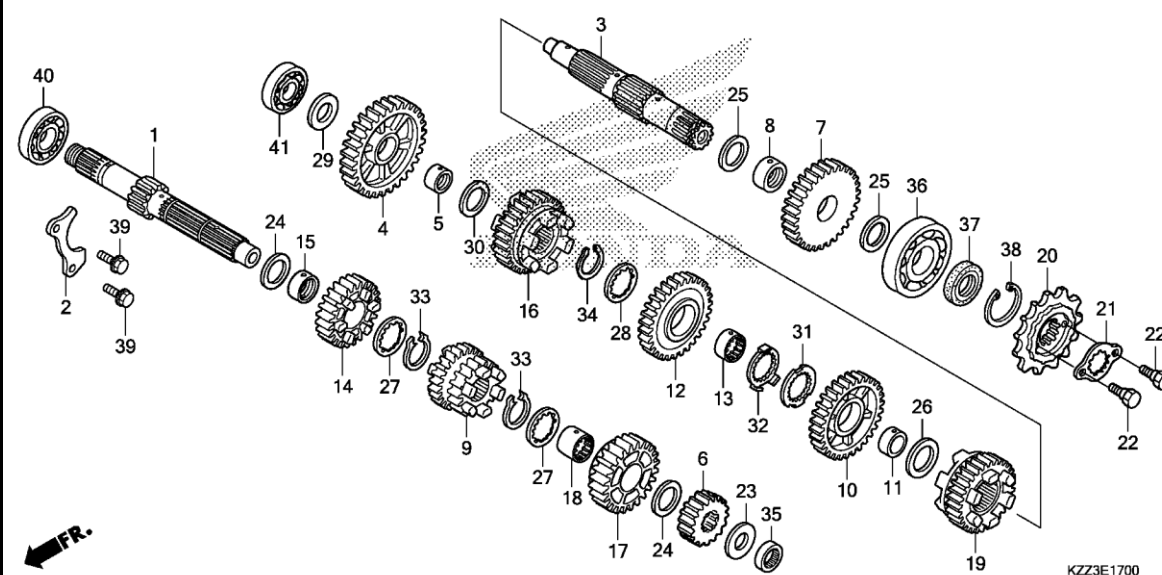


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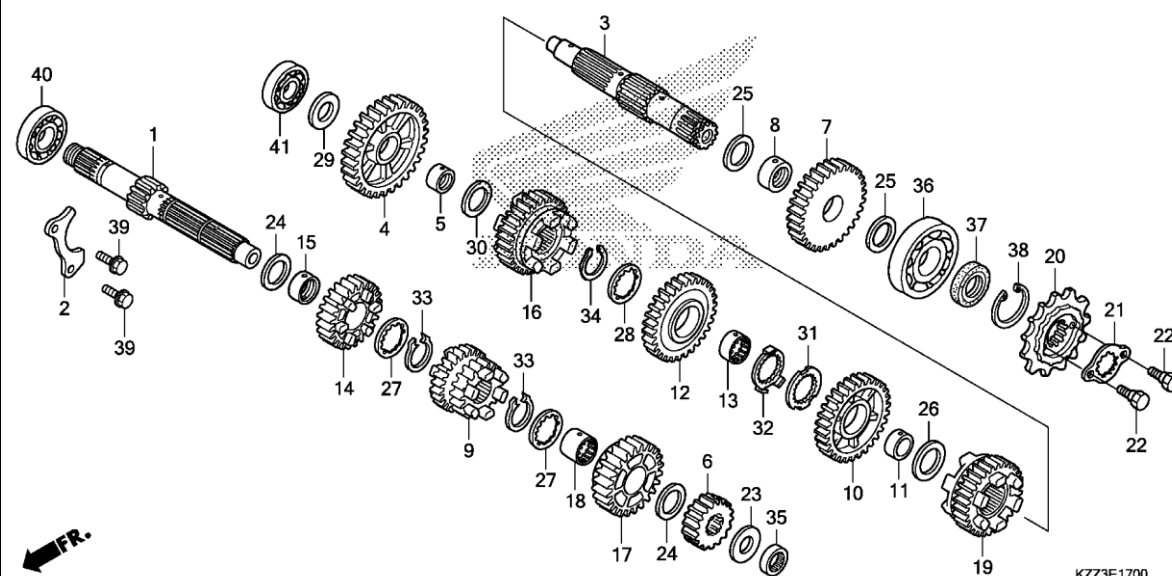
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1101L5	GEAR, BALANCER DRIVEN INCLUDES: Engine removal and installation	3.8
2	110185	SHAFT, BALANCER INCLUDES: Engine removal and installation	4.7
6	1101G3	BEARING, BALANCER SHAFT :LEFT .INCLUDES: Engine removal and installation	4.9
	1101G4	BEARING, BALANCER SHAFT :RIGHT .INCLUDES: Engine removal and installation	4.9
	1101G5	BEARING, BALANCER SHAFT :BOTH .INCLUDES: Engine removal and installation	5.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	13410-KYJ-901	GEAR ASSY., BALANCER DRIVEN (34T)	1	1	1		
2	13421-KYJ-900	SHAFT, BALANCER	1	1	1		
3	90204-KYJ-900	NUT, HEX., 14MM	1	1	1		
4	90433-MEY-670	WASHER, 14.2X24	1	1	1		
5	90741-KFB-000	KEY, WOODRUFF, 4MM	1	1	1		
6	91008-KYJ-901	BEARING, RADIAL BALL, 6204 (SPECIAL)	2	2	2		



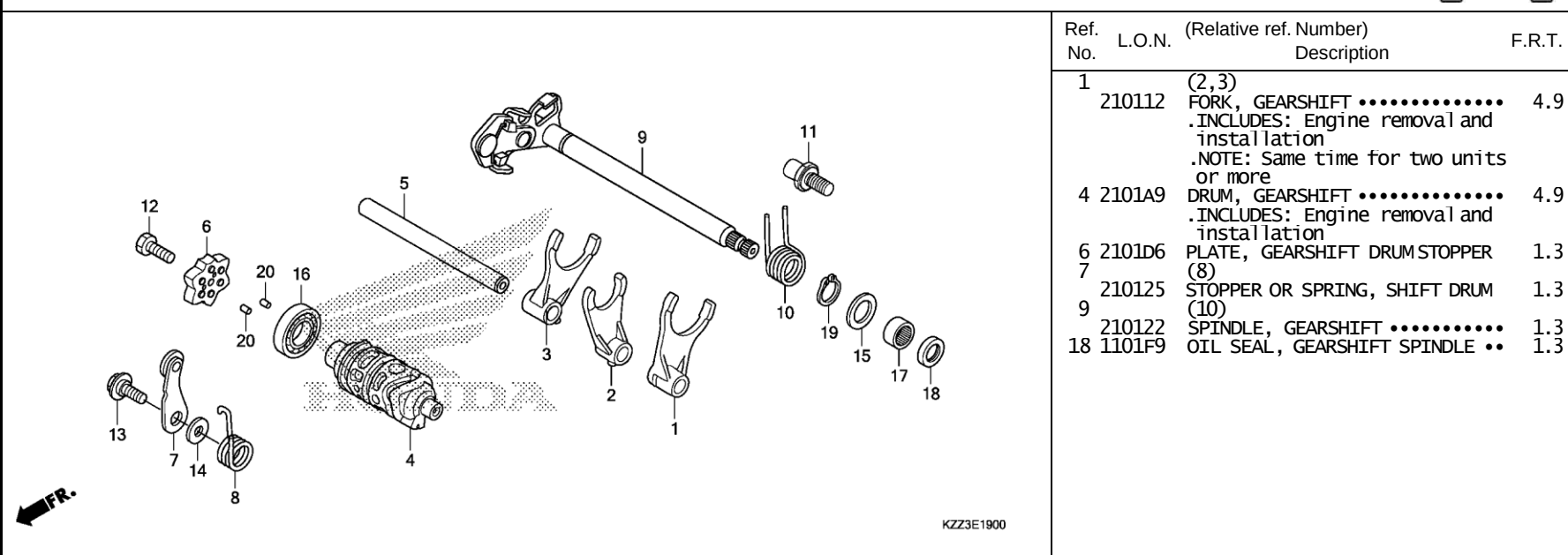
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(6,9,14,17)	
210141		MAINSHAFT, TRANSMISSION 4.9	
		.INCLUDES: Engine removal and installation	
210141A		.Replace countershaft add 0.2	
3		(4,7,10,12,16,19)	
210142		COUNTERSHAFT, TRANSMISSION ... 4.9	
		.INCLUDES: Engine removal and installation	
210142A		.Replace mainshaft add 0.2	
20 213135		SPROCKET, DRIVE 0.3	
35 2101C2		BEARING, MAINSHAFT :LEFT 4.9	
		.INCLUDES: Engine removal and installation	
36 2101C7		BEARING, COUNTERSHAFT :LEFT .. 4.9	
		.INCLUDES: Engine removal and installation	
40 2101C5		BEARING, MAINSHAFT :RIGHT 4.9	
		.INCLUDES: Engine removal and installation	
2101C6		BEARING, MAINSHAFT :BOTH 5.1	
		.INCLUDES: Engine removal and installation	
+41 2101C8		BEARING, COUNTERSHAFT :RIGHT • 4.9	

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	23211-KZZ-900	MAINSHAFT(12T)	1	1	1		
2	23212-KYJ-900	PLATE, BEARING SETTING	1	1	1		
3	23221-KZZ-900	COUNTERSHAFT	1	1	1		
4	23411-KZZ-900	GEAR, COUNTERSHAFT LOW(40T) •	1	1	1		
5	23412-KYJ-900	COLLAR, 20X23X10.5	1	1	1		
6	23421-KZZ-900	GEAR, MAINSHAFT SECOND(17T) •	1	1	1		
7	23431-KZZ-900	GEAR, COUNTERSHAFT SECOND(36T)	1	1	1		
8	23432-KYJ-900	COLLAR, 22X25X11	1	1	1		
9	23441-KZZ-900	GEAR, MAINSHAFT THIRD & FOURTH (21T/23T)	1	1	1		
10	23451-KZZ-900	GEAR, COUNTERSHAFT THIRD(33T)	1	1	1		
11	23452-KYJ-900	COLLAR, 25X28X10	1	1	1		
12	23471-KZZ-900	GEAR, COUNTERSHAFT FOURTH(30T)	1	1	1		
13	23472-KYJ-900	COLLAR, SPLINE, 25X10	1	1	1		
14	23481-KZZ-900	GEAR, MAINSHAFT FIFTH(26T) ••	1	1	1		
15	23482-KYJ-900	BUSH, 20X23X17.4	1	1	1		
16	23491-KZZ-900	GEAR, COUNTERSHAFT FIFTH(29T)	1	1	1		
17	23501-KZZ-900	GEAR, MAINSHAFT SIXTH(27T) ••	1	1	1		
18	23502-KYJ-900	COLLAR, SPLINE, 23MM	1	1	1		
19	23511-KZZ-900	GEAR, COUNTERSHAFT SIXTH(26T)	1	1	1		
20	23801-KYJ-940	SPROCKET COMP., DRIVE(14T) ••	1	1	1		
21	23802-KYJ-900	PLATE, FIXING	1	1	1		
22	90084-041-000	BOLT, DRIVE SPROCKET FIXING •	2	2	2		
23	90405-KYJ-900	WASHER, 17X26X1.0	1	1	1		
24	90406-KYJ-900	WASHER, 20X27X1.0	2	2	2		



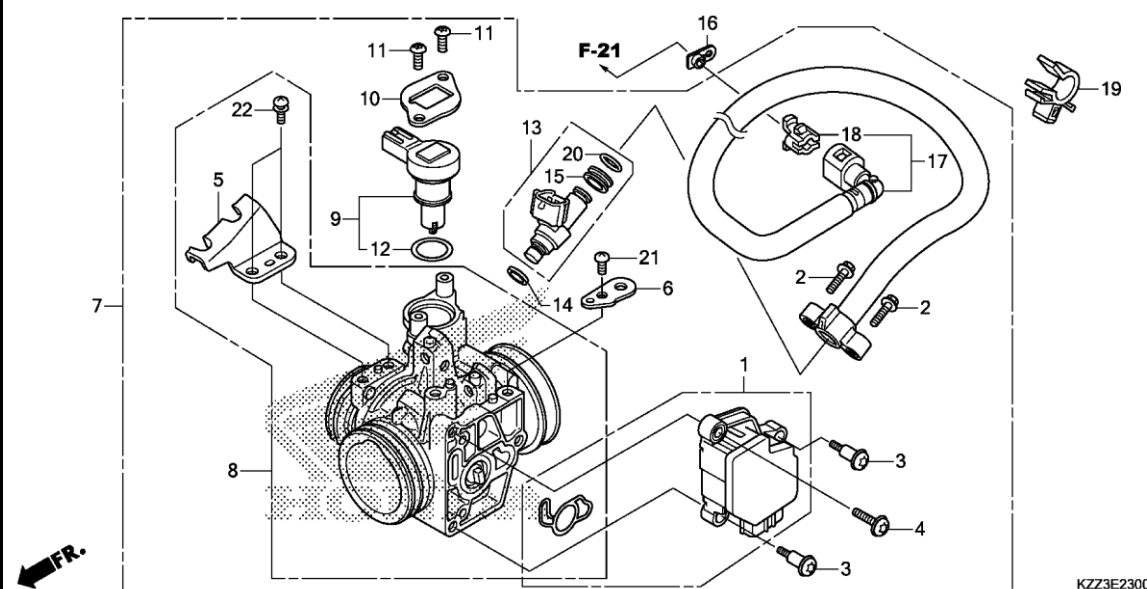
Ref. No.	(Relative ref. Number)	F.R.T.
L.O.N.	Description	
+41	.INCLUDES: Engine removal and installation	
2101C9	BEARING, COUNTERSHAFT :BOTH ..	5.1
2101D4	.INCLUDES: Engine removal and installation	
	BEARING, MAINSHAFT AND COUNTERSHAFT :ALL	5.3
	.INCLUDES: Engine removal and installation	

Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
25	90407-KYJ-900	WASHER, 22X29X1.0	2	2	2			
26	90408-KYJ-900	WASHER, 25X32X1.0	1	1	1			
27	90451-KYJ-900	WASHER, SPLINE, 20X26X1.6 ...	2	2	2			
28	90452-KYJ-900	WASHER, SPLINE, 25X31X1.0 ...	1	1	1			
29	90453-KYJ-900	WASHER, 17X28X1.0	1	1	1			
30	90454-KPS-900	WASHER B, THRUST, 20MM	1	1	1			
31	90454-KYJ-900	WASHER, SPLINE, 25X42X1.6 ...	1	1	1			
32	90455-KYJ-900	WASHER, LOCK, 25MM	1	1	1			
33	90601-KYJ-900	CIRCLIP, EXTERNAL, 20MM	2	2	2			
34	90602-KYJ-900	CIRCLIP, EXTERNAL, 25MM	1	1	1			
35	91003-KYJ-901	BEARING, NEEDLE, 17X27X13 ...	1	1	1			
36	91005-KYJ-901	BEARING, RADIAL BALL (63/22) •	1	1	1			
37	91207-KYJ-901	OIL SEAL, 22X36X5	1	1	1			
38	94520-37000	CIRCLIP, INTERNAL, 37MM	1	1	1			
39	95701-06014-00	BOLT, FLANGE, 6X14	2	2	2			
40	96100-63040-00	BEARING, RADIAL BALL, 6304 •	1	1	1			
41	96140-62030-00	BEARING, RADIAL BALL, 6203U •	1	1	1			



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1		(2,3)	
210112		FORK, GEARSHIFT INCLUDES: Engine removal and installation .NOTE: Same time for two units or more	4.9
4	2101A9	DRUM, GEARSHIFT INCLUDES: Engine removal and installation	4.9
6	2101D6	PLATE, GEARSHIFT DRUM STOPPER (8)	1.3
7	210125	STOPPER OR SPRING, SHIFT DRUM (10)	1.3
9	210122	SPINDLE, GEARSHIFT	1.3
18	1101F9	OIL SEAL, GEARSHIFT SPINDLE ..	1.3

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF CRF CRF 250L 250L 250M D E E		
1	24211-KZZ-900	FORK, L. GEARSHIFT	1	1	1
2	24212-KZZ-900	FORK, CENTER GEARSHIFT	1	1	1
3	24213-KZZ-900	FORK, R. GEARSHIFT	1	1	1
4	24301-KYJ-900	DRUM, GEARSHIFT	1	1	1
5	24321-KYJ-900	SHAFT, GEARSHIFT FORK	1	1	1
6	24410-KYJ-900	PLATE COMP., GEARSHIFT DRUM STOPPER	1	1	1
7	24430-KGH-901	STOPPER COMP., GEARSHIFT DRUM	1	1	1
8	24435-KYJ-900	SPRING, DRUM STOPPER	1	1	1
9	24610-KYJ-900	SPINDLE COMP., GEARSHIFT	1	1	1
10	24651-KRM-840	SPRING, GEARSHIFT RETURN	1	1	1
11	24652-KRM-840	PIN, SHIFT RETURN SPRING	1	1	1
12	90003-KVS-900	BOLT, HEX., 6X20	1	1	1
13	90022-MG8-000	PIVOT, SHIFT DRUM STOPPER ARM	1	1	1
14	90435-HB3-000	WASHER, 6.1MM	1	1	1
15	90457-KRM-840	WASHER, 14MM	1	1	1
16	91015-MCA-003	BEARING, RADIAL BALL, 6905 ..	1	1	1
17	91101-121-691	BEARING, NEEDLE, 14MM(TOYO) ..	1	1	1
18	91203-KSP-911	OIL SEAL, 14X22X5	1	1	1
19	94510-14000	CIRCLIP, EXTERNAL, 14MM	1	1	1
20	96220-30085	ROLLER, 3X8.5	2	2	2



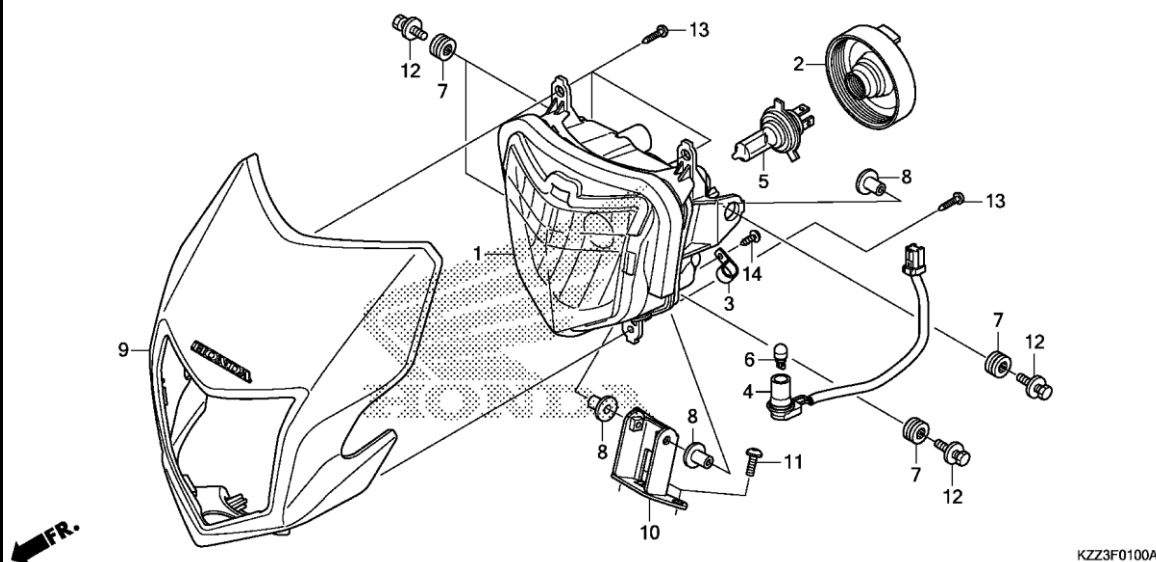
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	617115	SENSOR, THROTTLE	0.8
7	311132	BODY ASSY., THROTTLE	0.7
8	311130	BODY, THROTTLE	0.8
9	(12)	VALVE, IDLE AIR CONTROL	0.5
13	3111N5	(14,20)	
17	311145	INJECTOR, FUEL	0.6
	310162	HOSE, FUEL FEED	0.5

Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
1	16060-KYJ-901	SENSOR SET	1	1	1			
2	16080-KPH-701	BOLT, FLANGE, 5X20	2	2	2			
3	16081-KYJ-901	SCREW, TORX, 5X8.7	2	2	2			
4	16082-KYJ-901	SCREW, TORX, 5X17	1	1	1			
5	16169-MFR-671	STAY, WIRE	1	1	1			
6	16196-HP6-A01	STAY, HARNESS CLAMPER	1	1	1			
7	16400-KZZ-901	BODY ASSY., THROTTLE(GQ32A A)	1	1	1			
8	16410-KZZ-901	BODY SET	1	1	1			
9	16430-KYJ-901	VALVE SET, IDLE AIR CONTROL	1	1	1			
10	16432-MFE-641	PLATE, IDLE AIR CONTROL VALVE	1	1	1			
11	16433-HN8-A61	SCREW, TORX	2	2	2			
12	16435-HN8-A61	O-RING, 17.8X1.9	1	1	1			
13	16450-MFE-641	INJECTOR ASSY., FUEL	1	1	1			
14	16472-MQW-000	SEAL RING, INJECTOR	1	1	1			
15	16473-P7A-004	CUSHION RING, INJECTOR	1	1	1			
16	16719-MEW-920	DAMPER, CONNECTOR	1	1	1			
17	17526-KZZ-901	HOSE COMP., FUEL FEED	1	1	1			
18	17711-MGE-003	RETAINER	1	1	1			
19	90611-KZZ-901	CLAMP, HOSE(BLACK)	1	1	1			
20	91301-P7A-004	O-RING, 7.8X1.9	1	1	1			
21	93500-05010-1H	SCREW, PAN, 5X10	1	1	1			
22	93892-05012-18	SCREW-WASHER, 5X12	2	2	2			

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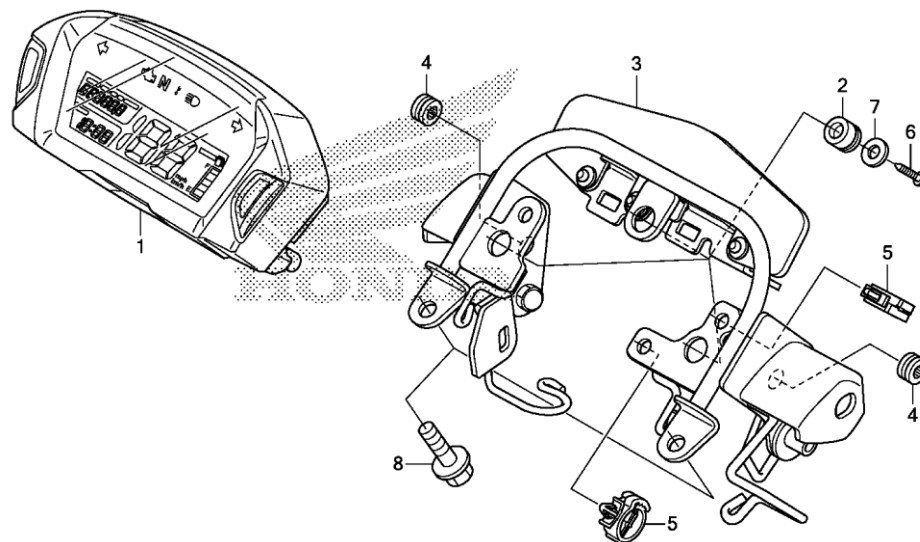
HEADLIGHT

F 1



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161A7	HEADLIGHT UNIT	0.3
5	(2)		
6	616118	BULB, HEADLIGHT	0.1
9	4111L3	COWL, FRONT CENTER	0.2

Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
1	33110-KZZ-931	HEADLIGHT UNIT COMP. (12V 60/55w)	1	1	1			
2	33112-KWR-003	COVER, RUBBER	1	1	1			
3	33116-KPP-T01	CLAMP, CORD	1	1	1			
4	33150-KZZ-931	SOCKET COMP., POSITION LIGHT	1	1	1			
5	34901-KWR-003	BULB, HEADLIGHT(H4) (12V 60/55w) (KOITO)	1	1	1			
6	34908-SB6-003	BULB(12V 5w) (KOITO)	1	1	1			
7	61103-357-000	RUBBER, FR. FENDER MOUNTING •	4	4	4			
8	61104-KZZ-900	COLLAR	3	3	3			
9	61140-KZZ-900ZD	VISOR SET, FR. (WL) *TYPE1*	1	1	-			
	61140-KZZ-A20ZA	*TYPE1*	-	-	1			
10	61330-KZZ-900	STAY, HEADLIGHT LOWER	1	1	1			
11	90006-KTW-900	BOLT, SPECIAL, 6X18	2	2	2			
12	90104-KZZ-900	BOLT, WASHER, 6X22	4	4	4			
13	93913-25480	SCREW, TAPPING, 5X16(PO) •••	4	4	4			
14	93901-34320	SCREW, TAPPING, 4X12	1	1	1			



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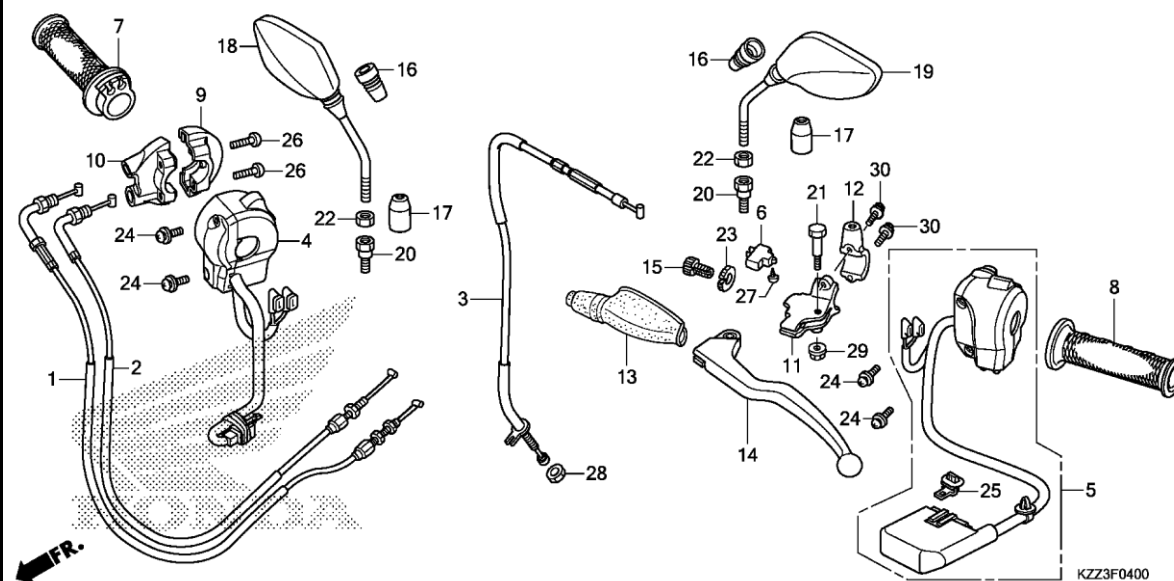
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	8121A2	METER, COMBINATION	0.3
3	8121A4	BRACKET, METER	0.5

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF D	CRF E	CRF 250L		
1	37100-KZZ-902	METER ASSY., COMBINATION(KPH)	1	1	-	-----	2BR,BR,ED,F,KO,LA,PH,U
	37100-KZZ-872	METER ASSY., COMBINATION (MPH/KPH)	1	-	-	-----	E
	37100-KZZ-A22	METER ASSY., COMBINATION(KPH)	-	-	1	-----	2ED,ED
	37100-KZZ-A72	METER ASSY., COMBINATION (MPH/KPH)	-	-	1	-----	3E,E
2	37215-KZZ-900	RUBBER, METER SETTING	3	3	3		
3	61315-KZZ-900	STAY COMP., METER	1	1	1		
4	61328-MJ6-000	RUBBER, HEADLIGHT MOUNTING ..	2	2	2		
5	90652-KZZ-901	CLIP	2	2	2		
6	93913-25380	SCREW, TAPPING, 5X14(PO)	3	3	3		
7	94103-05700	WASHER, PLAIN, 5MM	3	3	3		
8	95701-08020-00	BOLT, FLANGE, 8X20	2	2	2		

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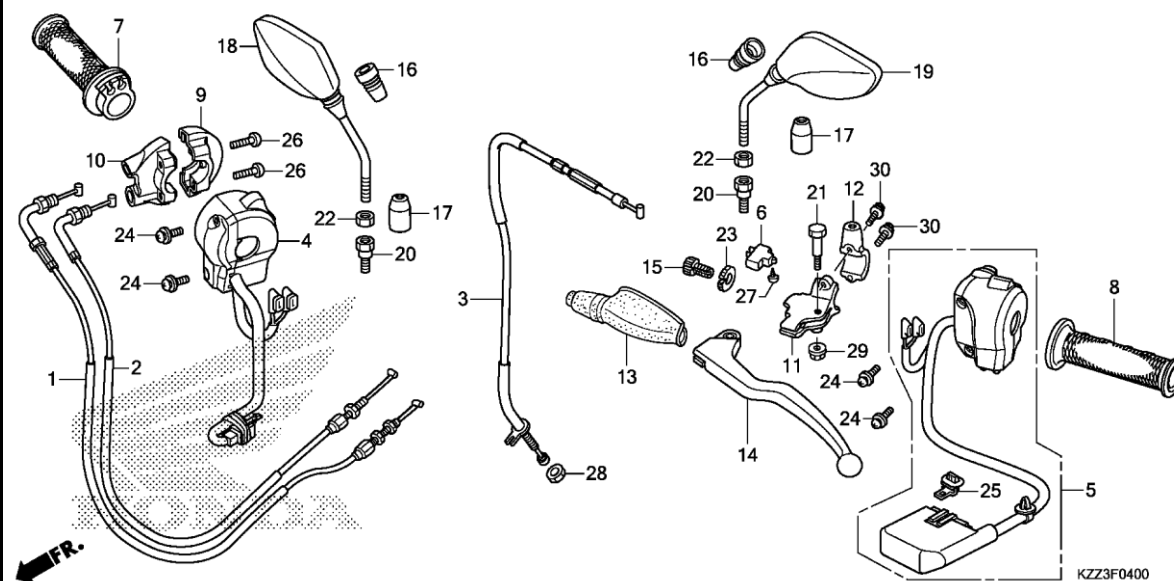
HANDLE LEVER/SWITCH/CABLE/MIRROR

F 3



Ref. No.	(Relative ref. Number)	Description	F.R.T.
1	(2)		
1	811100	CABLE, THROTTLE	0.4
		.NOTE: Same time for two units	
3	811115	CABLE, CLUTCH	0.3
4	6151D8	SWITCH, ENGINE STOP	0.4
5	615118	SWITCH, WINKER	0.4
6	6151A9	SWITCH, CLUTCH	0.1
7	810150	GRIP, THROTTLE	0.3
8	8101C0	GRIP, HANDLE :LEFT	0.1
10	810155	HOUSING, THROTTLE	0.4
11	8101C8	BRACKET, HANDLE LEVER :LEFT ..	0.2
14	8101C6	LEVER, HANDLE :LEFT	0.1
	8101F5	LEVER, HANDLE :BOTH	0.2

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	17910-KZZ-900	CABLE COMP. A, THROTTLE	1	1	1		
2	17920-KZZ-900	CABLE COMP. B, THROTTLE	1	1	1		
3	22870-KZZ-900	CABLE COMP., CLUTCH	1	1	1		
4	35130-KZZ-901	SWITCH ASSY., ENGINE STOP	1	1	1		
5	35200-KZZ-931	SWITCH ASSY., WINKER	1	1	1		
6	35330-MK5-003	SWITCH ASSY., CLUTCH	1	1	1		
7	53140-KZZ-900	GRIP COMP., THROTTLE	1	1	1		
8	53150-KZZ-900	GRIP, L. HANDLE	1	1	1		
9	53167-MGS-D30	HOUSING, UPPER THROTTLE					
		(RR.)	1	1	1		
10	53168-MGS-D30	HOUSING, UNDER THROTTLE					
		(FR.)	1	1	1		
11	53172-KZZ-900	BRACKET, L. HANDLE LEVER	1	1	1		
12	53174-KZZ-900	HOLDER, L. LEVER BRACKET	1	1	1		
13	53177-KZZ-900	COVER, L. HANDLE LEVER	1	1	1		
14	53178-KZZ-900	LEVER, L. HANDLE	1	1	1		
15	53192-268-000	BOLT, WIRE ADJUSTING	1	1	1		
16	88114-KWN-900	BOOT, MIRROR	2	2	2		
17	88115-KWN-900	CAP, LOCK NUT	2	2	2		
18	88210-KWN-900	MIRROR COMP., R.	1	1	1		
19	88220-KWN-900	MIRROR COMP., L.	1	1	1		
20	90103-KZR-701	BOLT B, ADAPTER, 10MM	2	2	2		
21	90113-HA0-770	BOLT, HANDLE LEVER PIVOT	1	1	1		
22	90302-KZR-701	NUT, HEX., 10MM					
		(LEFT HAND THREAD)	2	2	2		

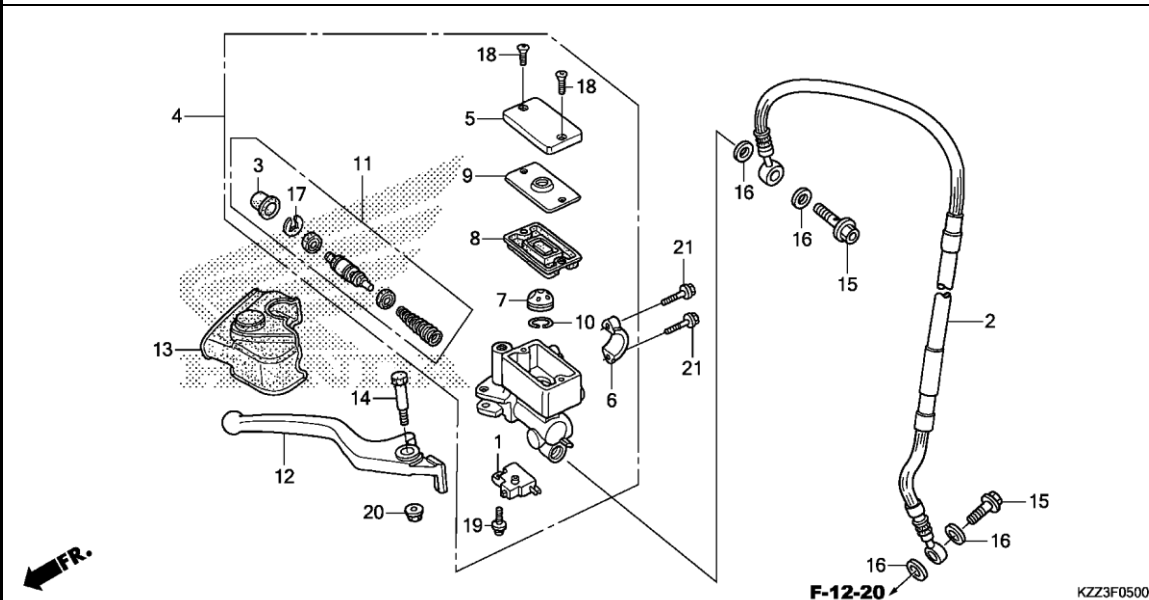


Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
23	90321-315-670	NUT, FIXING	1	1	1			
24	90508-KZZ-900	SCREW-WASHER, 5X16	4	4	4			
25	91533-S04-003	CLIP, COUPLER(NATURAL)	1	1	1			
26	93500-05022-0G	SCREW, PAN, 5X22	2	2	2			
27	93901-32320	SCREW, TAPPING, 3X12	1	1	1			
28	94002-08000-0S	NUT, HEX., 8MM	1	1	1			
29	94050-06070	NUT, FLANGE, 6MM	1	1	1			
30	96001-06020-07	BOLT, FLANGE, 6X20	2	2	2			

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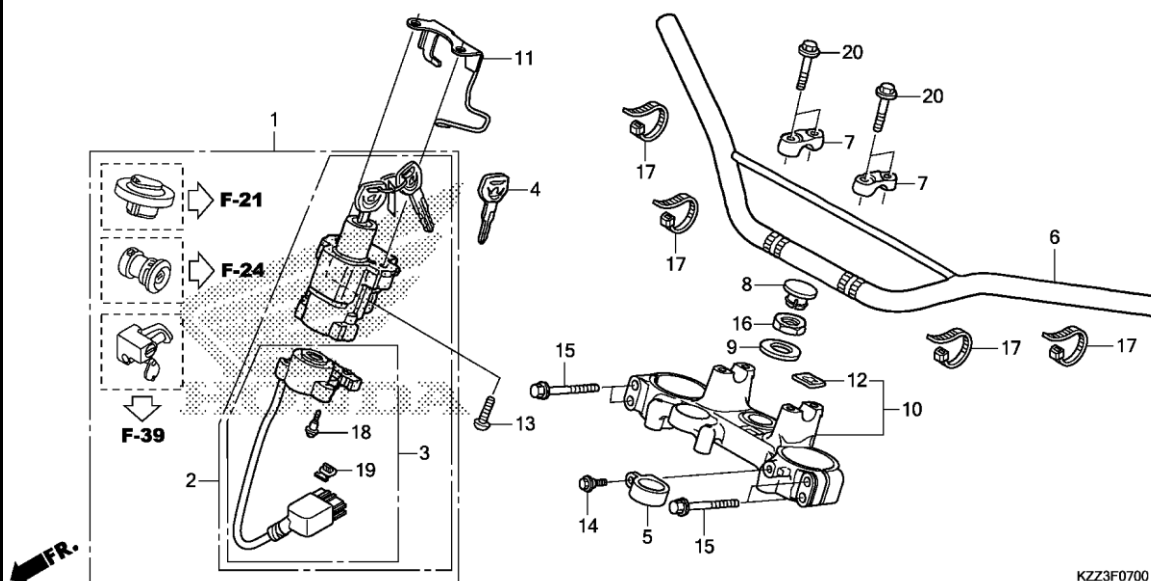
FRONT BRAKE MASTER CYLINDER

F 5



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151B2	SWITCH, FRONT STOP	0.1
2	7121A0	HOSE, FRONT BRAKE	0.4
4	712105	CYLINDER, FRONT BRAKE MASTER • .INCLUDES: Bleed brakes	0.4
8	7121G6	DIAPHRAGM, FRONT BRAKE MASTER CYLINDER	0.1
11	7121G9	PISTON SET, FRONT BRAKE MASTER .INCLUDES: Bleed brakes	0.4
12	8101C7	LEVER, HANDLE :RIGHT	0.1
	8101F5	LEVER, HANDLE :BOTH	0.2

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF 250L D CRF 250L E CRF 250M E		
1	35340-MGS-D31	SWITCH ASSY., FR. STOP	1	1	1
2	45125-KZZ-901	HOSE COMP., FR. BRAKE	1	1	-
	45125-KZZ-A22		-	-	1
3	45504-410-003	BOOT COMP.	1	1	1
4	45510-KZZ-901	CYLINDER SUB ASSY., FR. BRAKE MASTER(NISSIN)	1	1	1
5	45513-HA2-006	CAP, MASTER CYLINDER	1	1	1
6	45517-166-006	HOLDER, MASTER CYLINDER	1	1	1
7	45518-MEN-J01	SEPARATOR COMP.	1	1	1
8	45520-MG7-006	DIAPHRAGM	1	1	1
9	45521-HA2-006	PLATE, DIAPHRAGM	1	1	1
10	45523-KA3-731	RING	1	1	1
11	45530-471-831	CYLINDER SET, MASTER	1	1	1
12	53175-KZZ-900	LEVER, R. STEERING HANDLE ...	1	1	1
13	53176-KZZ-901	COVER, R. HANDLE LEVER	1	1	1
14	90114-166-006	BOLT, HANDLE LEVER PIVOT	1	1	1
15	90145-MS9-612	BOLT, OIL, 10X22	2	2	2
16	90545-300-000	WASHER, OIL BOLT	4	4	4
17	90651-MA5-671	CIRCLIP	1	1	1
18	93600-04012-1G	SCREW, FLAT, 4X12	2	2	2
19	93893-04012-17	SCREW-WASHER, 4X12	1	1	1
20	94050-06000	NUT, FLANGE, 6MM	1	1	1
21	96001-06022-07	BOLT, FLANGE, 6X22	2	2	2



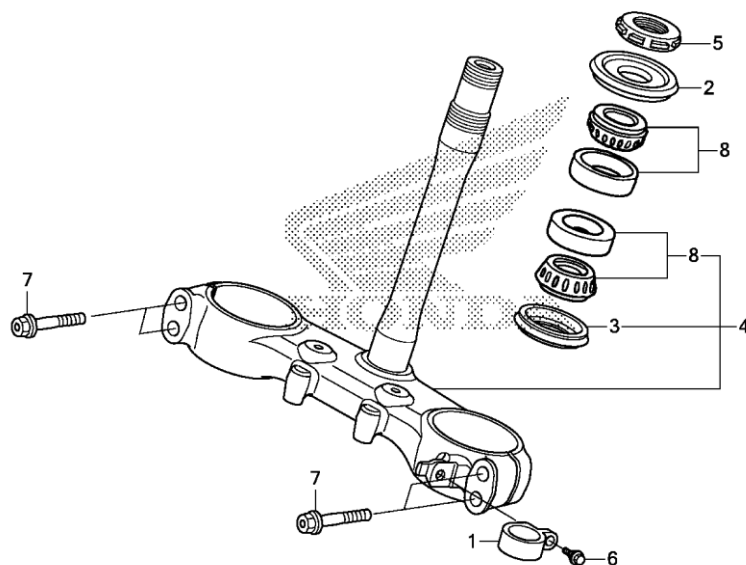
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6151A1	KEY SET	1.4
2	615145	SWITCH, COMBINATION & LOCK	1.1
3	6151C2	BASE, CONTACT	0.9
6	810100	PIPE, STEERING HANDLE	0.4
10	510110	BRIDGE, FORK TOP	1.0

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L	CRF 250L	CRF 250M		
			D	E	E		
1	35010-KZZ-930	KEY SET	1	1	1	-----	2ED, 3E, E, ED, F, KO
	35010-KZZ-900		1	-	-	-----	2BR, BR, LA, PH, U
2	35100-KZZ-931	SWITCH ASSY., COMBINATION & LOCK	1	1	1	-----	2ED, 3E, E, ED, F, KO
	35100-KZZ-901		1	-	-	-----	2BR, BR, LA, PH, U
3	35101-KZZ-901	BASE COMP., CONTACT	1	1	1		
4	35121-MAS-G01	KEY, BLANK (TYPE 1)	(1)	(1)	(1)		
5	45468-KZZ-900	GUIDE, FR. BRAKE HOSE	1	1	1		
6	53100-KZZ-900	PIPE, STEERING HANDLE	1	1	1		
7	53131-KZZ-900	HOLDER, UPPER	2	2	-		
	53131-KZZ-A20		-	-	2		
8	53208-KCH-900	CAP, STEERING STEM	1	1	1		
9	53215-GF8-000	WASHER, DUST SEAL	1	1	1		
10	53300-KZZ-900	BRIDGE COMP., FORK TOP	1	1	-		
	53300-KZZ-A20		-	-	1		
11	61325-KZZ-900	GUIDE, CLUTCH CABLE	1	1	1		
12	86150-KPG-901	EMBLEM, PRODUCT (MARUI)	1	1	1		
	86150-KPG-902	EMBLEM, PRODUCT (UEHARA)	1	1	1		
13	90107-MBG-000	BOLT, ONE-WAY, 8MM	2	2	2		
14	90113-KZZ-900	BOLT, FLANGE, 6MM	1	1	1		
15	90155-KZZ-900	BOLT, FLANGE, 8x45	4	4	4		
16	90304-425-000	NUT, STEERING STEM	1	1	1		
17	90650-KW3-000	BAND, WIRE	4	4	4		
18	91059-KY2-711	SCREW, TAPPING, 3x16	3	3	3		
19	91533-S04-003	CLIP, COUPLER (NATURAL)	1	1	1		
20	96300-08035-00	BOLT, FLANGE, 8x35	4	4	4		

F-9

STEERING STEM

F 7



KZZ3F0900

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	510100	STEM OR SHAFT ASSY., STEERING (2)	1.4
5	5101B2	THREAD, STEERING HEAD TOP (3)	1.2
8	5101B6	BEARING, HEAD PIPE :UPPER	1.4
	5101B7	BEARING, HEAD PIPE :LOWER	1.6
	5101C7	BEARING, HEAD PIPE :BOTH	1.6

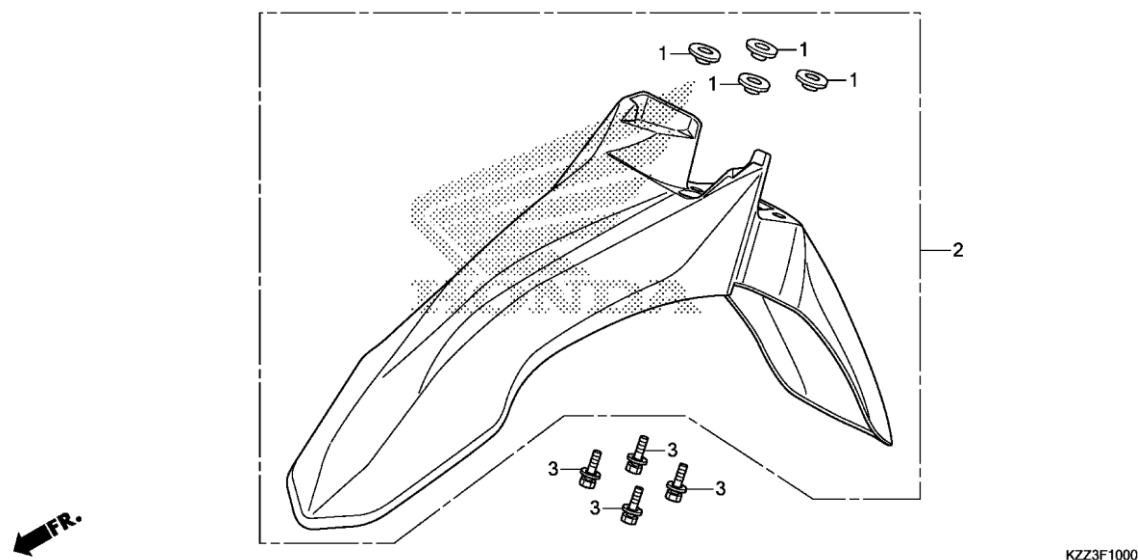
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	45468-KZZ-900	GUIDE, FR. BRAKE HOSE	1	1	1		
2	53214-KZZ-901	DUST SEAL, STEERING UPPER ...	1	1	1		
3	53214-MCJ-751	DUST SEAL, STEERING HEAD(ARAI)	1	1	1		
4	53219-KZZ-900	STEM SUB ASSY., STEERING	1	1	-		
	53219-KZZ-A20		-	-	1		
5	53229-MN1-650	THREAD, STEERING HEAD TOP ...	1	1	1		
6	90113-KZZ-900	BOLT, FLANGE, 6MM	1	1	1		
7	90155-KZZ-900	BOLT, FLANGE, 8X45	4	4	4		
8	91015-425-831	BEARING, HEAD PIPE UPPER(NTN)	2	2	2		

3

F-10

FRONT FENDER

F 8



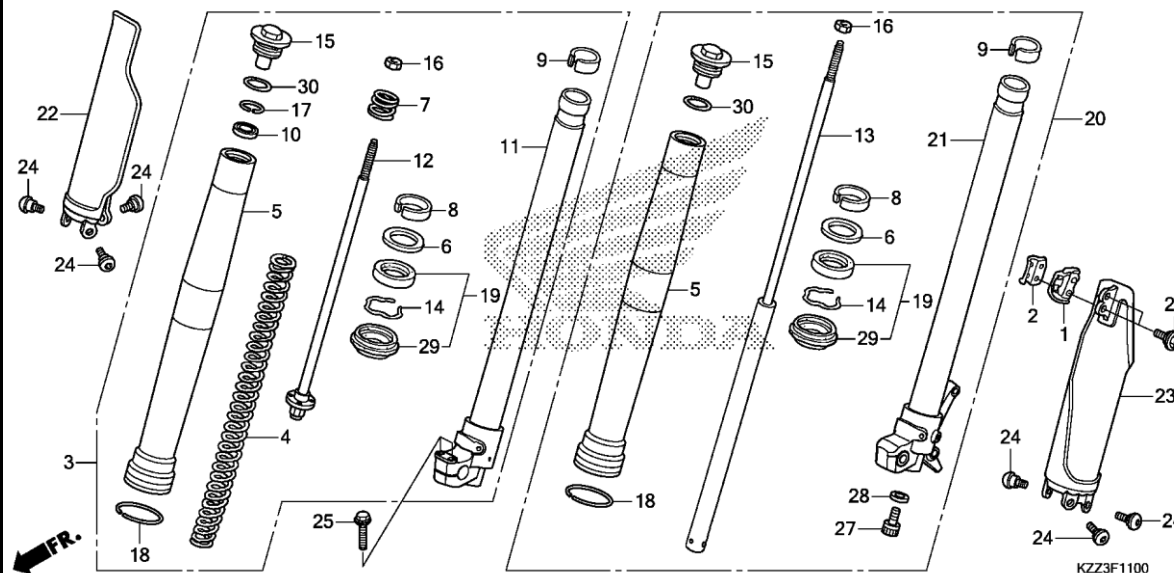
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	4131B7	FENDER, FRONT	0.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	61101-KZZ-900	COLLAR, FR. FENDER	4	4	4		
2	61200-KZZ-900ZB	FENDER SUB ASSY., FR.					
		R292R.....EXTREME RED	1	1	1	-----	2BR,BR,E,ED,F,KO,LA,PH,U
	61200-KZZ-900ZD	*NH1*.....BLACK	-	-	1	-----	2ED,3E
3	93404-06020-00	BOLT-WASHER, 6X20	4	4	4		

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FRONT FORK

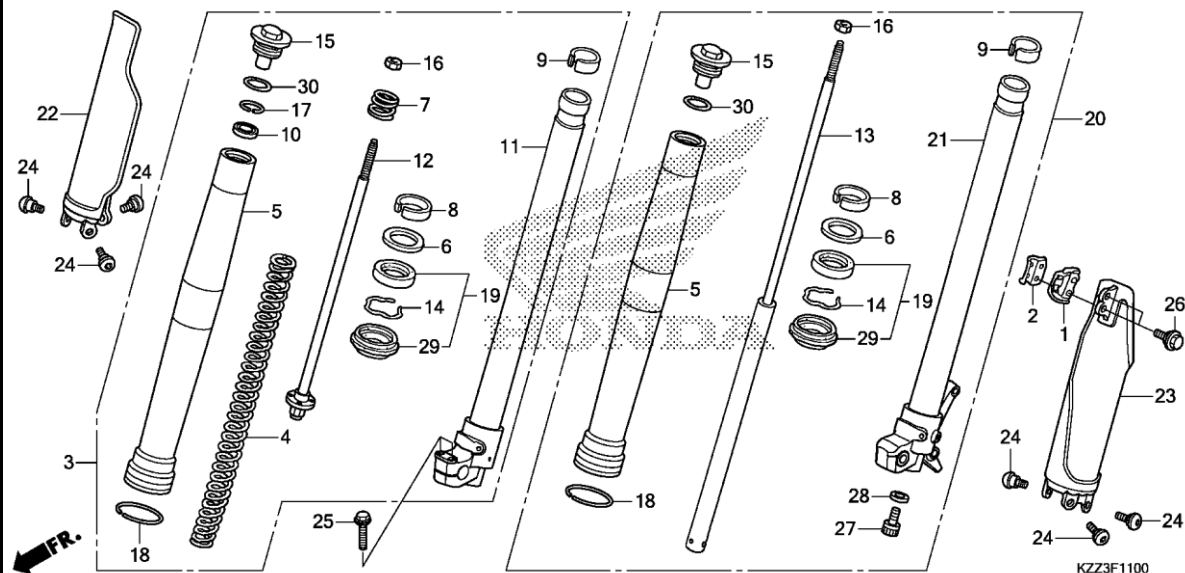
F 9



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	5111C3	FORK ASSY., FRONT :RIGHT (12)	0.4
4	5111C6	SPRING, FRONT FORK :RIGHT	0.5
5	5111C8	TUBE, OUTER :LEFT	0.6
	5111C9	TUBE, OUTER :RIGHT	0.6
	5111D0	TUBE, OUTER :BOTH	1.1
11	5111D5	PIPE, SLIDE :RIGHT	0.6
13	5111D8	DAMPER, FRONT FORK :LEFT	0.5
19		(8,9)	
	5111E7	SEAL SET, FRONT FORK :LEFT ...	0.6
	5111E8	SEAL SET, FRONT FORK :RIGHT ...	0.6
	5111E9	SEAL SET, FRONT FORK :BOTH ...	1.1
20	5111C2	FORK ASSY., FRONT :LEFT	0.4
	5111C4	FORK ASSY., FRONT :BOTH	0.5
21	5111D4	PIPE, SLIDE :LEFT	0.6
	5111D6	PIPE, SLIDE :BOTH	1.1
22	5111F5	PROTECTOR, FRONT FORK :RIGHT ..	0.2
23	5111F4	PROTECTOR, FRONT FORK :LEFT ..	0.3
	5111H6	PROTECTOR, FRONT FORK :BOTH ..	0.3

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF D	CRF E	CRF 250L 250L E		
1	45461-KZZ-900	CLAMPER A, BRAKE HOSE	1	1	1		
2	45462-KZZ-900	CLAMPER B, BRAKE HOSE	1	1	1		
3	51400-KZZ-901	FORK ASSY., R. FR.(SHOWA) ...	1	1	-		
	51400-KZZ-A21		-	-	1		
4	51401-KZZ-901	SPRING, FR. FORK	1	1	-		
	51401-KZZ-A21		-	-	1		
5	51410-KZZ-901	TUBE, OUTER	2	2	-		
	51410-KZZ-A21		-	-	2		
6	51412-KA4-711	RING, BACK UP	2	2	2		
7	51412-KZZ-901	SPRING, REBOUND	1	1	1		
8	51414-MFN-D01	BUSH, GUIDE	2	2	2		
9	51415-MGP-D01	BUSH, SLIDER	2	2	2		
10	51419-KZZ-901	SEAT, STOPPER	1	1	1		
11	51425-KZZ-901	PIPE COMP., R. SLIDE	1	1	-		
	51425-KZZ-A21		-	-	1		
12	51426-KZZ-901	ROD COMP.	1	1	1		
13	51430-KZZ-901	DAMPER COMP., FR.	1	1	1		
14	51447-KA4-711	RING, OIL SEAL STOPPER(SHOWA)	2	2	2		
15	51450-KZZ-901	BOLT COMP., FR. FORK	2	2	2		
16	51451-MAJ-G41	NUT, HEX., 10MM	2	2	2		
17	51456-KZZ-901	RING, STOPPER	1	1	1		
18	51476-KZZ-901	RING, WEAR	2	2	-		
	51476-MFB-003		-	-	2		
19	51490-MFL-003	SEAL SET, FR. FORK	2	2	2		
20	51500-KZZ-901	FORK ASSY., L. FR.(SHOWA) ...	1	1	-		
	51500-KZZ-A21		-	-	1		

3

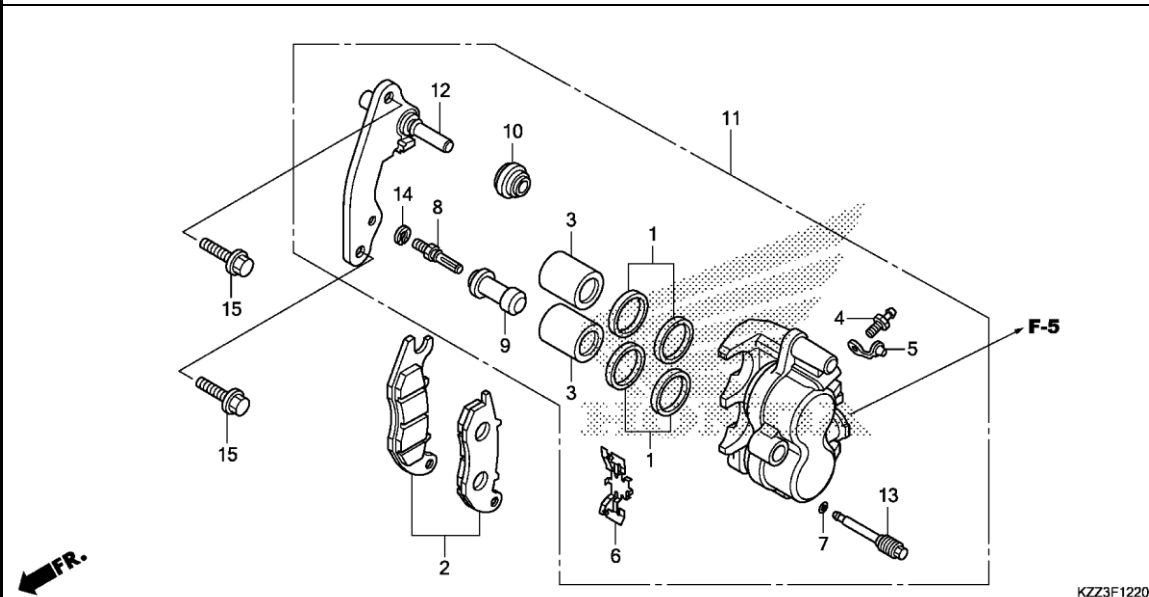


Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
21	51525-KZZ-901	PIPE COMP., L. SLIDE	1	1	-		
	51426-KZZ-A21		-	-	1		
22	51610-KZZ-900ZC	PROTECTOR, R. FR. FORK					
	TYPE1		1	1	-		
	51610-KZZ-A20		-	-	1		
23	51620-KZZ-900ZC	PROTECTOR, L. FR. FORK					
	TYPE1		1	1	-		
	51620-KZZ-A20		-	-	1		
24	90106-KZZ-900	BOLT, PROTECTOR(6MM)	6	6	6		
25	90108-KZZ-900	BOLT, FLANGE, 8X40	2	2	2		
26	90113-KZZ-900	BOLT, FLANGE, 6MM	2	2	2		
27	90116-KV3-701	BOLT, SOCKET, 8MM(SHOWA)	1	1	1		
28	90544-283-000	WASHER, SPECIAL, 8MM(SHOWA) •	1	1	1		
29	91254-MEJ-003	SEAL, DUST	2	2	2		
30	91356-KZ3-003	O-RING, 44.7X2.4	2	2	2		

F-12-20

FRONT BRAKE CALIPER

F11



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711115	SHOE(PAD) SET, BRAKE :FRONT ••	0.1
3	7111D1	PISTON, FRONT BRAKE CALIPER ••	0.5
		.INCLUDES: Bleed brakes	
		.NOTE: Same time for two units	
11	711130	CALIPER, FRONT BRAKE ••••••••	0.4
		.INCLUDES: Bleed brakes	
12	7111G0	BRACKET, FRONT CALIPER ••••••	0.2

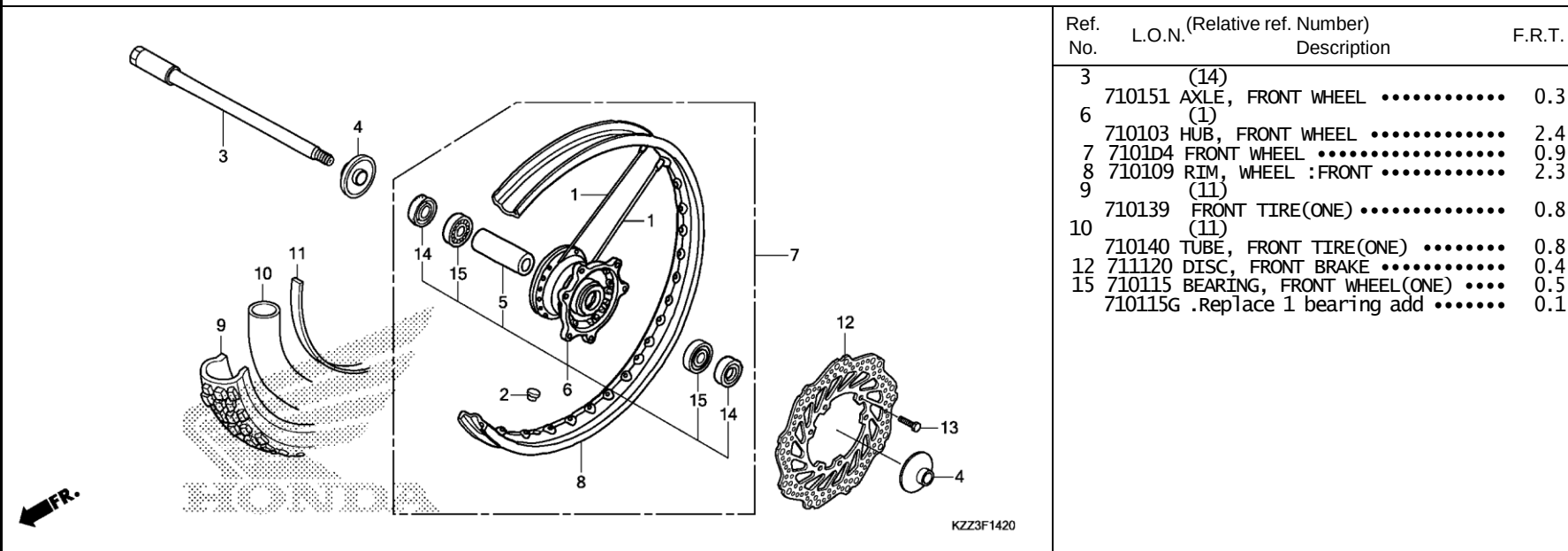
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF D	CRF E	CRF E		
1	06431-MA3-405	SEAL SET, PISTON ••••••••	2	2	2		
2	06451-KZZ-901	PAD SET, FR. ••••••••	1	1	1		
3	43107-MBG-006	PISTON, 27X27 ••••••••	2	2	2		
4	43352-568-003	SCREW, BLEEDER(NISSIN) ••••	1	1	1		
5	43353-461-771	CAP, BLEEDER ••••••••	1	1	1		
6	45108-KPH-951	SPRING, PAD ••••••••	1	1	1		
7	45111-MAJ-G41	RING, STOPPER ••••••••	1	1	1		
8	45131-GZ0-006	BOLT, PIN ••••••••	1	1	1		
9	45132-166-016	BOOT, PIN BUSH(NISSIN) ••••	1	1	1		
10	45133-MA3-006	BOOT B ••••••••	1	1	1		
11	45150-KZZ-901	CALIPER SUB ASSY., L. FR. (NISSIN)	1	1	-		
	45150-KZZ-A21	••••••••••••••••••••	-	-	1		
12	45190-KZZ-901	BRACKET SUB ASSY., FR. CALIPER	1	1	-		
	45190-KZZ-A21	••••••••••••••••••••	-	-	1		
13	45215-KPH-951	PIN, HANGER ••••••••	1	1	1		
14	45216-166-006	WASHER, WAVE ••••••••	1	1	1		
15	90131-KZZ-900	BOLT, FLANGE, 8X32 ••••••	2	2	2		

3

F-14-20

FRONT WHEEL(CRF250L)

F12



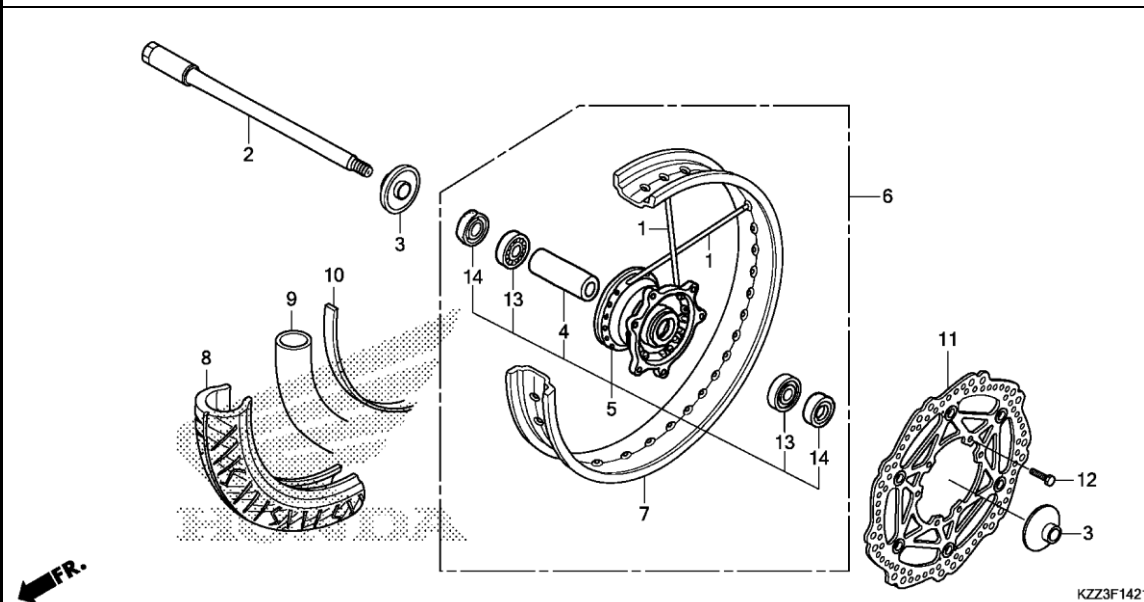
Ref. No.	L.O.N. (Relative ref. Number)	Description	F.R.T.
3	(14)	710151 AXLE, FRONT WHEEL	0.3
6	(1)	710103 HUB, FRONT WHEEL	2.4
7		7101D4 FRONT WHEEL	0.9
8		710109 RIM, WHEEL :FRONT	2.3
9	(11)	710139 FRONT TIRE(ONE)	0.8
10	(11)	710140 TUBE, FRONT TIRE(ONE)	0.8
12		711120 DISC, FRONT BRAKE	0.4
15		710115 BEARING, FRONT WHEEL(ONE)	0.5
		710115G .Replace 1 bearing add	0.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L	CRF 250L	CRF 250M		
			D	E	E		
1	06440-KZZ-900	SPOKE SET, FR.	36	36	-		
2	42717-329-000	CAP, RIM HOLE	1	1	-		
3	44301-KZZ-900	AXLE, FR. WHEEL	1	1	-		
4	44310-KZZ-900	COLLAR COMP., FR. WHEEL SIDE	2	2	-		
5	44620-KZZ-900	COLLAR, FR. AXLE DISTANCE ...	1	1	-		
6	44635-KZZ-900	HUB SUB ASSY., FR.	1	1	-		
7	44650-KZZ-900	WHEEL SUB ASSY., FR.	1	1	-		
8	44701-KZZ-901	RIM, FR. WHEEL(21X1.60)	1	1	-		
9	44711-KZZ-901	TIRE, FR.(IRC)(3.00-21 51P) •	1	1	-		
10	44712-KAE-005	TUBE, TIRE(IRC)(3.00-21)	1	1	-		
11	44713-KZZ-901	FLAP, TIRE(IRC)	1	1	-		
12	45351-KZZ-901	DISK, FR. BRAKE	1	1	-		
13	90105-KZZ-900	BOLT, DISK, 6X17	6	6	-		
14	91251-KZZ-901	DUST SEAL, 23X35X5	2	2	-		
15	96140-62020-10	BEARING, RADIAL BALL, 6202U •	2	2	-		

F-14-21

FRONT WHEEL(CRF250M)

F13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2		(14)	
710151		AXLE, FRONT WHEEL	0.3
5		(1)	
710103		HUB, FRONT WHEEL	2.4
6		7101D4 FRONT WHEEL	0.9
7		710109 RIM, WHEEL :FRONT	2.3
8		(10)	
710139		FRONT TIRE(ONE)	0.8
9		(10)	
710140		TUBE, FRONT TIRE(ONE)	0.8
11		711120 DISC, FRONT BRAKE	0.4
13		710115 BEARING, FRONT WHEEL(ONE)	0.5
710115G		.Replace 1 bearing add	0.1

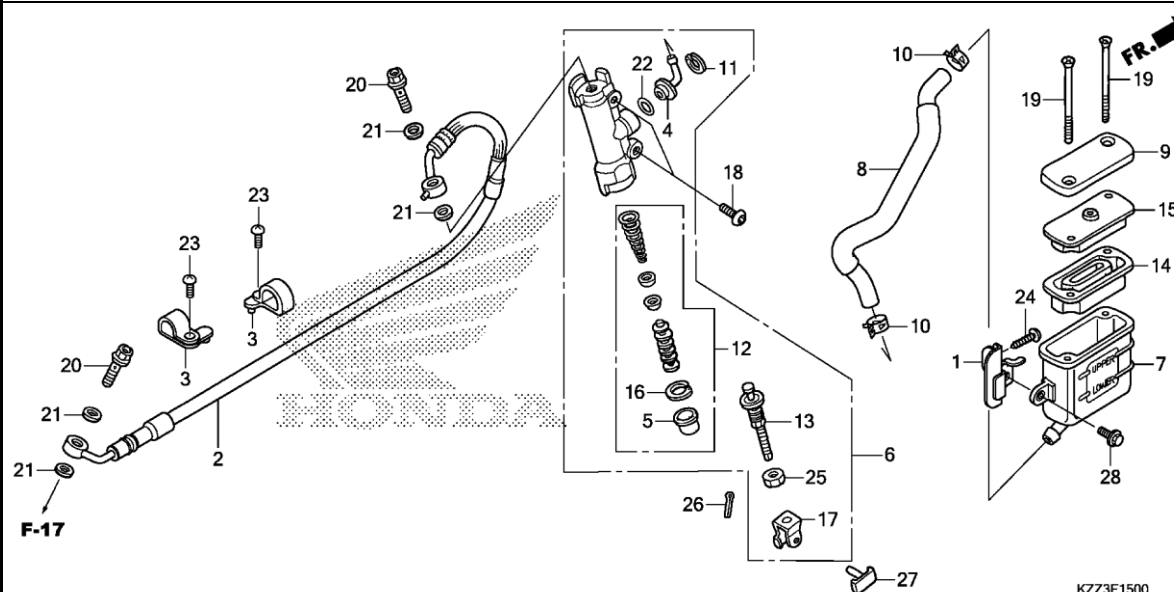
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L	CRF 250L	CRF 250M		
			D	E	E		
1	06440-KZZ-A20	SPOKE SET, FR.	-	-	36		
2	44301-KZZ-900	AXLE, FR. WHEEL	-	-	1		
3	44310-KZZ-900	COLLAR COMP., FR. WHEEL SIDE	-	-	2		
4	44620-KZZ-900	COLLAR, FR. AXLE DISTANCE	-	-	1		
5	44635-KZZ-A20	HUB SUB ASSY., FR.	-	-	1		
6	44650-KZZ-C01	WHEEL SUB ASSY., FR.	-	-	1	-----	2ED,3E
	44650-KZZ-A21		-	-	1	-----	E,ED
7	44701-KZZ-C02	RIM, FR. WHEEL(17X2.75)	-	-	1	-----	2ED,3E
	44701-KZZ-A22		-	-	1	-----	E,ED
8	44711-KZZ-A21	TIRE, FR.(IRC)	-	-	1		
		(110/70-17 M/C 54S)	-	-	1		
9	44712-KZZ-A21	TUBE, TIRE(IRC)(110/70-17) ..	-	-	1		
10	44713-KZZ-A21	FLAP, TIRE(IRC)	-	-	1		
11	45120-KZZ-A21	DISK COMP., FR. BRAKE	-	-	1		
12	90105-KZZ-900	BOLT, DISK, 6X17	-	-	6		
13	91014-KPS-732	BEARING, RADIAL BALL, 6202U	-	-	2		
		(NSK)	-	-	2		
	91051-KEB-G01	BEARING, RADIAL BALL, 6202U	-	-	2		
		(FUJIKOSHI)	-	-	2		
	91051-KRJ-791	BEARING, RADIAL BALL, 6202U	-	-	2		
		(NTN)	-	-	2		
14	91251-KZZ-901	DUST SEAL, 23X35X5	-	-	2		

3

F-15

REAR BRAKE MASTER CYLINDER

F14



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	712130	HOSE, REAR BRAKE INCLUDES: Bleed brakes	0.4
6	712125	CYLINDER, REAR BRAKE MASTER .. .INCLUDES: Bleed brakes	0.5
7	7121F6	CUP, REAR MASTER CYLINDER OIL	0.2
8	7121C2	HOSE, REAR MASTER CYLINDER OIL CUP	0.3
12	7121H0	PISTON SET, REAR BRAKE MASTER .INCLUDES: Bleed brakes	0.5
14	7121G7	DIAPHRAGM, REAR BRAKE MASTER CYLINDER	0.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	17270-KZZ-900	STAY COMP., OIL CUP	1	1	1		
2	43310-KZZ-901	HOSE COMP., RR. BRAKE	1	1	1		
3	43468-KFB-000	GUIDE, BRAKE HOSE	2	2	2		
4	43503-KS6-701	CONNECTOR, MASTER CYLINDER ..	1	1	1		
5	43504-MB2-006	BOOT COMP.	1	1	1		
6	43510-KZZ-901	CYLINDER SUB ASSY., RR. BRAKE MASTER(NISSIN)	1	1	1		
7	43511-KW7-881	CUP COMP., OIL(NISSIN)	1	1	1		
8	43512-KZZ-901	HOSE COMP., RR. BRAKE MASTER CYLINDER	1	1	1		
9	43513-KTY-C01	CAP, MASTER CYLINDER	1	1	1		
10	43514-KS6-701	CLAMP, MASTER CYLINDER OIL HOSE	2	2	2		
11	43517-KS6-701	CIRCLIP, RR. MASTER CYLINDER	1	1	1		
12	43520-MJ6-315	PISTON SET, MASTER CYLINDER (NISSIN)	1	1	1		
13	43530-KZZ-901	ROD COMP., PUSH	1	1	1		
14	45520-GW0-911	DIAPHRAGM	1	1	1		
15	45521-GW0-911	PLATE, DIAPHRAGM	1	1	1		
16	46182-MEL-D21	CIRCLIP	1	1	1		
17	46504-KV6-702	JOINT, BRAKE ROD	1	1	1		
18	90106-KGH-600	BOLT, BRAKE DISK, 6x17	2	2	2		
19	90140-KZZ-901	SCREW, FLAT, 4x45	2	2	2		
20	90145-MS9-612	BOLT, OIL, 10x22	2	2	2		
21	90545-300-000	WASHER, OIL BOLT	4	4	4		

3

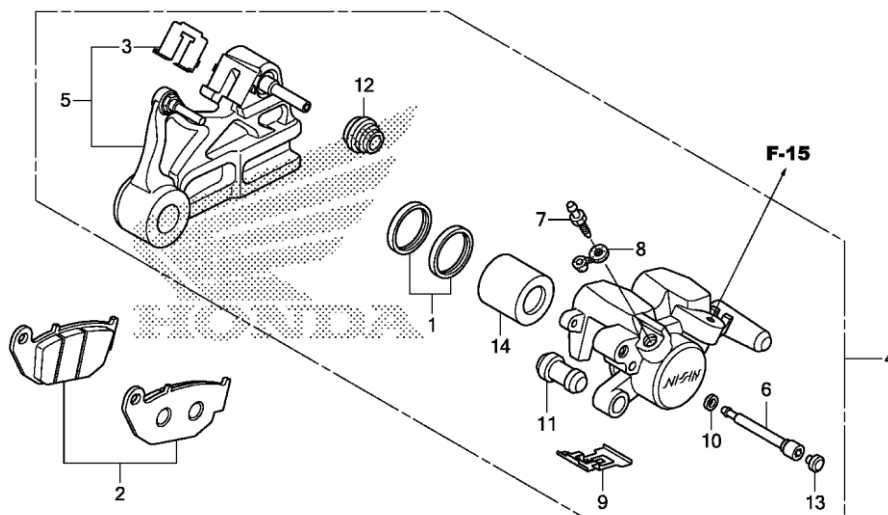
F15

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F-17

REAR BRAKE CALIPER

F16



KZZ3F1700

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	711140	SHOE(PAD) SET, BRAKE :REAR ...	0.1
4	711155	CALIPER, REAR BRAKE INCLUDES: Bleed brakes	0.5
5	7111C1	BRACKET, REAR CALIPER (1)	0.5
14	7111D5	PISTON, REAR BRAKE CALIPER INCLUDES: Bleed brakes	0.6

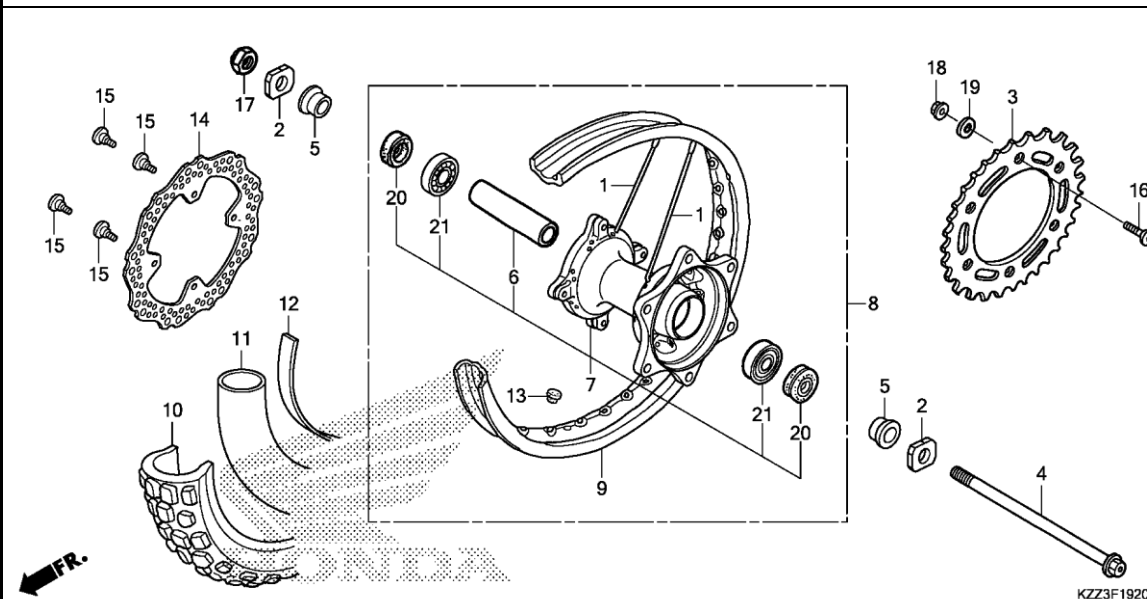
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L	CRF 250L	CRF 250M		
1	06431-MA3-405	SEAL SET, PISTON	1	1	1		
2	06435-KZZ-901	PAD SET, RR.	1	1	1		
3	43112-KZZ-901	RETAINER	1	1	1		
4	43150-KZZ-902	CALIPER SUB ASSY., RR. (NISSIN)	1	1	-	----- 2BR,BR,KO,LA	
	43150-KZZ-901		1	-	-	----- E,ED,F,PH,U	
	43150-KZZ-902		-	-	1		
5	43190-KZZ-901	BRACKET SUB ASSY., RR.	1	1	1		
6	43215-KGH-901	PIN, HANGER	1	1	1		
7	43352-568-003	SCREW, BLEEDER(NISSIN)	1	1	1		
8	43353-461-771	CAP, BLEEDER	1	1	1		
9	43108-KSP-B51	SPRING, PAD(NISSIN)	1	1	-	----- 2BR,BR,KO,LA	
	45108-ML7-922		1	-	-	----- E,ED,F,PH,U	
	43108-KSP-B51		-	-	1		
10	45111-MAJ-G41	RING, STOPPER	1	1	1		
11	45132-166-016	BOOT, PIN BUSH(NISSIN)	1	1	1		
12	45133-MA3-006	BOOT B	1	1	1		
13	45203-MCC-006	PLUG, PIN	1	1	1		
14	45218-MAJ-G41	PISTON B, 27X35	1	1	1		

3

F-19-20

REAR WHEEL(CRF250L)

G 1



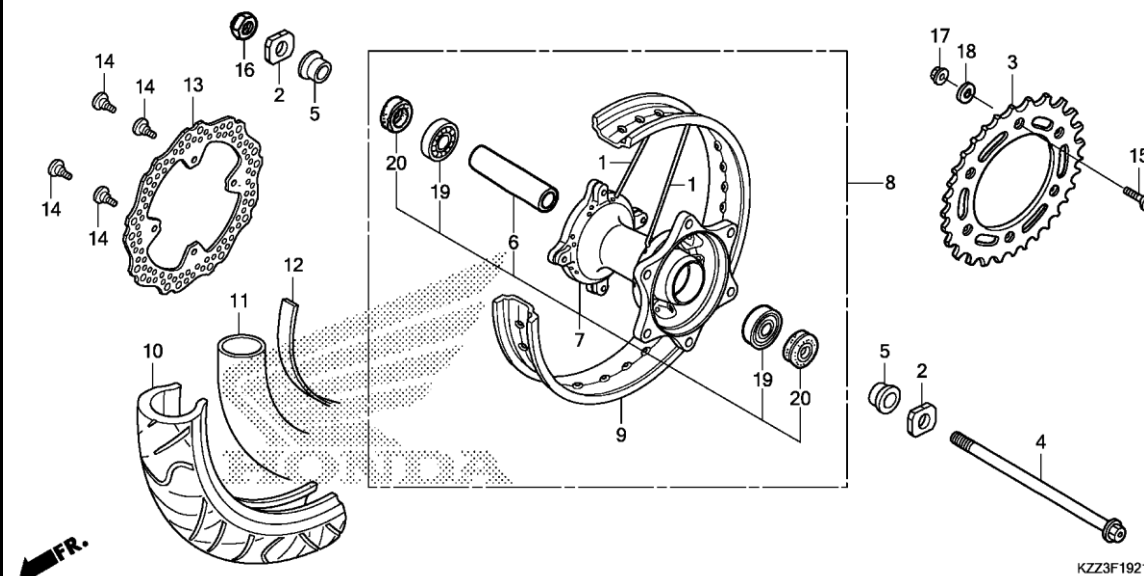
Ref. No.	L.O.N. (Relative ref. Number)	Description	F.R.T.
3	7101A0	SPROCKET, FINAL DRIVEN	0.4
4	(20)		
7	710160	AXLE, REAR WHEEL	0.3
7	(1)		
8	710121	HUB, REAR WHEEL	2.5
8	710118	REAR WHEEL	1.0
9	710127	RIM, WHEEL :REAR	2.4
10	(12)		
11	710142	REAR TIRE(ONE)	0.9
11	(12)		
14	7101A7	TUBE, REAR TIRE(ONE)	0.9
14	711145	DISC, REAR BRAKE	0.4
21	710133	BEARING, REAR WHEEL(ONE)	0.5
	710133G	.Replace 1 bearing add	0.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	06420-KZZ-900	SPOKE SET, RR.	32	32	-		
2	40544-KZZ-900	ADJUSTER, CHAIN	2	2	-		
3	41201-KCV-680	SPROCKET, FINAL DRIVEN(40T) •	1	1	-		
4	42301-KZZ-900	AXLE, RR. WHEEL	1	1	-		
5	42312-KZZ-900	COLLAR, RR. WHEEL	2	2	-		
6	42620-KZZ-900	COLLAR, RR. AXLE DISTANCE •••	1	1	-		
7	42635-KZZ-900	HUB SUB ASSY., RR.	1	1	-		
8	42650-KZZ-900	WHEEL SUB ASSY., RR.	1	1	-		
9	42701-KZZ-901	RIM, RR. WHEEL(18x2.15) •••••	1	1	-		
10	42711-KZZ-901	TIRE, RR.(IRC) (120/80-18 M/C 62P)	1	1	-		
11	42712-KT1-671	TUBE, TIRE(IRC)(120/80-18) ••	1	1	-		
12	42713-KZZ-901	FLAP, TIRE(IRC)	1	1	-		
13	42717-329-000	CAP, RIM HOLE	1	1	-		
14	43351-KZZ-901	DISK, RR. BRAKE	1	1	-		
15	90105-KSP-930	BOLT, DISK, 8x22	4	4	-		
16	90125-KZZ-900	BOLT, SPROCKET FIXING, 10x31	6	6	-		
17	90306-KCJ-951	NUT, U, 16MM	1	1	-		
18	90306-KZZ-901	NUT, U, 10MM	6	6	-		
19	90438-463-000	WASHER, SPECIAL, 11x21x2.3 ••	6	6	-		
20	91253-033-003	OIL SEAL, 25x47x6.5	2	2	-		
21	96140-63030-10	BEARING, RADIAL BALL, 6303U •	2	2	-		

F-19-21

REAR WHEEL(CRF250M)

G 2



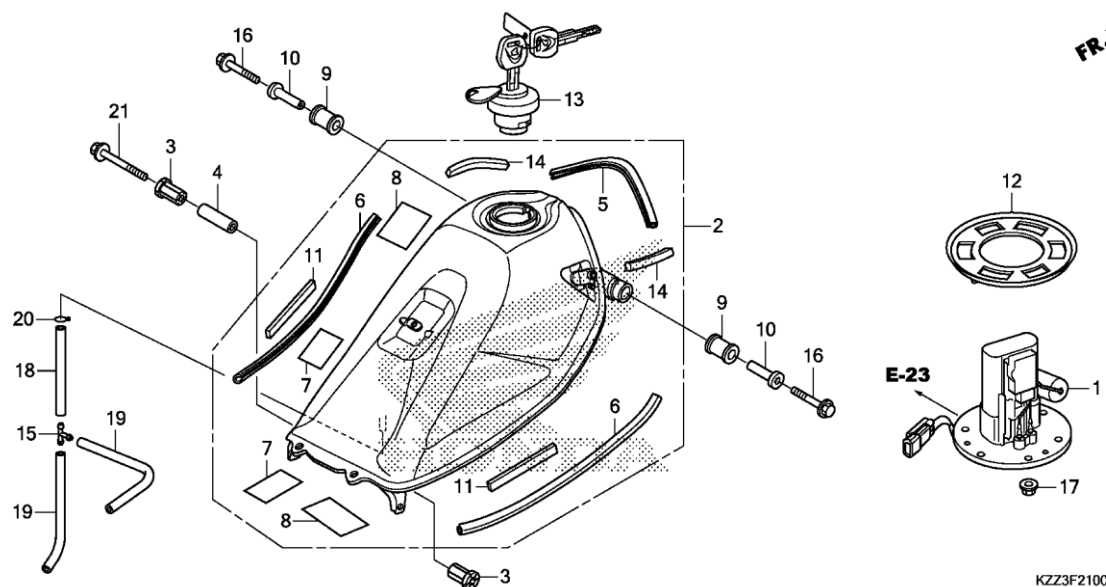
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
3	7101A0	SPROCKET, FINAL DRIVEN	0.4
4	(20)		
7	710160	AXLE, REAR WHEEL	0.3
7	(1)		
7	710121	HUB, REAR WHEEL	2.5
8	710118	REAR WHEEL	1.0
9	710127	RIM, WHEEL :REAR	2.4
10	(12)		
11	710142	REAR TIRE(ONE)	0.9
11	(12)		
13	7101A7	TUBE, REAR TIRE(ONE)	0.9
13	711145	DISC, REAR BRAKE	0.4
19	710133	BEARING, REAR WHEEL(ONE)	0.5
19	710133G	.Replace 1 bearing add	0.1

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF 250L CRF 250L CRF 250M		
			D E E		
1	06420-KZZ-A20	SPOKE SET, RR.	- - 32		
2	40544-KZZ-900	ADJUSTER, CHAIN	- - 2		
3	41201-MAG-650	SPROCKET, FINAL DRIVEN(39T) ..	- - 1		
4	42301-KZZ-900	AXLE, RR. WHEEL	- - 1		
5	42312-KZZ-900	COLLAR, RR. WHEEL	- - 2		
6	42620-KZZ-900	COLLAR, RR. AXLE DISTANCE ...	- - 1		
7	42635-KZZ-A20	HUB SUB ASSY., RR.	- - 1		
8	42650-KZZ-C01	WHEEL SUB ASSY., RR.	- - 1	----- 2ED, 3E	
	42650-KZZ-A21		- - 1	----- E, ED	
9	42701-KZZ-C02	RIM, RR. WHEEL(17X3.50)	- - 1	----- 2ED, 3E	
	42701-KZZ-A22		- - 1	----- E, ED	
10	42711-KZZ-A21	TIRE, RR. (IRC)	- - 1		
	(130/70-17 M/C 62S)		- - 1		
11	42712-KZZ-A21	TUBE, TIRE(IRC) (130/70-17) ..	- - 1		
12	42713-KZZ-A21	FLAP, TIRE(IRC)	- - 1		
13	43351-KZZ-901	DISK, RR. BRAKE	- - 1		
14	90105-KSP-930	BOLT, DISK, 8x22	- - 4		
15	90125-KZZ-900	BOLT, SPROCKET FIXING, 10x31	- - 6		
16	90306-KCJ-951	NUT, U, 16MM	- - 1		
17	90306-KZZ-901	NUT, U, 10MM	- - 6		
18	90438-463-000	WASHER, SPECIAL, 11x21x2.3 ..	- - 6		
19	91051-KPS-732	BEARING, BALL RADIAL, 6303U	- - 2		
	(NSK)		- - 2		
20	91253-033-003	OIL SEAL, 25x47x6.5	- - 2		

F-21

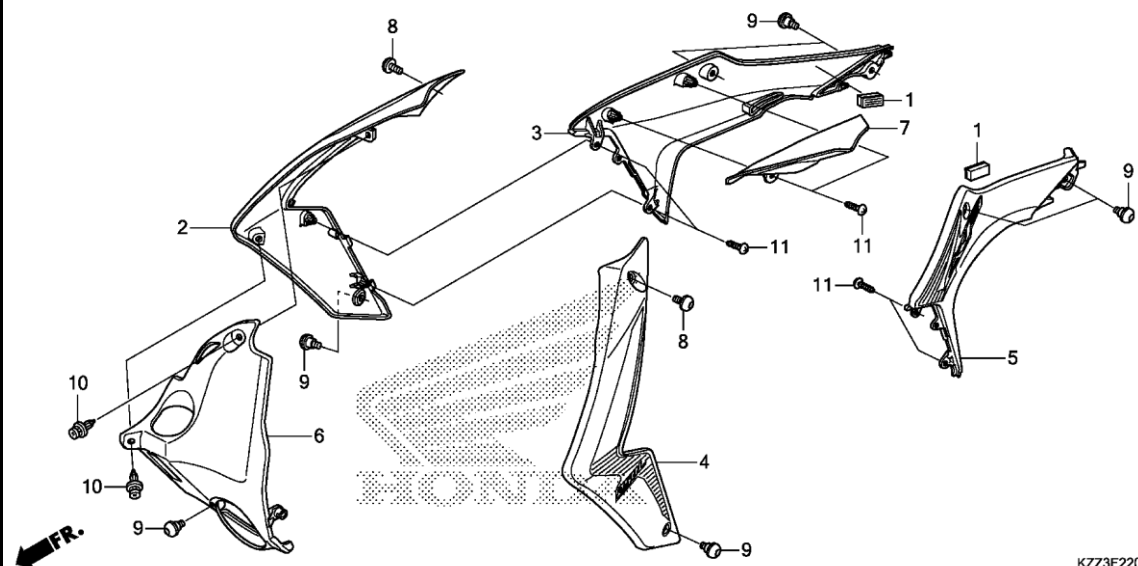
FUEL TANK

G 3



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	(12)	PUMP ASSY., FUEL	0.6
2	310100	TANK, FUEL	0.5

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	16700-KZZ-901	PUMP ASSY., FUEL	1	1	1		
2	17500-KZZ-900ZB	TANK ASSY., FUEL	1	1	-		
	17500-KZZ-900ZC	*NH105*...MAT BLACK (#15-#20)	1	1	-		
		NH1...BLACK	-	-	1		
3	17506-KZZ-900	CUSHION, FUEL TANK PIVOT	2	2	2		
4	17507-KZZ-900	COLLAR, TANK SET	1	1	1		
5	17516-KZZ-900	TRIM A, FUEL TANK	1	1	1		
6	17517-KZZ-900	TRIM B, FUEL TANK	2	2	2		
7	17521-KY1-300	SEAL, TANK	2	2	2		
8	1/528-KCZ-930	TAPE B, TANK GUARD	2	2	2		
9	17534-MFJ-D00	RUBBER, RR. TANK MOUNTING ... (FRONT SIDE)	2	2	2		
10	17538-KZZ-900	COLLAR	2	2	2		
11	17544-KZZ-900	RUBBER, TANK GUARD	2	2	2		
12	1/5/4-MGS-D30	PACKING, BASE	1	1	1		
13	17620-MEG-003	CAP COMP., FUEL FILLER (HONDA LOCK)	1	1	1		
14	17850-KZZ-900	CUSHION, SHROUD	2	2	2		
15	38581-671-003	JOINT, TUBE	1	1	1		
16	90004-GHB-710	BOLT, FLANGE, 6X40(NSHF)	2	2	2		
17	94050-06080	NUT, FLANGE, 6MM	6	6	6		
18	95001-45300-40	TUBE, FUEL, 4.5X300 (95001-45001-60M)	1	1	1		
19	95001-45380-40	TUBE, FUEL, 4.5X380 (95001-45001-60M)	2	2	2		
20	95002-02080	CLIP, TUBE(B8)	1	1	1		
21	96001-06065-00	BOLT, FLANGE, 6X65	1	1	1		



KZZ3F2200

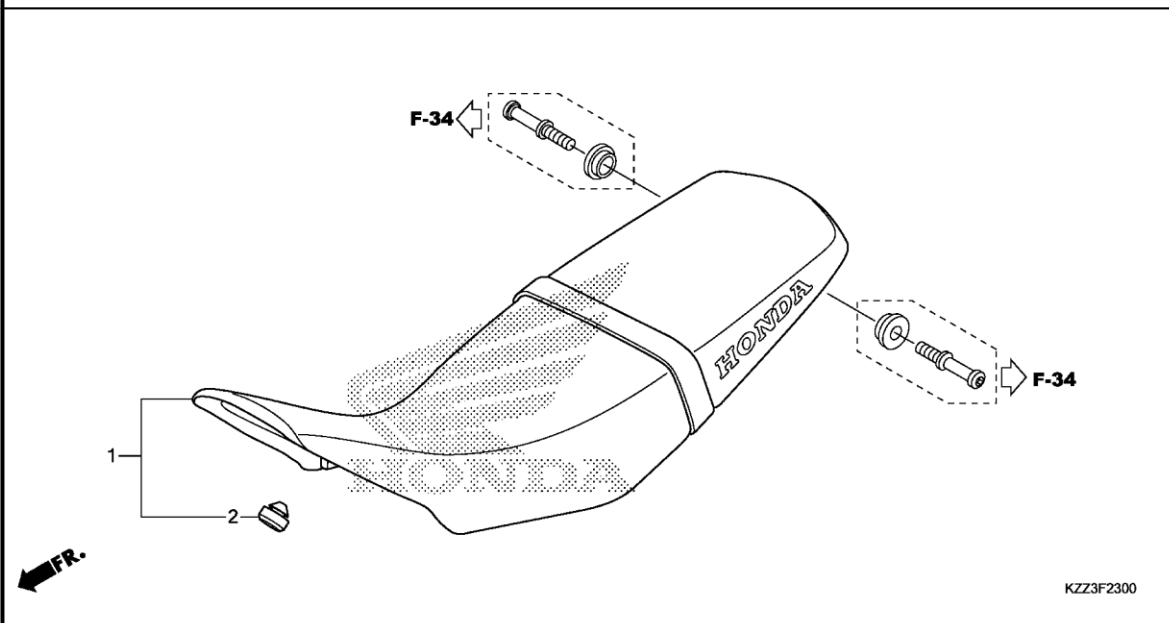
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	1151A0	(3,7) SHROUD, RADIATOR :RIGHT	0.2
4	115126	(5) SHROUD, RADIATOR :LEFT	0.1
	1151A5	SHROUD, RADIATOR :BOTH	0.3
6	1151H8	COVER, RADIATOR RESERVE TANK •	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF CRF CRF 250L 250L 250M D E E	Serial No.	Parts catalogue code
1	19050-KZZ-900	FASTENER, DUAL LOCK(11x28) ••	2	-	-
2	19070-KZZ-900ZD	SHROUD SET, R. FR.(WL)			
	TYPE1		1	1	-
	19070-KZZ-A20ZA	*TYPE2*	-	-	1 ----- 2ED,3E
	19070-KZZ-A20ZB	*TYPE1*	-	-	1 ----- E,ED
3	19075-KZZ-900ZD	SHROUD SET, R. RR.(WL)			
	TYPE1		1	1	-
	19075-KZZ-A20ZA	*TYPE2*	-	-	1 ----- 2ED,3E
	19075-KZZ-A20ZB	*TYPE1*	-	-	1 ----- E,ED
4	19090-KZZ-900ZD	SHROUD SET, L. FR.(WL)			
	TYPE1		1	1	-
	19090-KZZ-A20ZA	*TYPE2*	-	-	1 ----- 2ED,3E
	19090-KZZ-A20ZB	*TYPE1*	-	-	1 ----- E,ED
5	19095-KZZ-900ZD	SHROUD SET, L. RR.(WL)			
	TYPE1		1	1	-
	19095-KZZ-A20ZA	*TYPE2*	-	-	1 ----- 2ED,3E
	19095-KZZ-A20ZB	*TYPE1*	-	-	1 ----- E,ED
6	19160-KZZ-900	COVER, FR. RESERVE TANK ••••	1	1	1
7	19170-KZZ-900	COVER, RR. RESERVE TANK ••••	1	1	1
8	90132-KPP-T00	SCREW, PAN, 6X10 ••••••••	2	2	2
9	90133-KPP-T00	SCREW, PAN, 6X14 ••••••••	7	7	7
10	90683-MBW-003	CLIP, BODY ••••••••••	2	2	2
11	93903-24320	SCREW, TAPPING, 4X12 ••••••	6	6	6

F-23

SEAT

G 5



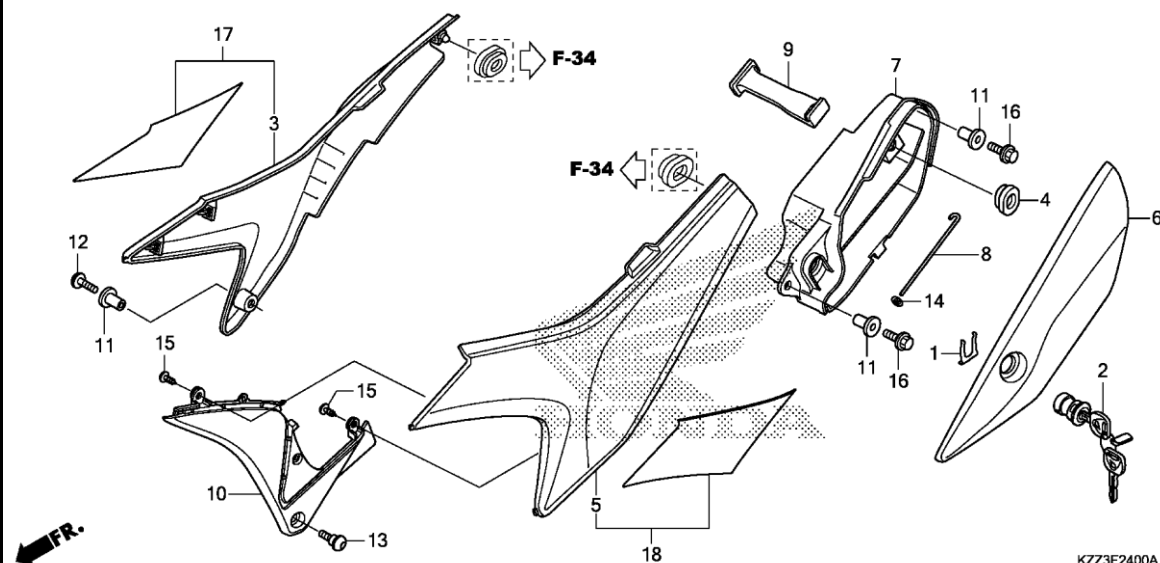
Ref. No.	L.O.N.	(Relative ref. Number)	Description	F.R.T.
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1	4131E4	SEAT :DOUBLE		0.1
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	
			CRF 250L D	CRF 250L E	CRF 250M E		
1	77200-KZZ-900ZD	SEAT ASSY., DOUBLE	1	1	-		
		TYPE1	-	-	1	-----	2ED, 3E
	77200-KZZ-A20ZA	*TYPE1*	-	-	1	-----	E, ED
	77200-KZZ-900ZB	*TYPE3*	-	-	1	-----	
2	77215-GC2-000	RUBBER B, SEAT STOPPER	1	1	1		

Parts catalogue code

3



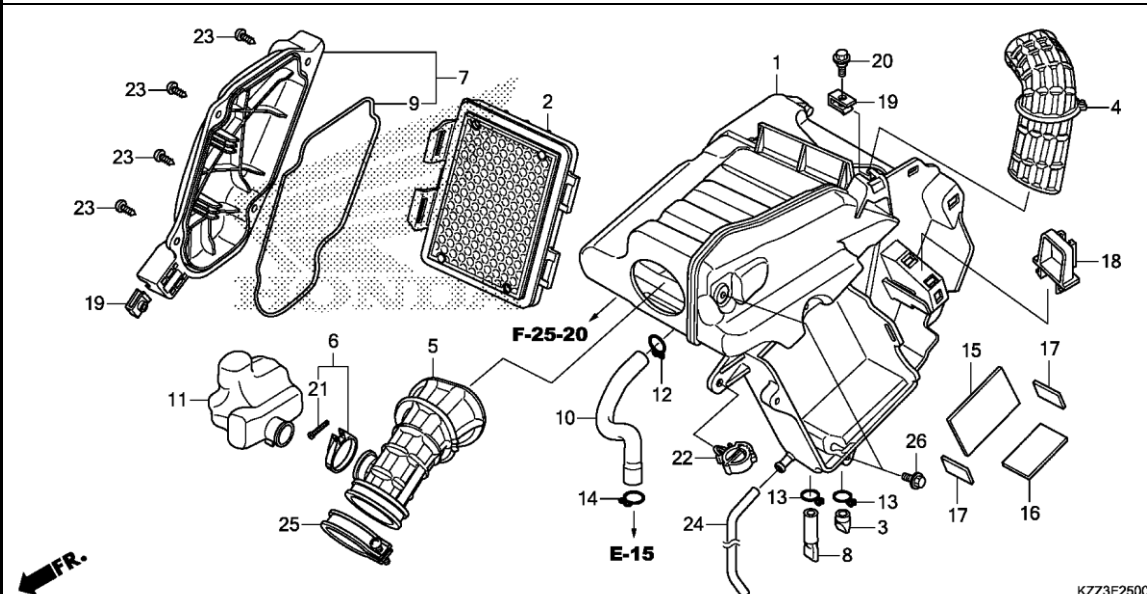
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	4101N3	KEY, TOOL BOX OR BAG (17)	0.1
3	4111H9	COVER, SIDE :RIGHT (10,18)	0.1
5	4111H8	COVER, SIDE :LEFT	0.1
	4111J0	COVER, SIDE :BOTH	0.1
6	4101B1	COVER, TOOL BOX	0.1
7	410190	BOX OR BAG, TOOL	0.1

Ref. No.	Part No.	Description	Reqd. QTY CRF CRF CRF 250L 250L 250M D E E	Serial No.	Parts catalogue code
1	37222-MCS-G00	SPRING, LOCK KEY SETTING	1 1 1		
2	77233-MBL-611	LOCK ASSY., POCKET LID	1 1 1		
3	83501-KZZ-900ZC	COVER, R. SIDE			
	NH196	ROSS WHITE	1 1 -		
	NH1	BLACK	- - 1	-----	2ED,3E
4	83551-GE2-000	GROMMET, AIR CLEANER CASE ...	1 1 1		
5	83601-KZZ-900ZC	COVER, L. SIDE			
	NH196	ROSS WHITE	1 1 -		
	NH1	BLACK	- - 1	-----	2ED,3E
6	83602-KZZ-900ZB	COVER, TOOL BOX			
	NH196	ROSS WHITE	1 1 -		
	NH1	BLACK	- - 1		
7	83603-KZZ-900	BOX, TOOL	1 1 1		
8	83604-KZZ-900	HINGE, TOOL BOX	1 1 1		
9	83607-KZZ-900	BAND, TOOL	1 1 1		
10	83701-KZZ-900	COVER, L. SIDE LOWER	1 1 1		
11	83905-KZZ-900	COLLAR, SIDE COVER	3 3 3		
12	90132-KZZ-900	SCREW, PAN, 6X18	1 1 1		
13	90133-KPP-T00	SCREW, PAN, 6X14	1 1 1		
14	90310-ZB7-701	NUT, PUSH, 2.6	1 1 1		
15	93903-24280	SCREW, TAPPING, 4X10	2 2 2		
16	96001-06018-00	BOLT, FLANGE, 6X18	2 2 2		
17	83500-KZZ-A20ZB	COVER SET, R. SIDE(WL)			
	TYPE1		- - 1	-----	E,ED
18	83600-KZZ-A20ZB	COVER SET, L. SIDE(WL)			
	TYPE1		- - 1	-----	E,ED

F-25

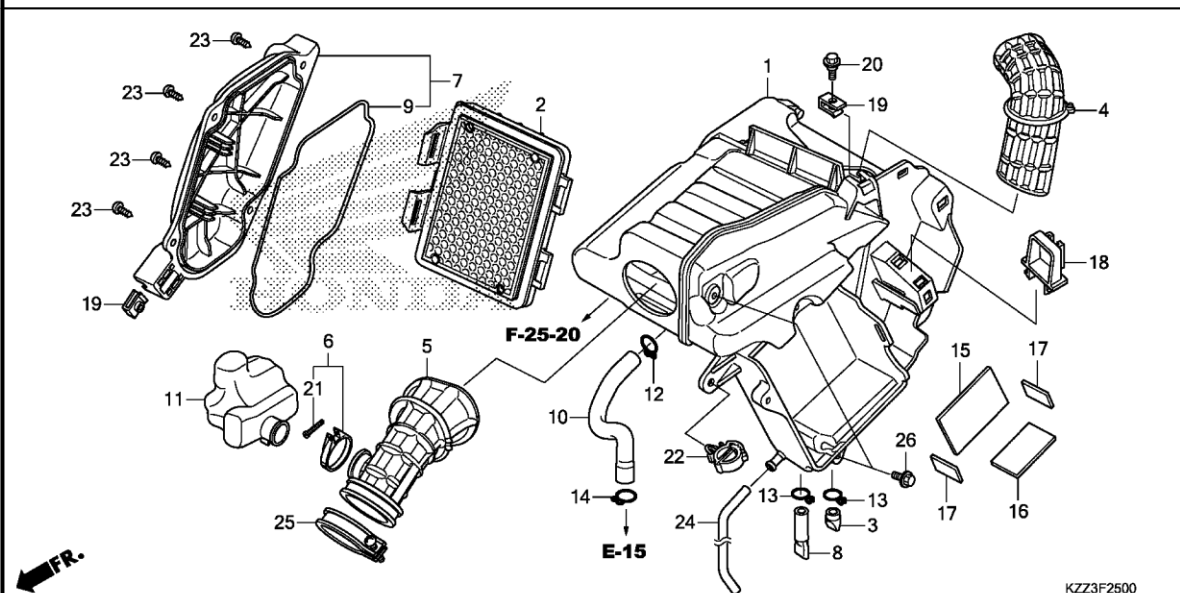
AIR CLEANER

G 7



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3121A5	CASE, AIR CLEANER	1.2
2	312105	ELEMENT, AIR CLEANER	0.1
4	3121D3	DUCT, AIR INTAKE	1.1
5	3121B6	TUBE, AIR CLEANER CONNECTING	1.1
7	(9)		
	312102	COVER, AIR CLEANER CASE	0.1
11	3121C1	RESONATOR	0.5

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	17210-KZZ-900	CASE COMP., AIR CLEANER	1	1	1		
2	17220-KZZ-900	ELEMENT COMP., AIR CLEANER ..	1	1	1		
3	17234-KCW-871	TUBE, AIR CLEANER DRAIN	1	1	1		
4	17241-KZZ-900	DUCT, AIR CLEANER	1	1	1		
5	17251-KZZ-900	TUBE, AIR CLEANER CONNECTING ..	1	1	1		
6	17255-MCG-000	BAND, RESONATOR(28)	1	1	1		
7	17260-KZZ-900	LID COMP., AIR CLEANER	1	1	1		
8	17261-KVB-T00	TUBE, DRAIN	1	1	1		
9	17262-KZZ-900	SEAL, AIR CLEANER	1	1	1		
10	17265-KZZ-900	TUBE, BREATHER	1	1	1		
11	17311-KZZ-900	RESONATOR	1	1	1		
12	17316-611-000	CLIP, BREATHER TUBE	1	1	1		
13	17371-174-670	CLIP, BREATHER TUBE	2	2	2		
14	17724-102-700	CLIP, SUB TANK HOSE	1	1	1		
15	31511-KCZ-J60	RUBBER, BATTERY CUSHION	1	1	1		
16	31511-KE2-850	RUBBER, BATTERY CUSHION	1	1	1		
17	31511-KZZ-900	RUBBER, BATTERY CUSHION	2	2	2		
18	80105-KZZ-900	STAY, FUSE BOX	1	1	1		
19	84601-HC4-000	NUT, FENDER SETTING(6MM)	2	2	2		
20	90109-KZZ-900	BOLT, FLANGE, 6MM	1	1	1		
21	90227-GHR-E00	SCREW, PAN, 5X25	1	1	1		
22	90652-KZZ-901	CLIP	1	1	1		
23	93903-25480	SCREW, TAPPING, 5X20	4	4	4		
24	95003-19042-20	TUBE, VINYL, 7X11X420	1	1	1		

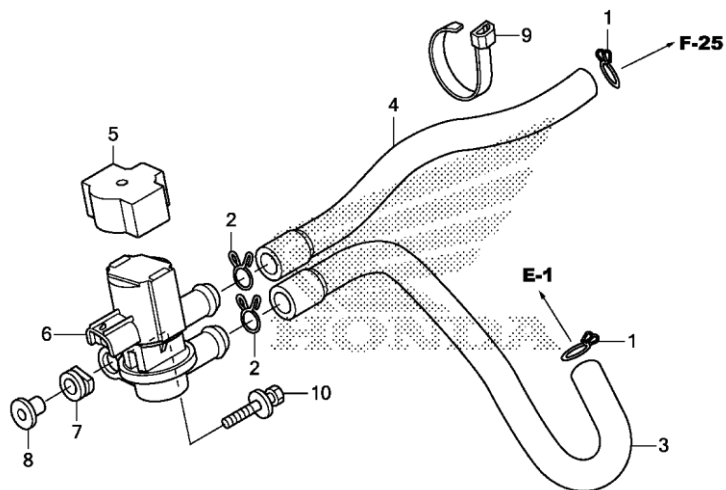


Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
25	95018-56250	BAND, AIR CLEANER CONNECTING TUBE(56)	1	1	1		
26	95701-06012-08	BOLT, FLANGE, 6X12	2	2	2		

F-25-20

AIR INJECTION SOLENOID VALVE

G 9



FR.

KZZ3F2520

Ref. No.	(Relative ref. Number) L.O.N.	Description	F.R.T.
6	314130	VALVE, SECONDARY AIR CONTROL	0.3

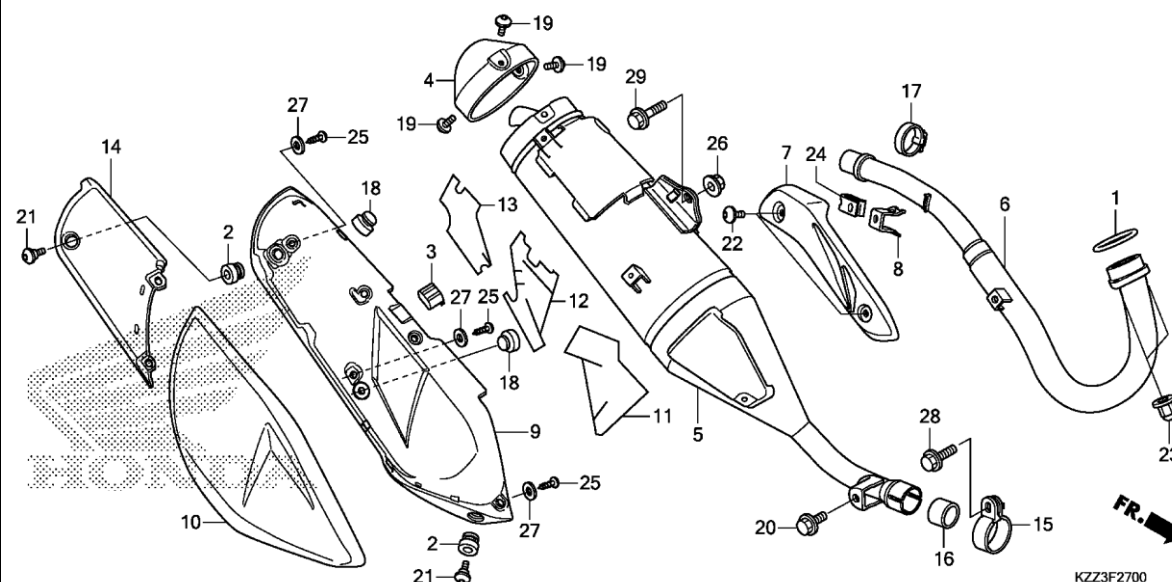
Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
1	17316-611-000	CLIP, BREATHER TUBE	2	2	2			
2	17724-102-700	CLIP, SUB TANK HOSE	2	2	2			
3	18651-KZZ-900	TUBE, AIR INJECTION(AISV-ENG)	1	1	1			
4	18653-KZZ-900	TUBE(AISV-AIR CLEANER)	1	1	1			
5	35451-KVZ-630	CAP, AIR INJECTION SOLENOID VALVE	1	1	1			
6	36450-KVZ-631	VALVE ASSY., AIR INJECTION SOLENOID	1	1	1			
7	43516-MR5-000	RUBBER, MOUNTING	1	1	1			
8	77302-473-000	COLLAR, PILLION SEAT	1	1	1			
9	90650-KW3-000	BAND, WIRE	1	1	1			
10	93404-06028-00	BOLT-WASHER, 6X28	1	1	1			

3

F-27

EXHAUST MUFFLER

G10

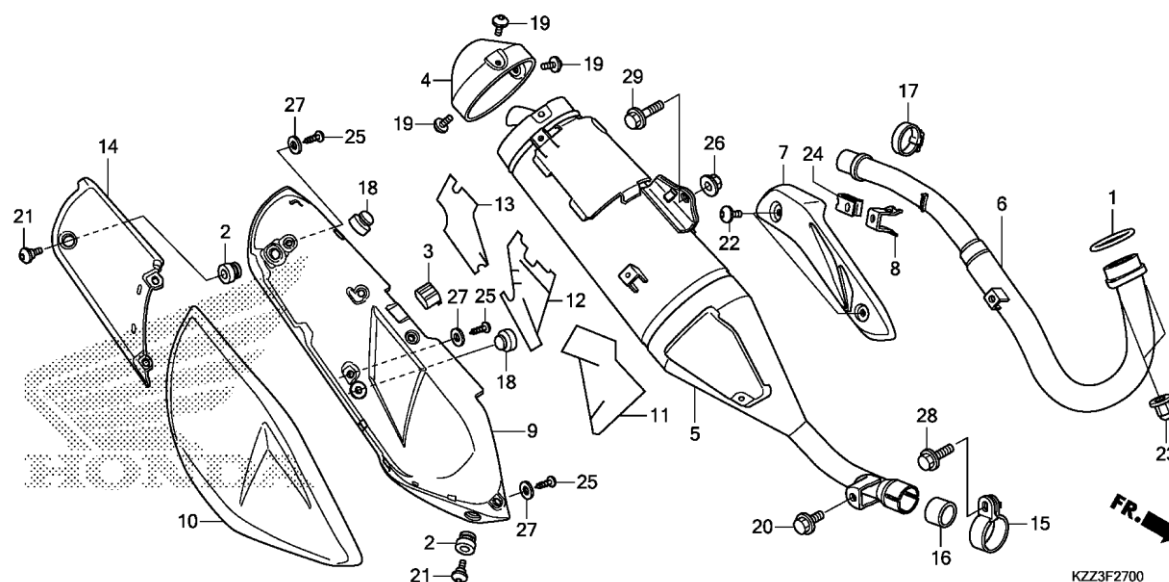


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	3131B4	GASKET, EXHAUST PIPE	0.2
4	3131F2	CAP, MUFFLER END	0.1
5	313120	MUFFLER	0.2
6	313110	PIPE, EXHAUST	0.3
7	3131A6	PROTECTOR, EXHAUST PIPE	0.1
9	313121	PROTECTOR, MUFFLER	0.3
10	3131B3	COVER, MUFFLER :FRONT	0.3
14	3131D3	COVER, MUFFLER :REAR	0.3
	3131K5	COVER, MUFFLER :BOTH	0.3
16	3131C4	GASKET, MUFFLER	0.2

Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
1	18291-MEB-670	GASKET, EX. PIPE	1	1	1			
2	18293-KZZ-900	RUBBER, PROTECTOR PACKING	2	2	2			
3	18293-MNO-000	RUBBER, PROTECTOR	1	1	1			
4	18306-KZZ-900	CAP, TAIL	1	1	1			
5	18310-KZZ-900	MUFFLER COMP.	1	1	1			
6	18320-KZZ-900	PIPE COMP., EX.	1	1	1			
7	18325-KZZ-900	PROTECTOR, EX. PIPE	1	1	1			
8	18327-KZZ-900	STAY, EX. PIPE PROTECTOR	1	1	1			
9	18355-KZZ-900	PROTECTOR, MUFFLER	1	1	1			
10	18360-KZZ-900ZB	COVER, FR. MUFFLER						
	NH196	ROSS WHITE	1	1	-			
	18360-KZZ-900ZC	*NH1*.....BLACK	-	-	1			
11	18361-KZZ-900	GUARD, HEAT(A)	1	1	1			
12	18362-KZZ-900	GUARD, HEAT(B)	1	1	1			
13	18363-KZZ-900	GUARD, HEAT(C)	1	1	1			
14	18365-KZZ-900	COVER, RR. MUFFLER	1	1	1			
15	18373-KZZ-900	BAND, R. EX. PIPE	1	1	1			
16	18391-KZZ-901	PACKING, MUFFLER	1	1	1			
17	19516-ML7-691	CLAMP, HOSE, 24-32MM	1	1	1			
18	83512-KZZ-900	RUBBER, MUFFLER PROTECTOR	2	2	2			
19	90114-KZZ-900	SCREW, SPECIAL, 5X10	3	3	3			
20	90118-KZZ-900	BOLT, FLANGE, 8X16	1	1	1			
21	90160-KZZ-900	BOLT, MUFFLER PROTECTOR(5MM)	2	2	2			
22	90170-KZZ-900	SCREW, PAN, 6X10	2	2	2			
23	90304-KPH-700	NUT, HEX. CAP, 8MM	2	2	2			

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EXHAUST MUFFLER

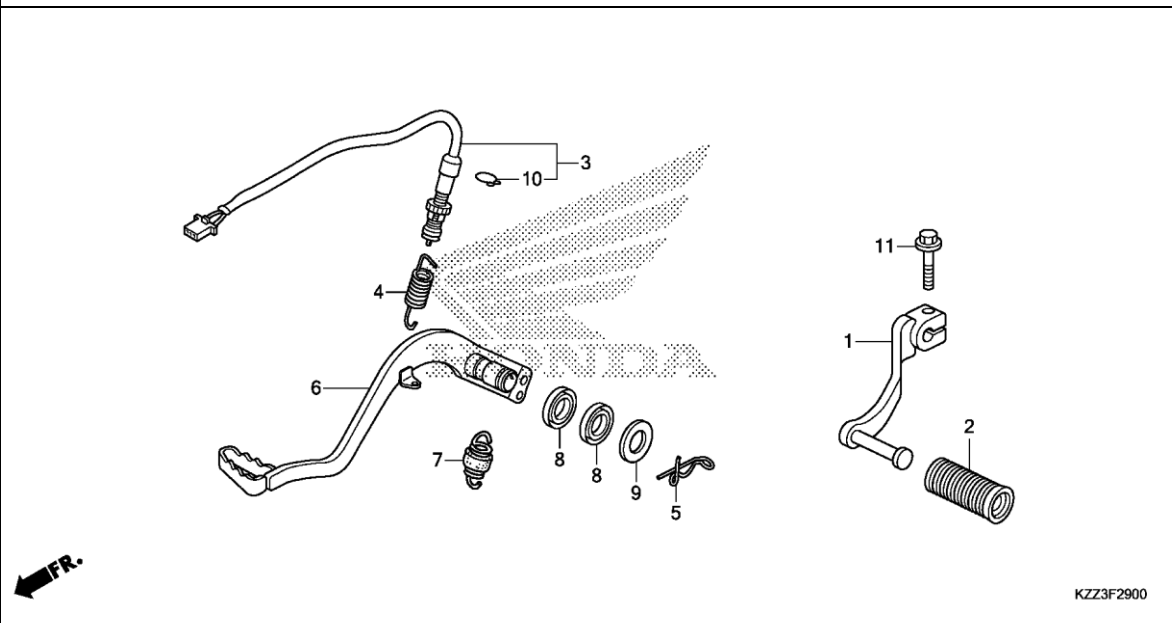


Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.
			CRF 250L D	CRF 250L E	CRF 250M E		
24	90344-964-003	NUT, CLIP, 6MM	1	1	1		
25	93913-142J0	SCREW, TAPPING, 4X12	5	5	5		
26	94050-08000	NUT, FLANGE, 8MM	1	1	1		
27	94103-04000	WASHER, PLAIN, 4MM	5	5	5		
28	95701-08035-02	BOLT, FLANGE, 8X35	1	1	1		
29	96300-08040-00	BOLT, FLANGE, 8X40	1	1	1		

F-29

PEDAL

G12



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4101A1	PEDAL, GEAR CHANGE	0.1
3	6151B5	SWITCH, REAR STOP :PEDAL SIDE	0.3
6	810160	PEDAL, REAR BRAKE	0.1

FR.

KZZ3F2900

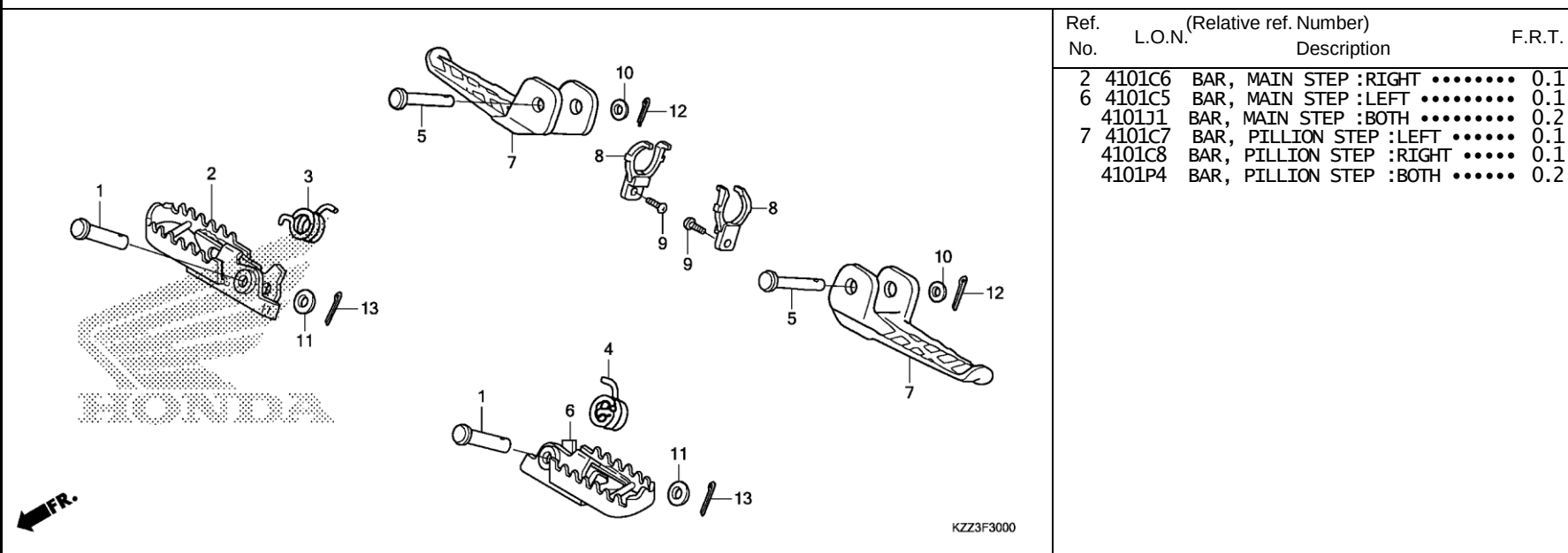
Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
1	24710-KZZ-900	PEDAL COMP., CHANGE	1	1	1			
2	24781-KR3-770	RUBBER, GEAR CHANGE PEDAL ...	1	1	1			
3	35350-KZZ-901	SWITCH ASSY., RR. STOP	1	1	1			
4	35357-KZZ-900	SPRING, STOP SWITCH	1	1	1			
5	43950-KZZ-900	PIN, SNAP	1	1	1			
6	46500-KZZ-900	PEDAL COMP., RR. BRAKE	1	1	1			
7	46511-KZ4-J00	SPRING ASSY., RR. BRAKE RETURN	1	1	1			
8	46525-KK0-003	DUST SEAL, 17X20X2.5	2	2	2			
9	90439-463-000	WASHER, PLAIN, 16MM	1	1	1			
10	90601-KAF-003	CLIP, SWITCH COVER	1	1	1			
11	95701-06020-00	BOLT, FLANGE, 6X20	1	1	1			

3

F-30

STEP

G13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
2	4101C6	BAR, MAIN STEP :RIGHT	0.1
6	4101C5	BAR, MAIN STEP :LEFT	0.1
	4101J1	BAR, MAIN STEP :BOTH	0.2
7	4101C7	BAR, PILLION STEP :LEFT	0.1
	4101C8	BAR, PILLION STEP :RIGHT	0.1
	4101P4	BAR, PILLION STEP :BOTH	0.2

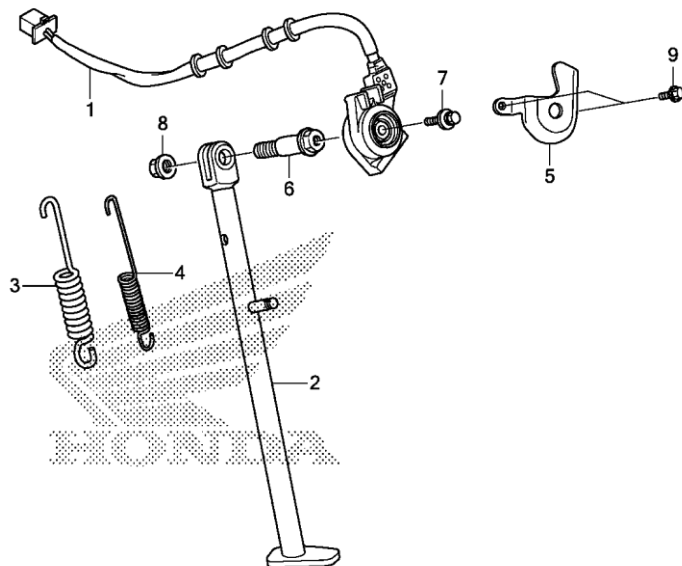
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	50603-KZZ-900	PIN, STEP JOINT	2	2	2		
2	50616-KZZ-900	STEP COMP., R.	1	1	1		
3	50617-KZZ-900	SPRING, R. STEP RETURN	1	1	1		
4	50618-KZZ-900	SPRING, L. STEP RETURN	1	1	1		
5	50639-KZZ-900	PIN, STEP BAR	2	2	2		
6	50642-KZZ-900	STEP COMP., L.	1	1	1		
7	50711-KZZ-900	STEP, PILLION	2	2	2		
8	50713-KZZ-900	GUIDE, PILLION STEP	2	2	2		
9	90020-KZZ-900	SCREW, PAN, 4X10	2	2	2		
10	94101-08000	WASHER, PLAIN, 8MM	2	2	2		
11	94102-10000	WASHER, PLAIN, 10MM	2	2	2		
12	94201-20150	PIN, SPLIT, 2.0X15	2	2	2		
13	94201-20180	PIN, SPLIT, 2.0X18	2	2	2		

3

F-31

STAND

G14



KZZ3F3100

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	615195	SWITCH, SIDE STAND	1.1
2	410180	BAR, SIDE STAND	0.2
3		(4)	
	410182	SPRING, SIDE STAND	0.1
.NOTE: Same time for two units			

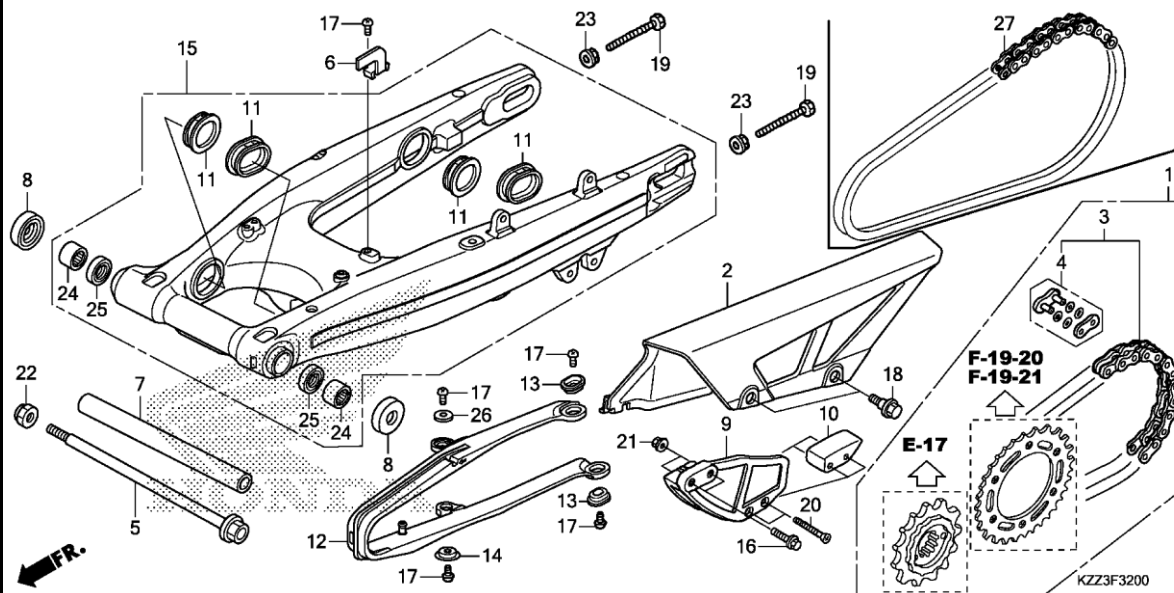
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	35700-KZZ-901	SWITCH ASSY., SIDE STAND	1	1	1		
2	50530-KZZ-900	BAR, SIDE STAND	1	1	-		
	50530-KZZ-A20		-	-	1		
3	50541-MY5-860	SPRING, SIDE STAND	1	1	1		
4	50545-MY5-860	SUB SPRING, SIDE STAND	1	1	1		
5	50547-KZZ-900	GUARD, SIDE STAND SWITCH	1	1	1		
6	90108-KPP-860	BOLT, SIDE STAND PIVOT	1	1	1		
7	90147-KVY-900	BOLT, SWITCH SETTING	1	1	1		
8	90304-KGH-901	NUT, U, 10MM	1	1	1		
9	96001-06010-07	BOLT, FLANGE, 6X10	2	2	2		

3

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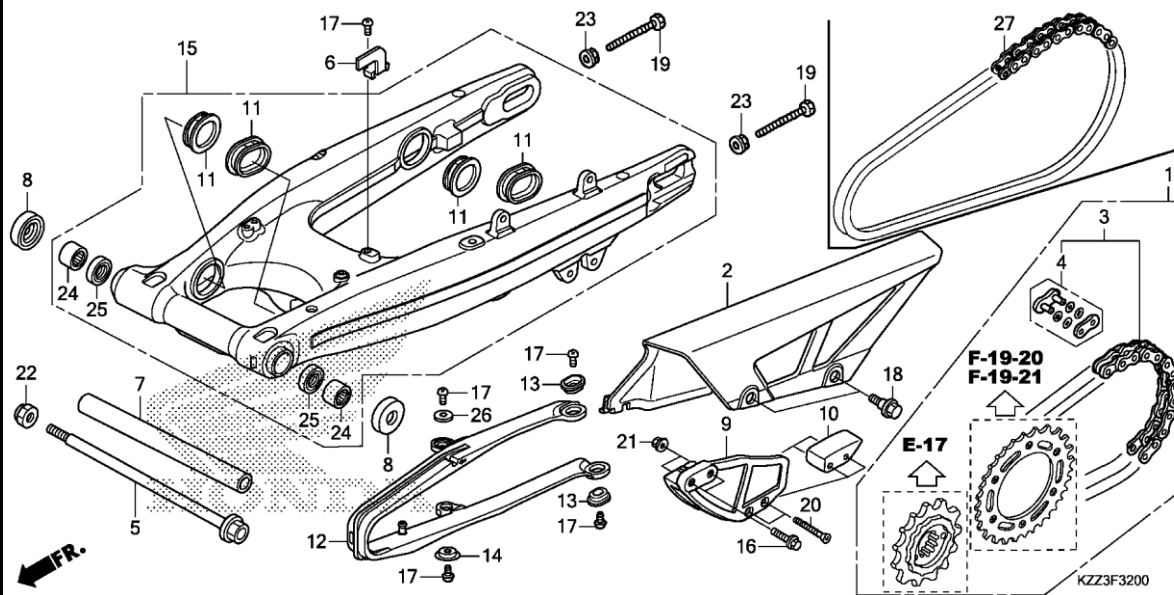
SWINGARM

G15

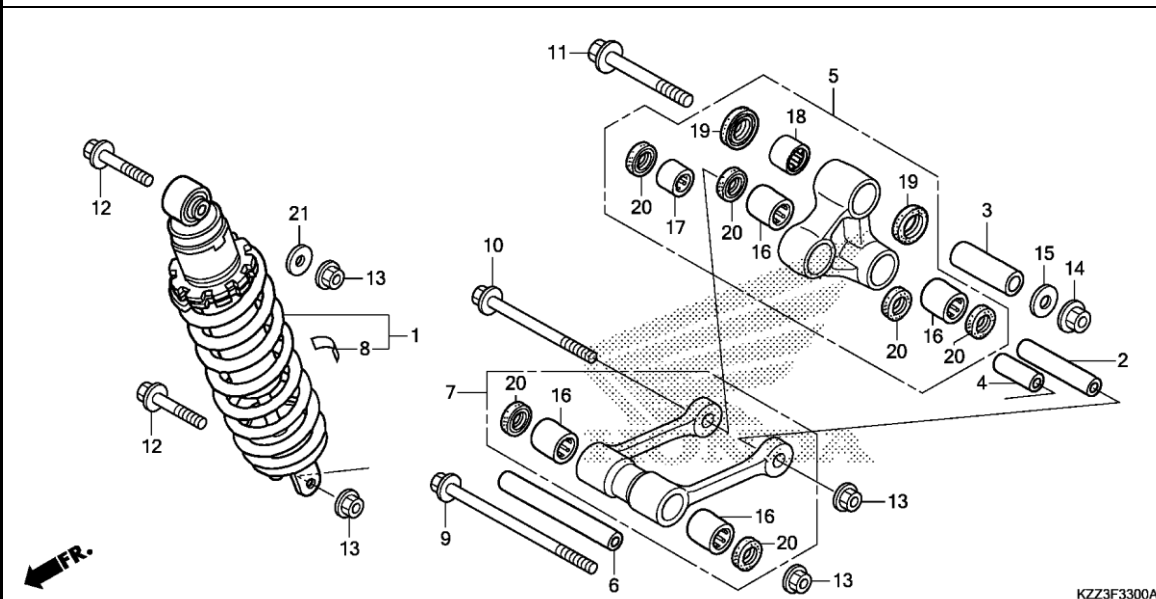


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	2131G4	CHAIN KIT, DRIVE	0.9
2	410195	CASE, DRIVE CHAIN	0.1
3	213165	CHAIN, DRIVE	0.5
9	4101E2	GUIDE, DRIVE CHAIN	0.1
10	4101J2	SLIDER, CHAIN GUIDE	0.1
12	4101E5	SLIDER, CHAIN	0.3
15	5121B0	SWINGARM ASSEMBLY	0.9
24		(25)	
	5121C8	BEARING, SWINGARM PIVOT :LEFT	1.0
	5121C9	BEARING, SWINGARM PIVOT :RIGHT	1.0
	5121D0	BEARING, SWINGARM PIVOT :BOTH	1.2
27	2131M1	CHAIN, DRIVE(ENDLESS)	0.7

Ref. No.	Part No.	Description	Reqd. QTY CRF CRF CRF 250L 250L 250M D E E	Serial No.	Parts catalogue code
1	06406-KZZ-900	CHAIN KIT, DRIVE(520-120L) (14/40T)	1	-	-
	06406-KZZ-A40	(STANDARD LINK 106L) CHAIN KIT, DRIVE(520-120L) (14/39T)	-	-	-
		(STANDARD LINK 106L)	-	-	-
2	40510-KZZ-900	CASE, DRIVE CHAIN	1	1	-
	40510-KZZ-A20		-	-	-
3	40540-KYJ-902	CHAIN, DRIVE(DID520VF-120ZB) (STANDARD LINK 106L)	1	1	1
4	40545-KYJ-902	JOINT, DRIVE CHAIN(DAIDO) ...	1	1	1
5	52101-KZZ-900	BOLT, SWINGARM PIVOT	1	1	1
6	52131-KZZ-900	STAY, CHAIN CASE	1	1	1
7	52141-KZZ-900	COLLAR, CENTER PIVOT DISTANCE	1	1	1
8	52144-356-005	CAP, SWINGARM DUST SEAL(NOK)	2	2	2
9	52146-KV6-010	GUIDE, CHAIN	1	1	1
10	52147-KV6-010	SLIDER, CHAIN GUIDE	1	1	1
11	52161-KZZ-900	CAP, RR. SWINGARM	4	4	4
12	52170-KZZ-900	SLIDER, CHAIN	1	1	1
13	52171-KR6-000	WASHER, CHAIN SLIDER	2	2	2
14	52171-MAN-620	WASHER, CHAIN SLIDER	1	1	1
15	52200-KZZ-900	SWINGARM SUB ASSY., RR.	1	1	-
	52200-KZZ-A21		-	-	1
16	90103-KZZ-900	BOLT, FLANGE, 6X20	2	2	2
17	90104-KPP-900	SCREW, PAN, 5X12	5	5	5
18	90111-KZZ-900	BOLT, FLANGE, 6MM	2	2	2



Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
19	90112-KZZ-900	BOLT, HEX., 8X47.5	2	2	2		
20	90115-KZZ-900	SCREW, FLAT, 6X53	2	2	2		
21	90301-KGH-901	NUT, U, 6MM(FUJI SEIMITSU) ..	2	2	2		
22	90305-KCJ-951	NUT, U, 14MM	1	1	1		
23	90309-357-000	NUT, HEX., 8MM	2	2	2		
24	91070-GC4-601	BEARING, NEEDLE, 20X26X20(NTN)	2	2	2		
25	91254-KS6-003	DUST SEAL, 20X26X4.5(ARAI) ..	2	2	2		
26	94103-05700	WASHER, PLAIN, 5MM	1	1	1		
27	40530-KZZ-901	CHAIN, DRIVE(DID520VF-106LE) (ENDLESS TYPE)	1	-	-	----- PH	

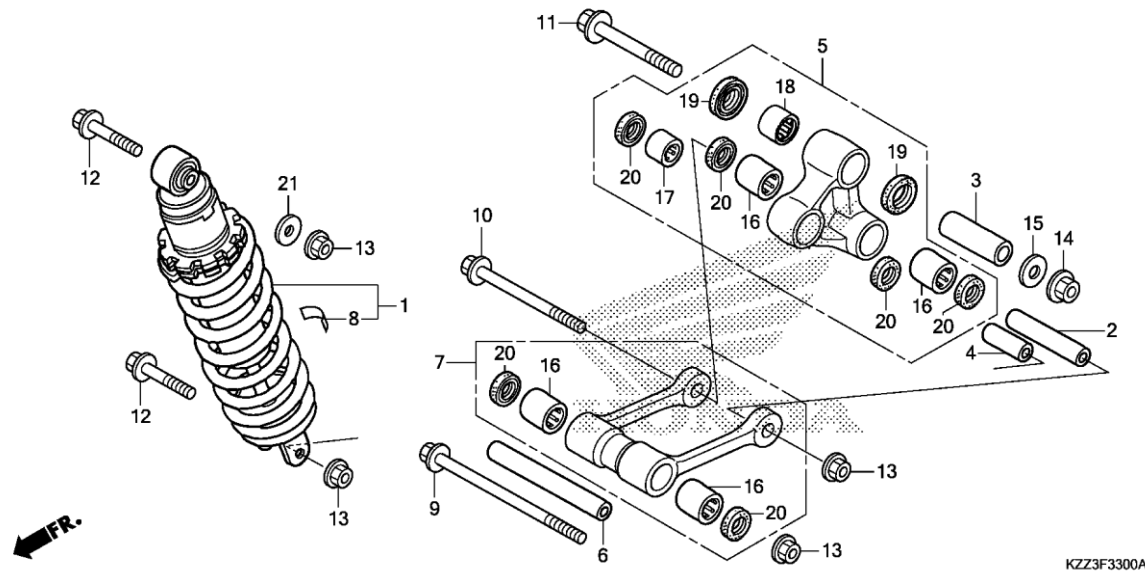


Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	512115	CUSHION ASSY., REAR	1.1
5	512140	ARM, CUSHION	0.2
7	512145	ROD, CUSHION CONNECTING	0.2
16	5121D4	(17,18) BEARING, CUSHION CONNECTING	0.3
		ROD	0.1
	5121D4A	.Replace 1 bearing add	0.1
	512146	BEARING, CUSHION ARM	0.3
	5121D3	BEARING, CUSHION ARM	0.6
		:FOR 1 VEHICLE	0.6

Ref. No.	Part No.	Description	Reqd. QTY	Serial No.	Parts catalogue code
			CRF CRF CRF 250L 250L 250M D E E		
1	52400-KZZ-941	CUSHION ASSY., RR. (SHOWA) ...	1	-	2BR, BR
	52400-KZZ-931		1	-	E, ED, F, PH, U
	52400-KZZ-951		1	-	LA
	52400-KZZ-A61		-	1	-
	52400-KZZ-A41		-	1	-
2	52462-KPS-900	COLLAR A, CUSHION ARM	1	1	1
3	52462-KZZ-900	COLLAR C, CUSHION ARM	1	1	1
4	52464-KPE-900	COLLAR C, CUSHION ARM	1	1	1
5	52465-KZZ-900	ARM SUB ASSY., CUSHION	1	1	-
	52465-KZZ-A20		-	-	1
6	52472-KZZ-900	COLLAR, CONNECTING ROD	1	1	1
7	52475-KZZ-900	ROD SUB ASSY., CUSHION	1	1	-
		CONNECTING	-	-	1
8	87516-MCA-G60	LABEL, RR. DAMPER (PICTOGRAPH)	1	-	2ED, 3E, E, ED, F, PH, U
	87516-KFC-900	LABEL, RR. DAMPER CAUTION	1	-	2BR, BR
		(PORTUGUESE)	-	-	LA
	87516-KFC-910	LABEL, RR. DAMPER CAUTION	1	-	-
		(SPANISH)	-	-	-
	87516-KFK-750	LABEL, RR. DAMPER (KOREAN) ...	-	1	-
9	90151-KZZ-900	BOLT, FLANGE, 10X127	1	1	1
10	90152-KZZ-900	BOLT, FLANGE, 10X103	1	1	1
11	90153-KZZ-900	BOLT, FLANGE, 12X88	1	1	1
12	90154-KZZ-900	BOLT, FLANGE, 10X53	2	2	2
13	90304-GE8-003	NUT, U, 10MM (FUSE RASHI)	4	4	4
14	90305-KZZ-901	NUT, U, 12MM	1	1	1
15	90501-KZ4-J40	WASHER, PLAIN, 12MM	1	1	1

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REAR CUSHION



KZZ3F3300A

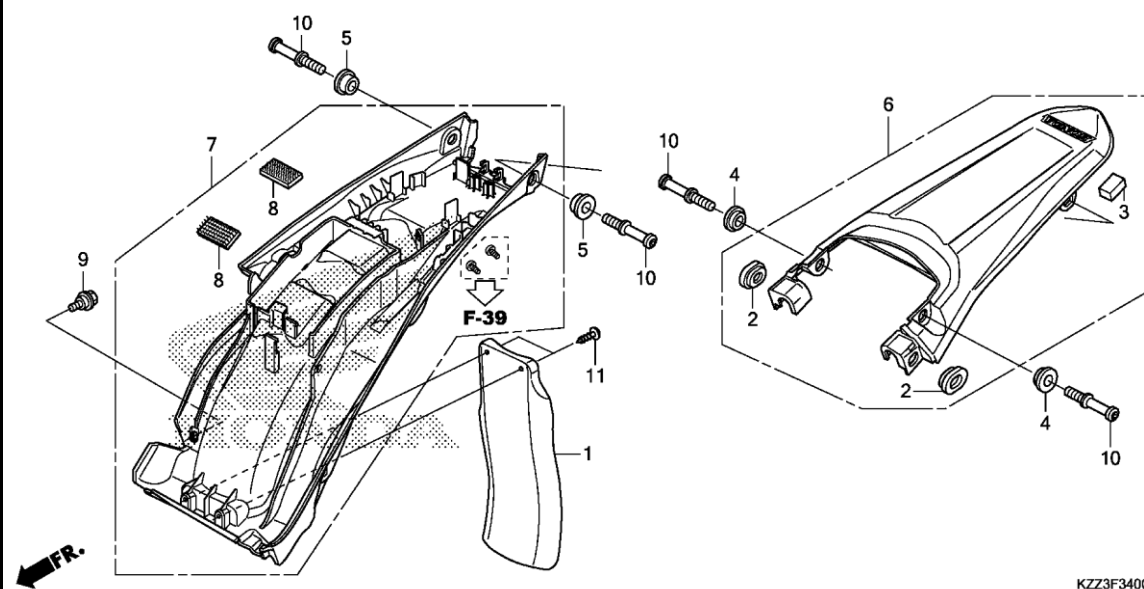
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Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.
			CRF 250L D	CRF 250L E	CRF 250M E		
16	91071-KV3-005	BEARING, NEEDLE(KOYO)	4	4	4		
17	91071-MY1-005	BEARING, NEEDLE, 17X24X17 (KOYO)	1	1	1		
18	91072-MY1-005	BEARING, NEEDLE, 20X26X20 ...	1	1	1		
19	91254-KS6-003	DUST SEAL, 20X26X4.5(ARAI) ..	2	2	2		
20	91262-KV3-831	DUST SEAL, 17X24X5(ARAI)	6	6	6		
21	94101-10800	WASHER, PLAIN, 10MM	1	1	1		

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REAR FENDER

H 3



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	4131G4	MUDGUARD :REAR	0.1
6	413102	FENDER, REAR	0.1
7	413110	FENDER B, REAR	0.6

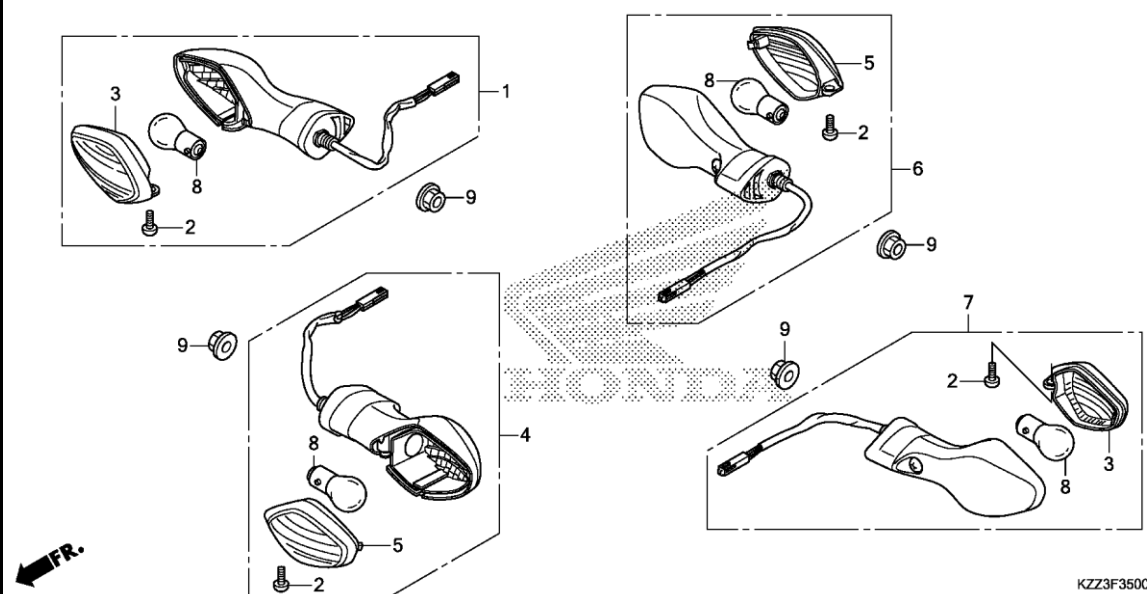
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	17218-KZZ-900	MUDGUARD	1	1	1		
2	64266-MG9-770	GROMMET, SPEAKER PANEL	2	2	2		
3	64465-KZZ-900	RUBBER SPONGE, RR. FENDER	1	1	1		
4	77223-KZZ-900	COLLAR A, FENDER SETTING	2	2	2		
5	77224-KZZ-900	COLLAR B, FENDER SETTING	2	2	2		
6	80010-KZZ-900ZD	FENDER SET, RR. (WL)					
	TYPE1		1	1	-		
	80010-KZZ-A20ZA	*TYPE2*	-	-	1	-----	2ED, 3E
	80010-KZZ-A20ZB	*TYPE1*	-	-	1	-----	E, ED
7	80150-KZZ-305	FENDER SET B, RR.	1	1	1	-----	2ED, 3E, BR, E, ED, F, KO, LA, PH, U
	80150-KZZ-306		1	-	-	-----	2BR
8	83643-355-300	TAPE, MAGIC(FEMALE)(25X50) ..	2	2	2		
9	90110-KZZ-900	BOLT, FLANGE, 6MM	1	1	1		
10	90116-KZZ-900	BOLT, HOOK, 8MM	4	4	4		
11	93913-15510	SCREW, TAPPING, 5X20	2	2	2		

3

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WINKER

H 4



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161C4	WINKER :RIGHT FRONT	0.2
4	6161C3	WINKER :LEFT FRONT	0.2
	6161C5	WINKER :BOTH FRONT	0.2
6	6161C7	WINKER :RIGHT REAR	0.3
7	6161C6	WINKER :LEFT REAR	0.3
	6161C8	WINKER :BOTH REAR	0.3
8	(3,5)		
	616133	BULB, WINKER :FRONT	0.1
		.NOTE: Same time for two units	
	616139	BULB, WINKER :REAR	0.1
		.NOTE: Same time for two units	
	6161G0	BULB, WINKER :FOR 1 VEHICLE ..	0.2

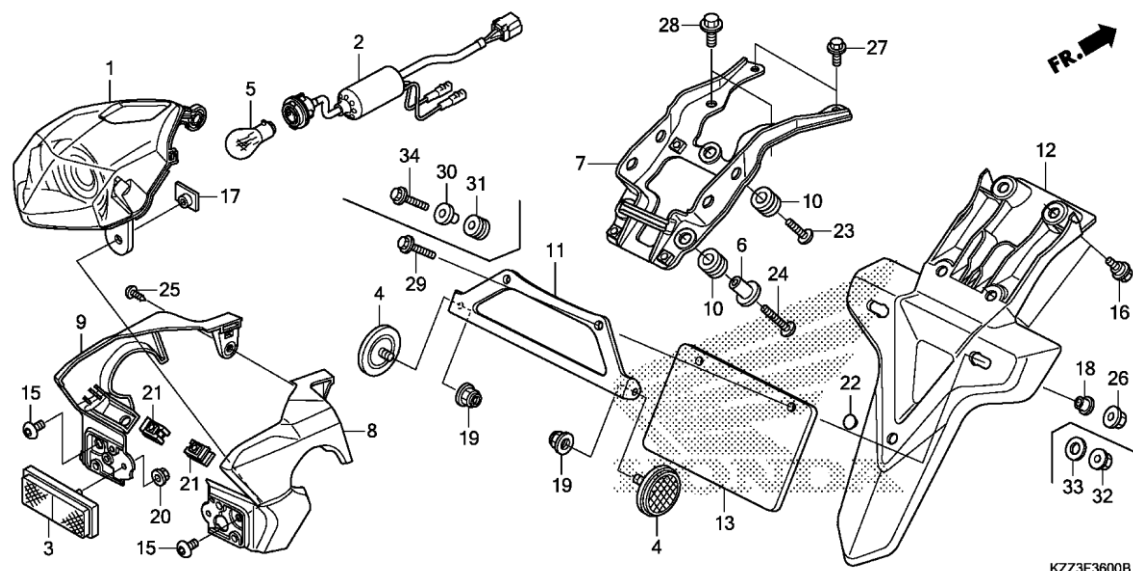
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	33400-KZZ-901	WINKER ASSY., R. FR.(12V 21w)	1	1	1		
2	33402-MGS-D31	SCREW, SPECIAL, 4X10	4	4	4		
3	33404-MGS-J31	LENS COMP., R. WINKER					
		(R. FR./L. RR.)	2	2	2		
4	33450-KZZ-901	WINKER ASSY., L. FR.(12V 21w)	1	1	1		
5	33454-MGS-J31	LENS COMP., L. WINKER					
		(L. FR./R. RR.)	2	2	2		
6	33600-KZZ-901	WINKER ASSY., R. RR.(12V 21w)	1	1	1		
7	33650-KZZ-901	WINKER ASSY., L. RR.(12V 21w)	1	1	1		
8	34905-MGS-J31	BULB, WINKER(12V 21w)(TOSHIBA)	4	4	4		
9	94050-10000	NUT, FLANGE, 10MM	4	4	4		

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TAILLIGHT

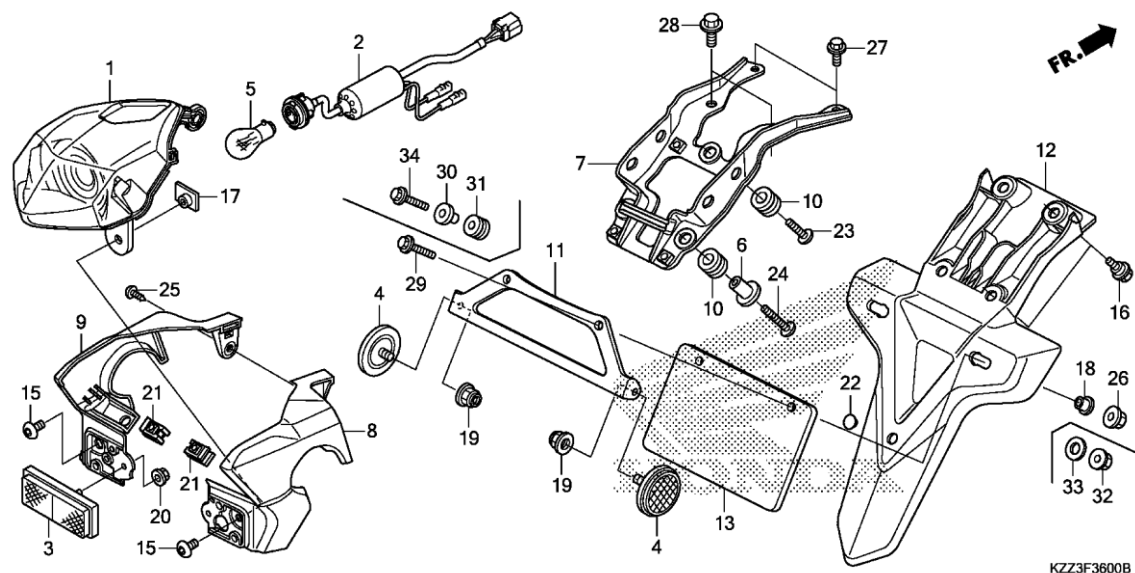
H 5



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6161D5	TAILLIGHT UNIT	0.3
2	6111B4	CORD, TAILLIGHT	0.3
5	6161G1	BULB, TAILLIGHT	0.1
7	4131Y1	STAY, NUMBER PLATE BRACKET	0.3
8	6161P2	COVER, TAILLIGHT :RIGHT	0.3
9	6161P1	COVER, TAILLIGHT :LEFT	0.3
	6161S5	COVER, TAILLIGHT :BOTH	0.3
12	413105	FENDER A, REAR	0.1

Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
1	33703-KZZ-901	BASE COMP., TAILLIGHT	1	1	1			
2	33704-KZZ-901	CORD COMP., TAILLIGHT	1	1	1	-----	-----	2ED, 3E, BR, E, ED, F, KO, LA, PH, U
	33704-KZZ-B11		1	-	-	-----	-----	2BR
3	33741-KPL-902	REFLECTOR, REFLEX	1	1	1			
4	33741-KTG-U01	REFLECTOR, FR. REFLEX(AMBER) (RR.)	2	-	-	-----	-----	U
5	34906-KRM-851	BULB, TAIL & STOP LIGHT (12V 21/5w) (PHILIPS)	1	-	-			
	34906-MGZ-J01	BULB, TAIL & STOP LIGHT (P21/5w) (LIFE ELEX)	-	1	1			
6	77302-473-000	COLLAR, PILLION SEAT	2	2	2			
7	80110-KZZ-900	STAY, NUMBER PLATE BRACKET ..	1	1	1			
8	80115-KZZ-900	COVER, R. TAILLIGHT	1	1	1			
9	80116-KZZ-900	COVER, L. TAILLIGHT	1	1	1			
10	83545-KZZ-900	RUBBER, TAILLIGHT MOUNTING ..	3	3	3			
11	84700-KZZ-960	STAY, NUMBER PLATE	1	-	-	-----	-----	U
12	84701-KZZ-930	BRACKET, NUMBER PLATE	1	1	1	-----	-----	2ED, 3E, E, ED, F, KO, PH
	84701-KZZ-900		1	-	-	-----	-----	2BR, BR, LA, U
13	84710-MEE-650	PLATE, NUMBER BACK	1	-	-	-----	-----	U
15	90106-MGC-000	SCREW, PAN, 6x10	2	2	2			
16	90110-KZZ-900	BOLT, FLANGE, 6MM	4	4	4			
17	90117-KZZ-900	NUT, SET(6MM)	2	2	2			
18	90175-MCT-640	COLLAR, FUEL TANK	2	-	-	-----	-----	U
19	90301-KGH-901	NUT, U, 6MM(FUJI SEIMITSU) ..	2	-	-	-----	-----	U
20	90301-KWN-901	NUT, U, 5MM	1	1	1			

3



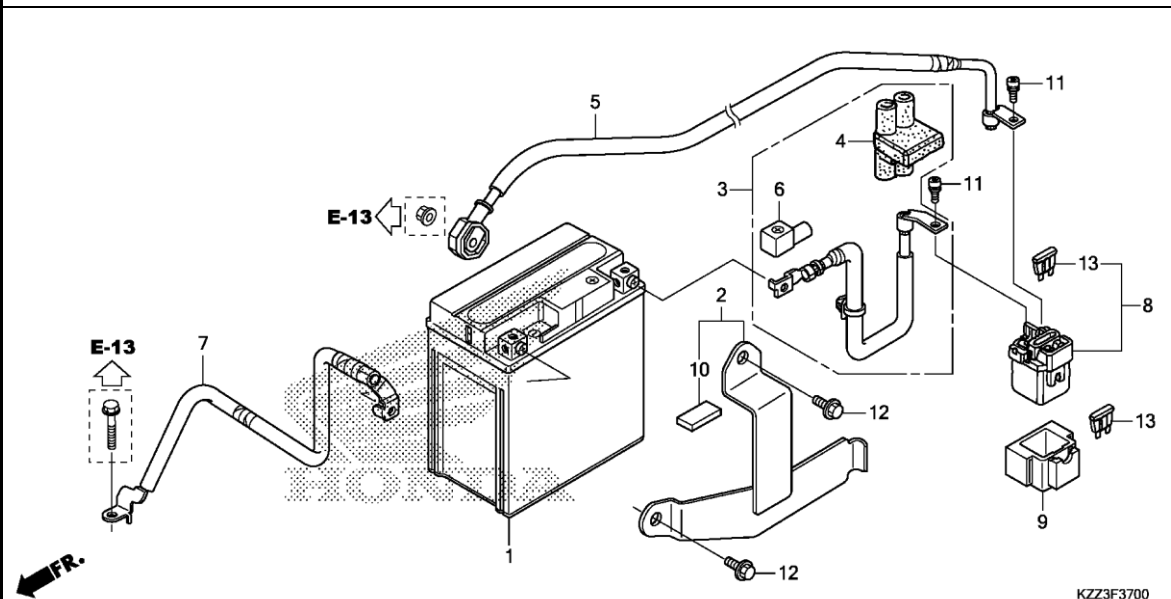
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Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
21	90305-GK8-000	NUT, CLIP, 6MM	2	2	2		
22	90852-KPP-T00	PLUG, HOLE	1	-	-	----- U	
23	90113-MGS-D30	SCREW, PAN, 6X16.5	1	1	1		
24	93500-06022-0A	SCREW, PAN, 6X22	2	2	2		
25	93903-24320	SCREW, TAPPING, 4X12	1	1	1		
26	94050-06000	NUT, FLANGE, 6MM	2	-	-	----- U	
27	95701-06012-00	BOLT, FLANGE, 6X12	2	2	2		
28	95701-08014-00	BOLT, FLANGE, 8X14	2	2	2		
29	96001-06020-00	BOLT, FLANGE, 6X20	2	-	-	----- U	
30	61105-KEV-900	COLLAR, HORN SETTING	3	3	3	----- 2ED, 3E, E, ED, F, KO, PH	
31	84702-KZZ-930	RUBBER, MOUNT	3	3	3	----- 2ED, 3E, E, ED, F, KO, PH	
32	94050-06000	NUT, FLANGE, 6MM	3	3	3	----- 2ED, 3E, E, ED, F, KO, PH	
33	94103-06000	WASHER, PLAIN, 6MM	3	3	3	----- 2ED, 3E, E, ED, F, KO, PH	
34	95701-06020-00	BOLT, FLANGE, 6X20	3	3	3	----- 2ED, 3E, E, ED, F, KO, PH	

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BATTERY

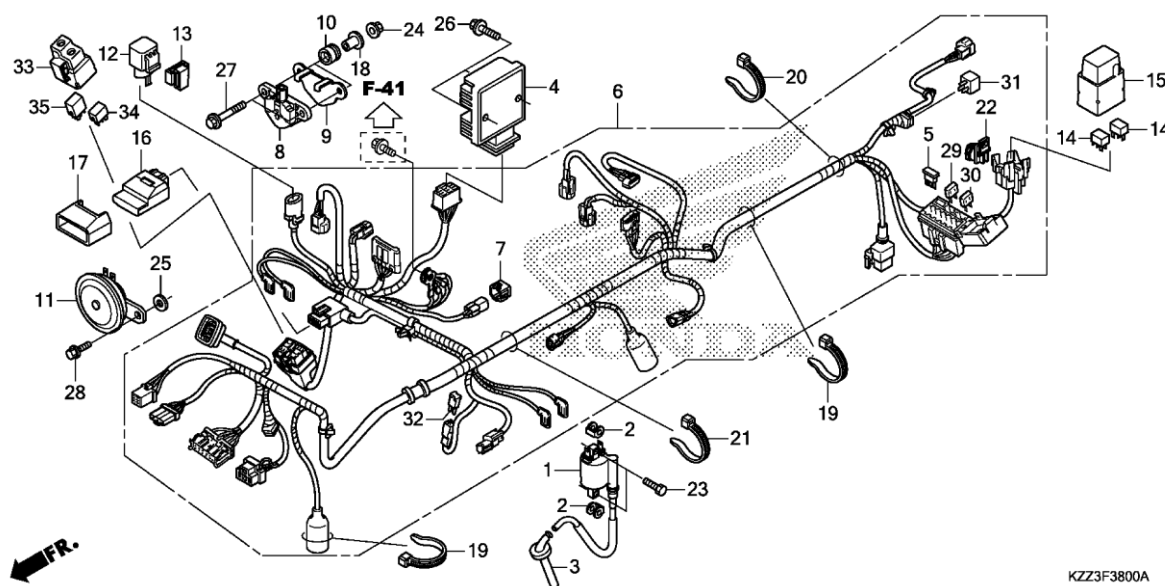
H 7



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	610100	BATTERY	0.2
3	610105	CABLE, POSITIVE BATTERY	0.1
5	612115	CABLE, STARTER MOTOR	0.3
7	610110	CABLE, NEGATIVE BATTERY	0.2
8	615113	SWITCH, STARTER MAGNETIC	0.3

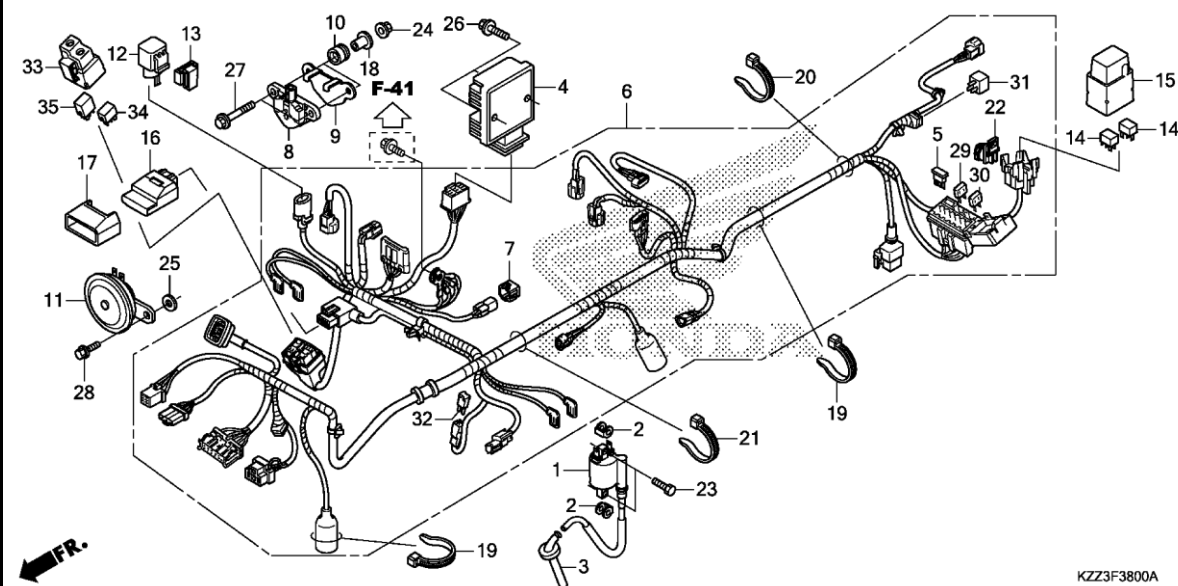
Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
1	31500-KZZ-931	BATTERY ASSY. (YTX7L-BS)	1	-	1	-----	-----	2ED, 3E, E, ED, F, PH, U
	31500-MCG-014	BATTERY(YTX7L-BS)	1	-	-	-----	-----	2BR, BR
	31500-KPF-895	BATTERY ASSY. (YTX7L-BS)	1	-	-	-----	-----	LA
	31500-KYJ-981	BATTERY(YTX7L-BS)	-	1	-			
2	31510-KZZ-900	BAND, BATTERY	1	1	1			
3	32401-KZZ-900	CABLE, STARTER MAGNETIC	1	1	1			
4	32406-MFF-D00	COVER, STARTER MAGNETIC	1	1	1			
5	32410-KZZ-900	CABLE, STARTER MOTOR	1	1	1			
6	32414-GAG-000	COVER, BATTERY TERMINAL	1	1	1			
7	32601-KZZ-900	CABLE, BATTERY EARTH	1	1	1			
8	35850-MT4-000	SWITCH ASSY., STARTER MAGNETIC	1	1	1			
9	35856-MT3-000	RUBBER, SHOCK	1	1	1			
10	50383-KZZ-900	RUBBER, BATTERY(10X20X3)	1	1	1			
11	90111-MR5-000	BOLT, SOCKET, 5X9	2	2	2			
12	95701-06010-00	BOLT, FLANGE, 6X10	2	2	2			
13	98200-33000	FUSE, BLADE(30A)	2	2	2			

3



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	614105	COIL, IGNITION	0.6
4	6131B2	RECTIFIER, REGULATE	0.4
6	611100	HARNESS, WIRE	0.9
8	617125	SENSOR, BANK ANGLE	0.3
11	616169	HORN	0.1
12	6111C3	RELAY, WINKER	0.2
14	6111D9	RELAY, FAN CONTROL	0.2
	6111G1	RELAY, FUEL PUMP	0.2
16	618135	ENGINE CONTROL MODULE (ECM) ..	0.4
34	6111G2	RELAY, HAZARD	0.2
35	6111T5	RELAY, HORN	0.2

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts
			CRF 250L D	CRF 250L E	CRF 250M E		
1	30510-KZZ-901	COIL COMP., IGNITION	1	1	1		
2	30520-GFM-900	SPACER, IGNITION COIL	2	2	2		
3	30700-KZZ-901	CAP ASSY., NOISE SUPPRESSOR •	1	1	1		
4	31600-KVK-901	RECTIFIER ASSY., REGULATOR ••	1	1	1		
5	31730-MAS-601	DIODE ASSY., THREE WAY (SUMITOMO)	1	1	1		
6	32100-KZZ-930	HARNESS, WIRE	1	1	1	-----	2ED, 3E, BR, E, ED, F, KO, LA, PH, U
	32100-KZZ-B10		1	-	-	-----	2BR
7	32606-GEV-761	CAP, DUMMY(4P) (RED)	1	1	1	-----	2ED, 3E, BR, E, ED, F, KO, LA, PH, U
	32606-MEL-D01	CAP, DUMMY(6P) (NATURAL)	1	-	-	-----	2BR
8	35160-KVS-751	SENSOR ASSY., BANK ANGLE(M6)	1	1	1		
9	35161-KZZ-900	STAY, BANK ANGLE SENSOR	1	1	1		
10	37244-MM4-000	RUBBER, SPEEDOMETER MOUNTING	2	2	2		
11	38110-KYJ-901	HORN COMP. (HIGH)	1	1	1		
12	38301-KYJ-641	RELAY COMP., WINKER	1	1	1		
13	38306-GE7-000	SUSPENSION, WINKER RELAY	1	1	1		
14	38501-KWN-901	RELAY COMP., POWER (MICRO ISO 4P) (OMRON)	2	2	2		
15	38506-KZZ-900	COVER, RELAY(2P)	1	1	1		
16	38770-KZZ-942	PGM-FI UNIT	1	-	-	-----	2BR, BR
	38770-KZZ-932		1	-	-	-----	E, ED, F, LA, PH, U
	38770-KZZ-A62		-	1	-		
	38770-KZZ-A42		-	-	1		
17	38771-KZZ-900	SUSPENSION, ENGINE CONTROL UNIT	1	1	1		
18	77302-473-000	COLLAR, PILLION SEAT	2	2	2		

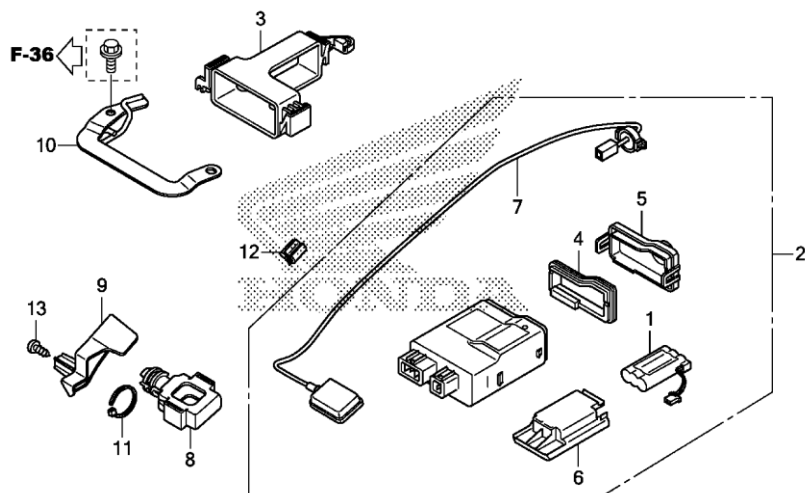


Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
19	90651-KV6-003	BAND, WIRE, 165MM(BLACK)	2	2	2		
20	90652-KT1-771	BAND, WIRE(BLACK)	1	1	1		
21	90679-SG9-E01	BAND, SUCTION HOSE(BLACK) ...	1	1	1		
22	91565-S0X-003	CLIP, COUPLER(DARK GREEN) ...	1	1	1		
23	92101-06020-4J	BOLT, HEX., 6X20	2	2	2		
24	94050-06000	NUT, FLANGE, 6MM	2	2	2		
25	94102-08000	WASHER, PLAIN, 8MM	1	1	1		
26	95701-06020-00	BOLT, FLANGE, 6X20	2	2	2		
27	95701-06030-00	BOLT, FLANGE, 6X30	2	2	2		
28	95701-08014-00	BOLT, FLANGE, 8X14	1	1	1		
29	98200-40500	FUSE, MINI (5A)	2	2	2		
30	98200-41000	FUSE, MINI (10A)	6	6	6		
			7	-	-	-----	2ED, 3E, BR, E, ED, F, KO, LA, PH, U 2BR
31	31700-MM8-610	RECTIFIER COMP., SILICON	1	-	-	-----	2BR
32	32146-S84-003	CONNECTOR, DIODE(2P)(3A)	1	-	-	-----	2BR
33	38200-KZZ-B10	SUSPENSION, RELAY	1	-	-	-----	2BR
34	38501-KSS-B31	RELAY COMP., POWER (MICRO ISO 4P)	1	-	-	-----	2BR
35	38502-KTT-901	RELAY COMP., POWER(MICRO 5P)	1	-	-	-----	2BR

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TRACKING CONTROL UNIT

H10



FR.

KZZ3F3830

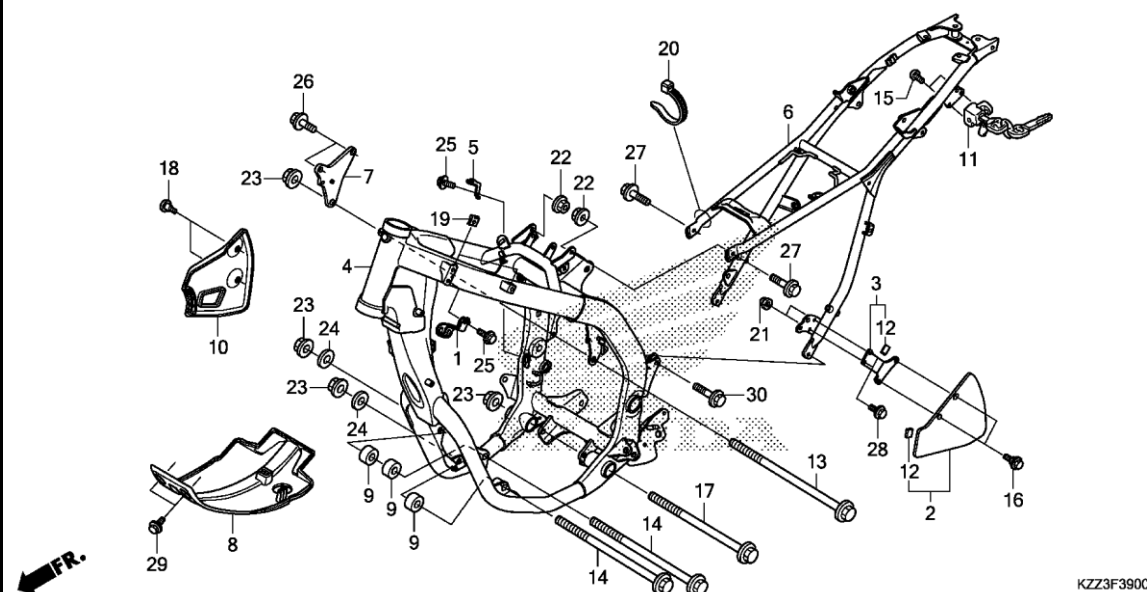
Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	6101A7	(7) BATTERY, TRACKING UNIT INTERNAL	0.2
2	6181C7	CONTROL UNIT, TRACKING	0.2

Ref. No.	Part No.	Description	Reqd. QTY CRF CRF CRF 250L 250L 250M D E E	Serial No.	Parts catalogue code
1	31500-KVS-A01	BATTERY ASSY.	1	-	2BR
2	38910-KZZ-B10	CONTROL UNIT, TRACKING	1	-	2BR
3	38912-KZZ-B10	SUSPENSION, TRACKING CONTROL	1	-	2BR
4	38912-MGS-730	SEAL	1	-	2BR
5	38913-MGS-730	LID, BATTERY	1	-	2BR
6	38917-KVS-A01	BOX, BATTERY	1	-	2BR
7	38918-KZZ-B10	ANTENNA ASSY.	1	-	2BR
8	38920-KZZ-940	SUSPENSION, GPS ANTENNA	1	-	2BR
9	38930-KZZ-B10	COVER, TRACKING ANTENNA	1	-	2BR
10	80117-KZZ-B10	PLATE COMP., TRACKING UNIT ..	1	-	2BR
11	83645-GG0-000	BAND, NYLON	1	-	2BR
12	90660-SB2-000	CLIP, CORD	1	-	2BR
13	93913-15420	SCREW, TAPPING, 5X16(PO)	1	-	2BR

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FRAME BODY

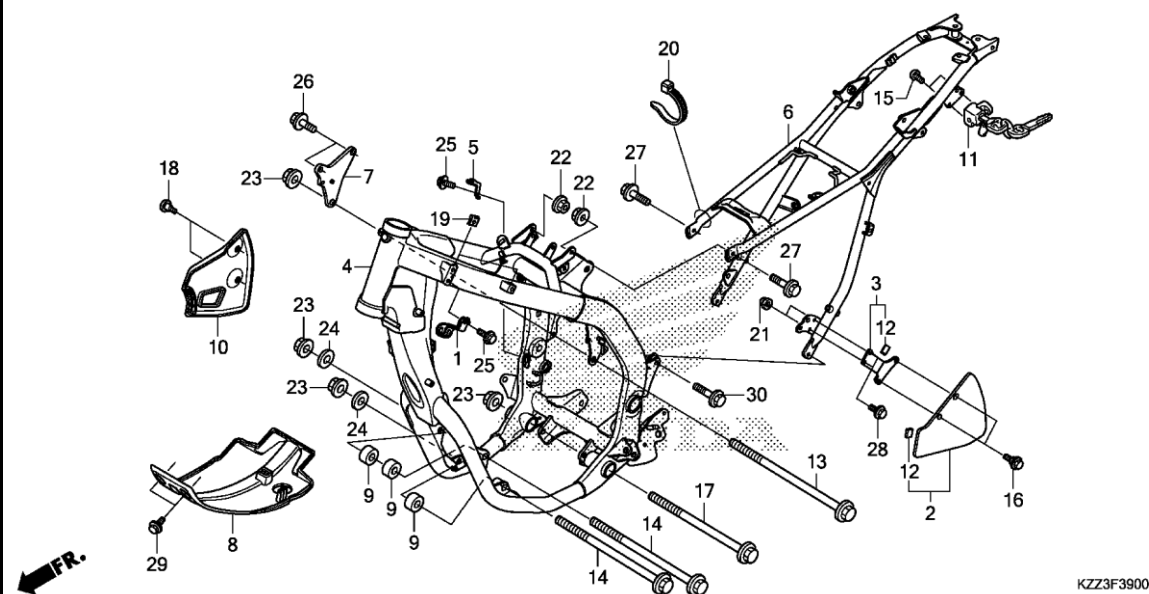
H11



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
4	410100	BODY, FRAME INCLUDES: Engine removal and installation	6.0
6	4101A5	FRAME :REAR	1.3
8	410135	PLATE, SKID	0.1
10	4101A0	GUARD, STEP	0.1
11	410197	LOCK, HELMET	0.2

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF D	CRF E	CRF 250L		
1	32111-KZZ-900	CLAMPER, HARNESS	1	1	1		
2	40515-KZZ-960	COVER, DRIVE CHAIN	1	-	-	----- U	
3	40516-KZZ-960	STAY, DRIVE CHAIN COVER	1	-	-	----- U	
4	50100-KZZ-900ZB	BODY COMP., FRAME *NH146M*	1	1	-		
	50100-KZZ-900ZC	ACCURATE SILVER METALLIC *NH303M*	1	1	-		
5	50175-KZZ-900	STAY, STOP SWITCH	1	1	1		
6	50200-KZZ-900ZB	BODY COMP., RR. FRAME *NH146M*	1	1	-		
	50200-KZZ-900ZC	ACCURATE SILVER METALLIC *NH303M*	1	1	-		
		MAT AXIS GRAY METALLIC	-	-	1		
7	50351-KZZ-900	PLATE, R. ENGINE HANGER	1	1	1		
8	50355-KZZ-900	PLATE, SKID	1	1	-		
	50355-KZZ-A20		-	-	1		
9	50361-KZZ-900	COLLAR, ENGINE HANGER	3	3	3		
10	50615-KZZ-900	GUARD, HEEL	1	1	-		
	50615-KZZ-A20		-	-	1		
11	50710-KCZ-J71	HOLDER ASSY., HELMET	1	1	1		
12	64341-KWW-A00	RUBBER, CUSHION	2	-	-	----- U	
13	90102-KZZ-900	BOLT, FLANGE, 10X150	1	1	1		
14	90104-HP6-A00	BOLT, FLANGE, 10X140	2	2	2		
15	90105-KGA-B00	BOLT, ONE-WAY, 6X10	2	2	2		
16	90111-KZZ-900	BOLT, FLANGE, 6MM	2	-	-	----- U	

3

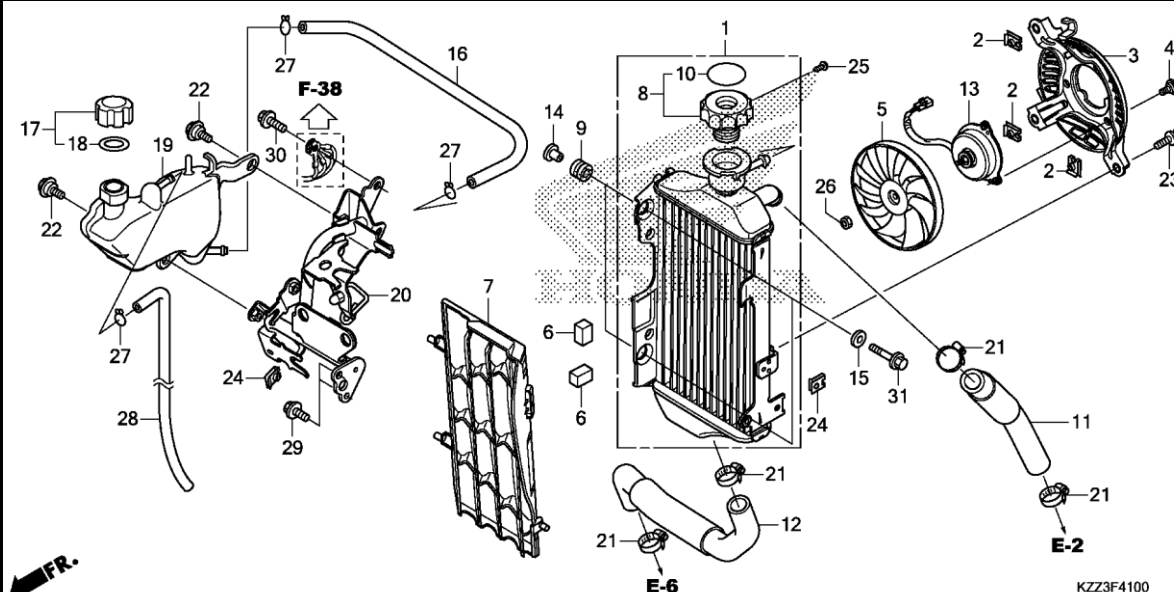


Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
17	90127-KR3-000	BOLT, FLANGE, 10X130	1	1	1		
18	90133-KPP-T00	SCREW, PAN, 6X14	2	2	2		
19	90201-KPR-901	NUT, CLIP, 6MM	4	4	4		
20	90651-MA6-720	BAND, WIRE HARNESS	1	1	1		
21	94021-06000-0S	NUT, CAP, 6MM	2	-	-	-----	----- U
22	94050-08000	NUT, FLANGE, 8MM	2	2	2		
23	94050-10000	NUT, FLANGE, 10MM	4	4	4		
24	94101-10800	WASHER, PLAIN, 10MM	2	2	2		
25	95701-06012-00	BOLT, FLANGE, 6X12	2	2	2		
26	95701-08016-00	BOLT, FLANGE, 8X16	2	2	2		
27	95701-08018-00	BOLT, FLANGE, 8X18	2	2	2		
28	96001-06010-00	BOLT, FLANGE, 6X10	2	-	-	-----	----- U
29	96300-06010-08	BOLT, FLANGE, 6X10	2	2	2		
30	96300-08020-00	BOLT, FLANGE, 8X20	2	2	2		

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RADIATOR

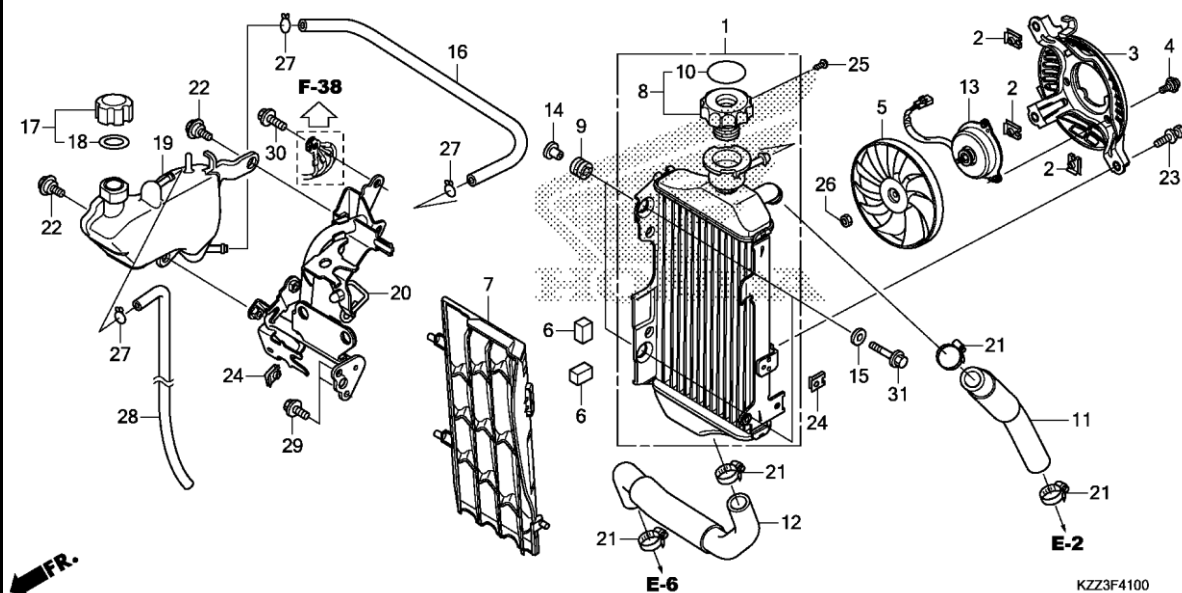
H13



Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
1	1151C3	RADIATOR	0.3
3	115125	SHROUD, RADIATOR	0.2
5	1151A6	FAN, COOLING	0.2
7	1151B1	GRILLE, RADIATOR	0.1
8	1151B8	CAP, RADIATOR	0.1
11	115103	HOSE, RADIATOR :UPPER	0.3
12	115104	HOSE, RADIATOR :LOWER	0.3
13	1151A7	MOTOR, FAN	0.3
16	1151E5	TUBE, RADIATOR RESERVE TANK ..	0.2
19	115110	TANK, RADIATOR RESERVE	0.3
20	4101CR	STAY, RADIATOR RESERVE TANK ..	0.5

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	19010-KZZ-931	RADIATOR COMP. (T.RAD)	1	-	1	-----	2ED, 3E, E, ED, F, PH, U
	19010-KZZ-941		1	-	-	-----	2BR, BR, LA
	19010-KZZ-A61	RADIATOR COMP.	-	1	-		
2	19014-KEA-003	NUT, SETTING(6MM)	3	3	3		
3	19015-KZZ-901	SHROUD COMP.	1	1	1		
4	19016-KEA-003	SCREW, PAN, 4x8.5	3	3	3		
5	19020-KVZ-631	FAN COMP., COOLING	1	1	1		
6	19022-KZZ-900	RUBBER, RADIATOR	2	2	2		
7	19034-KZZ-900	GRILLE, RADIATOR	1	1	1		
8	19045-KPC-871	CAP COMP., RADIATOR	1	-	1	-----	2ED, 3E, E, ED, F, PH, U
	19045-KYJ-641		1	-	-	-----	2BR, BR, LA
	19045-KZZ-A61		-	1	-		
9	19051-KRN-000	RUBBER, RADIATOR MOUNTING ...	2	2	2		
10	19055-KPC-871	SEAL, RADIATOR CAP(PICTOGRAPH)	1	-	1	-----	2ED, 3E, E, ED, F, PH, U
	19055-MV9-891	SEAL, RADIATOR CAP	1	-	-	-----	2BR, BR, LA
	19055-MBR-870	SEAL, RADIATOR CAP(KOREAN) ..	-	1	-		
11	19062-KZZ-900	HOSE, RADIATOR UPPER	1	1	1		
12	19067-KZZ-900	HOSE, RADIATOR LOWER	1	1	1		
13	19080-KZZ-901	MOTOR ASSY., FAN(T.RAD)	1	1	1		
14	19091-KZZ-900	COLLAR, RADIATOR MOUNTING ...	2	2	2		
15	19092-KZZ-900	WASHER, RADIATOR MOUNTING ...	2	2	2		
16	19101-KZZ-900	TUBE, RESERVE TANK	1	1	1		
17	19105-KZZ-900	CAP ASSY., RESERVE TANK	1	1	1		
18	19107-MG8-000	PACKING, RESERVE TANK	1	1	1		
19	19110-KZZ-900	TANK, RADIATOR RESERVE	1	1	1		
20	19150-KZZ-900	STAY, RESERVE TANK	1	1	1		

3

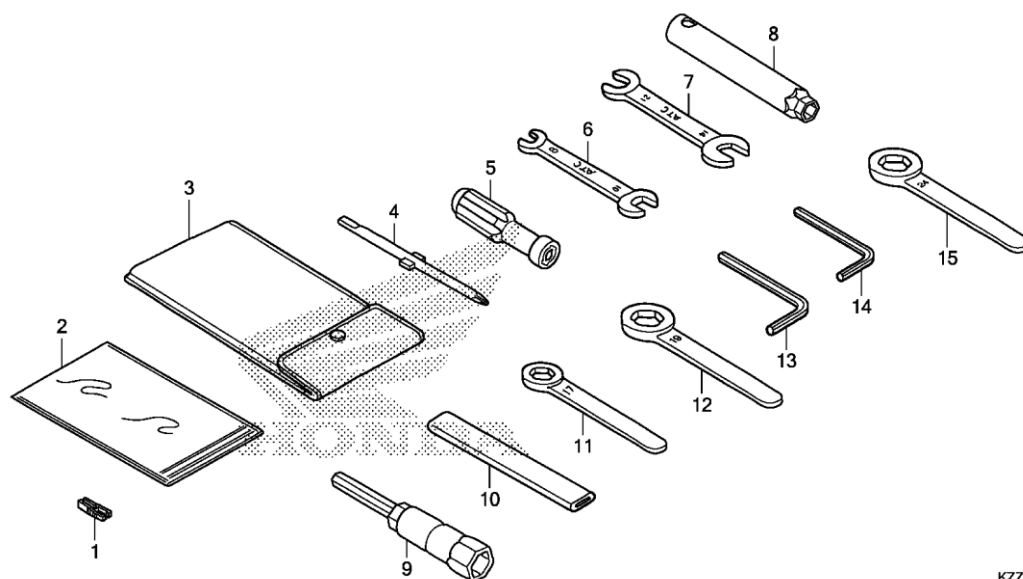


Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF	CRF	CRF		
			250L D	250L E	250M E		
21	19517-ML7-691	CLAMP, HOSE, 22-29MM	4	4	4		
22	90110-KZZ-900	BOLT, FLANGE, 6MM	2	2	2		
23	90120-KCR-003	BOLT-WASHER, 6X16	3	3	3		
24	90201-KPR-901	NUT, CLIP, 6MM	2	2	2		
25	93901-22020	SCREW, TAPPING, 3X6	1	1	1		
26	94001-03000-0S	NUT, HEX., 3MM	1	1	1		
27	95002-02100	CLIP, TUBE(B10)	3	3	3		
28	95005-55890-20	TUBE(5.3x890)	1	1	1		
29	95701-06010-00	BOLT, FLANGE, 6X10	2	2	2		
30	95701-06014-00	BOLT, FLANGE, 6X14	1	1	1		
31	96001-06028-00	BOLT, FLANGE, 6X28	2	2	2		

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TOOLS

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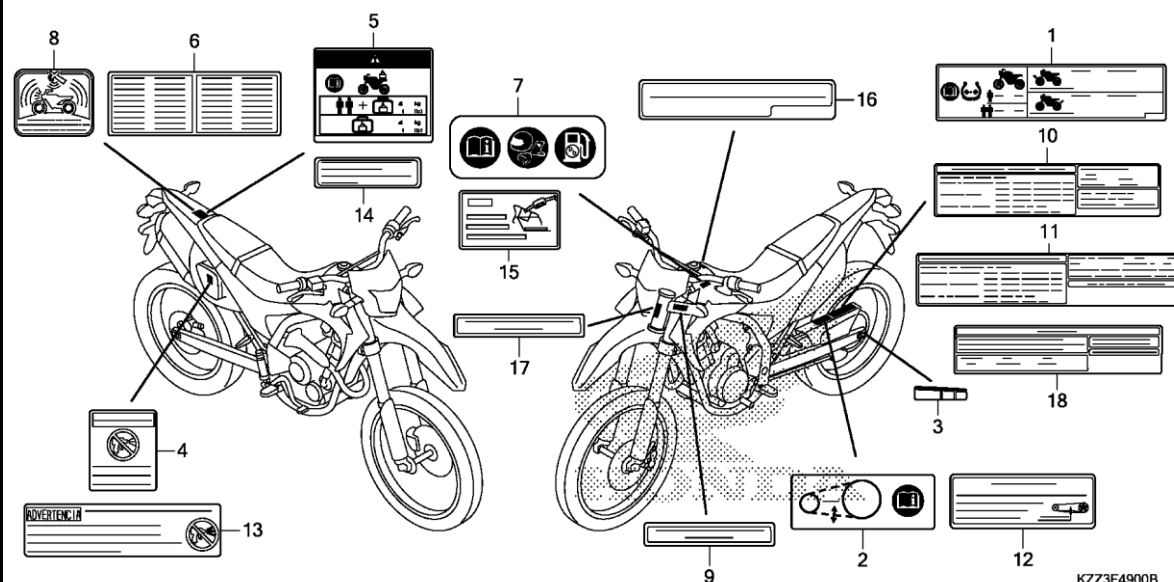
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Ref. No.	(Relative ref. Number)	F.R.T.
L.O.N.	Description	

NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E			
1	38235-S04-003	PULLER, MINI FUSE(SUMITOMO) •	1	1	1			
2	77250-KZZ-900	BAG, OWNERS MANUAL	1	1	1			
3	89101-MC7-000	BAG, TOOL	1	1	1			
4	89102-538-000	DRIVER, SCREW(NO.2 + -)	1	1	1			
5	89103-538-000	GRIP	1	1	1			
6	89211-KWW-601	SPANNER, 8X10(ATC)	1	1	1			
7	89213-KWW-601	SPANNER, 12X14(ATC)	1	1	1			
8	89215-KZZ-900	WRENCH, BOX	1	1	1			
9	89216-KYJ-900	WRENCH, PLUG(16.5)	1	1	1			
10	89217-KGH-900	HANDLE, EYE WRENCH	1	1	1			
11	89218-MF5-000	WRENCH, EYE, 17MM	1	1	1			
12	89219-KWW-601	WRENCH, EYE, 19MM	1	1	1			
13	89221-371-000	WRENCH, HEX., 6MM	1	1	1			
14	89221-429-000	WRENCH, HEX., 5MM	1	1	1			
15	99006-24000	WRENCH, EYE, 24MM	1	1	1			

3



Ref. (Relative ref. Number)
No. L.O.N. Description F.R.T.

NO INFORMATION

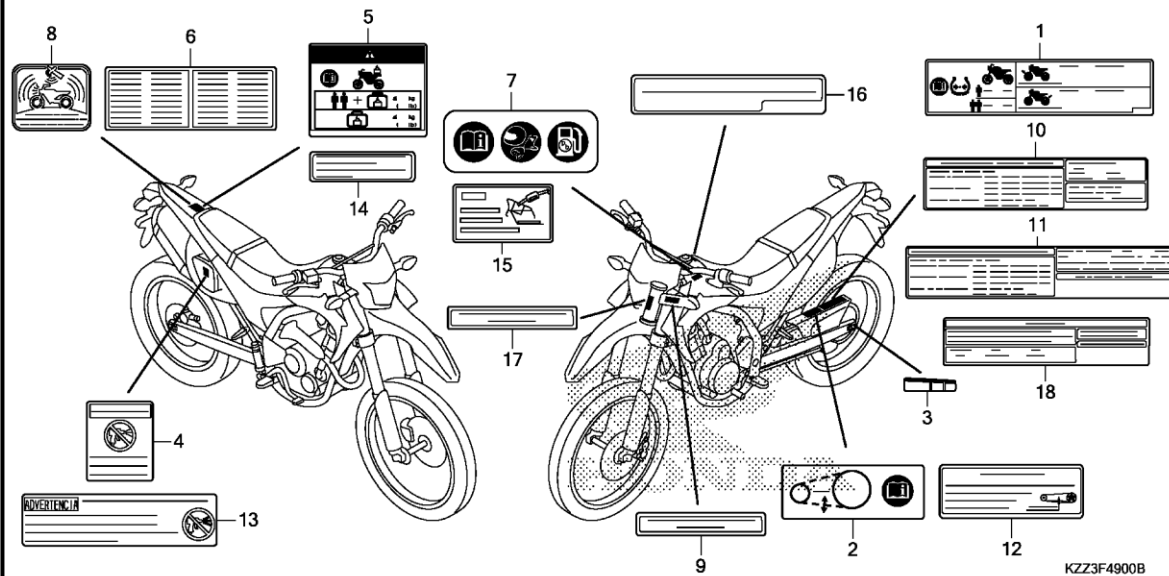
KZZ3F4900B

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	87505-KZZ-930	LABEL, TIRE	1	-	-	-----	E, ED, F, PH, U
	87505-KZZ-A40	LABEL, TIRE (PICTOGRAPH)	-	-	1	-----	
2	87507-KSJ-E30	LABEL, DRIVE CHAIN (PICTOGRAPH)	1	-	-	-----	E, ED, F, PH, U
	87507-MFL-D20		-	-	1	-----	
3	87508-KZZ-900	LABEL, CHAIN ADJUSTER	1	1	1	-----	
4	87509-KWS-840	LABEL, AIR CLEANER ELEMENT	1	-	-	-----	LA
	87509-KWP-900	NOTICE (SPANISH)	1	-	-	-----	LA
		LABEL, AIR CLEANER ELEMENT	1	-	-	-----	PH
5	87512-KZZ-930	LABEL, ACCESSORIES & LOADING	1	-	-	-----	PH
		(PICTOGRAPH)	1	-	1	-----	2ED, 3E, E, ED, F, U
6	87560-MZ1-620	LABEL, FRENCH TRANSLATION ...	1	-	-	-----	F
			-	-	1	-----	2ED, ED
7	87586-MGN-D00	LABEL, FUEL & DRIVE	1	-	1	-----	2ED, 3E, E, ED, F, PH, U
		(PICTOGRAPH)	1	-	-	-----	2BR
8	87100-KVS-A00	MARK, GPS	1	-	-	-----	2BR
9	87125-GB0-900	PLATE, NAME	1	-	-	-----	2BR, BR
10	87505-KZZ-940	LABEL, TIRE	1	-	-	-----	2BR, BR
11	87505-KZZ-950	LABEL, TIRE	1	-	-	-----	LA
12	87507-MAT-B40	LABEL, DRIVE CHAIN (PORTUGUESE)	1	-	-	-----	2BR, BR
	87507-KTL-C40	MARK, DRIVE CHAIN CAUTION	1	-	-	-----	LA
		(SPANISH)	1	-	-	-----	LA
	87507-KFK-750	LABEL, DRIVE CHAIN (KOREAN) ..	-	1	-	-----	
13	87509-KWG-B00	LABEL, AIR CLEANER ELEMENT	1	-	-	-----	2BR, BR
		NOTICE (PORTUGUESE)	1	-	-	-----	2BR, BR
14	87560-KCH-630	LABEL, DRIVE (PORTUGUESE)	1	-	-	-----	2BR, BR
	87560-MAK-690	LABEL, DRIVE (SPANISH)	1	-	-	-----	LA

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CAUTION LABEL

I 1



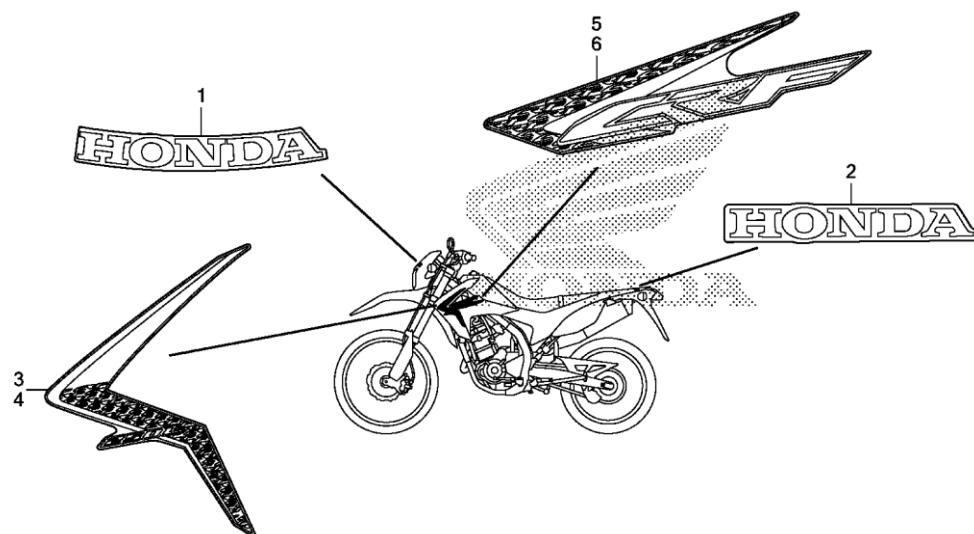
Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
14)	87560-MBR-871	LABEL, DRIVE CAUTION(KOREAN)	-	1	-		
15	87562-GFP-900	MARK, REFUEL CAUTION (PORTUGUESE)	1	-	-	----- 2BR, BR	
16	87586-MEE-M00	LABEL, FUEL CAUTION	1	-	-	----- LA	
17	87125-GB0-900	PLATE, NAME	-	1	-		
18	87505-KZZ-A60	LABEL, TIRE(KOREAN)	-	1	-		

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MARK/STRIPE(CRF250L)

I 2



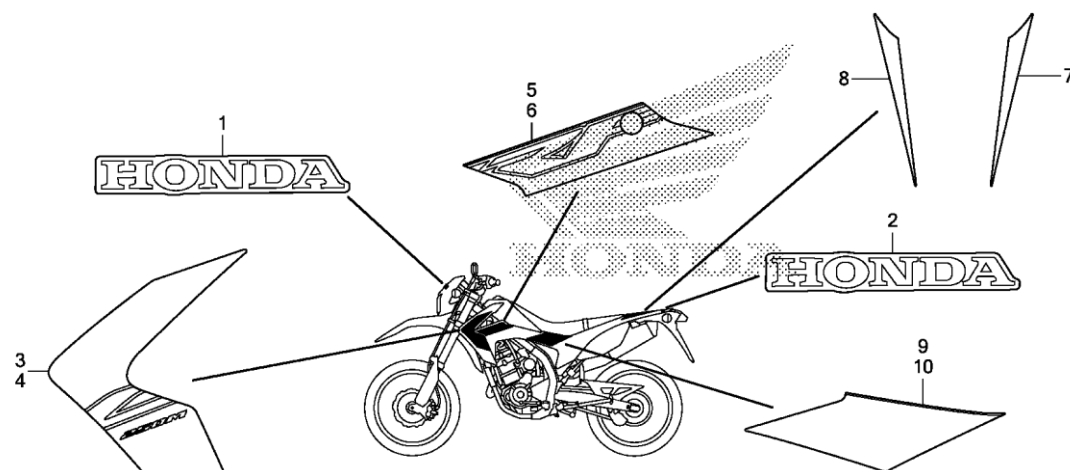
KZZ3F5000

Ref. No.	L.O.N.	(Relative ref. Number) Description	F.R.T.
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NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
			CRF 250L D	CRF 250L E	CRF 250M E		
1	86101-KZZ-900ZC	MARK, HONDA(70MM) *TYPE1*..... (FR.)	1	1	-		
2	86102-KZZ-900ZC	MARK, HONDA(70MM) *TYPE1*..... (RR.)	1	1	-		
3	86191-KZZ-900ZD	STRIPE, R. FR. SHROUD *TYPE1*.....	1	1	-		
4	86192-KZZ-900ZD	STRIPE, L. FR. SHROUD *TYPE1*.....	1	1	-		
5	86193-KZZ-900ZD	STRIPE, R. RR. SHROUD *TYPE1*.....	1	1	-		
6	86194-KZZ-900ZD	STRIPE, L. RR. SHROUD *TYPE1*.....	1	1	-		

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KZZ3F5001

Ref. No.	(Relative ref. Number) L.O.N.	Description	F.R.T.
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NO INFORMATION

Ref. No.	Part No.	Description	Reqd. QTY CRF 250L CRF 250L CRF 250M D E E	Serial No.	Parts catalogue code
1	86101-KZZ-A20ZA	MARK, HONDA(70MM) *TYPE1*..... (FR.)	- - 1		
2	86102-KZZ-A20ZA	MARK, HONDA(70MM) *TYPE1*..... (RR.)	- - 1		
3	86191-KZZ-A20ZA	STRIPE, R. FR. SHROUD *TYPE2*.....	- - 1	-----	2ED, 3E
	86191-KZZ-A20ZB	*TYPE1*.....	- - 1	-----	E, ED
4	86192-KZZ-A20ZA	STRIPE, L. FR. SHROUD *TYPE2*.....	- - 1	-----	2ED, 3E
	86192-KZZ-A20ZB	*TYPE1*.....	- - 1	-----	E, ED
5	86193-KZZ-A20ZA	STRIPE, R. RR. SHROUD *TYPE2*.....	- - 1	-----	2ED, 3E
	86193-KZZ-A20ZB	*TYPE1*.....	- - 1	-----	E, ED
6	86194-KZZ-A20ZA	STRIPE, L. RR. SHROUD *TYPE2*.....	- - 1	-----	2ED, 3E
	86194-KZZ-A20ZB	*TYPE1*.....	- - 1	-----	E, ED
7	86801-KZZ-A20ZA	STRIPE, R. RR. FENDER *TYPE2*.....	- - 1	-----	2ED, 3E
	86801-KZZ-A20ZB	*TYPE1*.....	- - 1	-----	E, ED
8	86802-KZZ-A20ZA	STRIPE, L. RR. FENDER *TYPE2*.....	- - 1	-----	2ED, 3E
	86802-KZZ-A20ZB	*TYPE1*.....	- - 1	-----	E, ED
9	86831-KZZ-A20ZA	STRIPE, R. SIDE COVER *TYPE1*.....	- - 1	-----	E, ED
10	86832-KZZ-A20ZA	STRIPE, L. SIDE COVER *TYPE1*.....	- - 1	-----	E, ED

PART NO. INDEX

J 1

Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.	Part Number	Address	Page	Ref.
06000				14210-KYJ-900	D4	33	3	14941-KT7-013	D5	34	14	16433-HN8-A61	E7	52	11	18360-KZZ-900ZC	G10	78	10
06406-KZZ-900	G15	83	1	14311-KYJ-900	E2	47	7	14942-KT7-013	D5	34	14	16435-HN8-A61	E7	52	12	18361-KZZ-900	G10	78	11
06406-KZZ-A40	G15	83	1	14401-KYJ-901	D7	36	1	14943-KT7-013	D5	34	14	16450-MFE-641	E7	52	13	18362-KZZ-900	G10	78	12
06420-KZZ-900	G1	69	1	14430-KYJ-900	D4	33	4	14944-KT7-013	D6	35	14	16472-MCW-000	E7	52	14	18363-KZZ-900	G10	78	13
06420-KZZ-A20	G2	70	1	14440-KYJ-900	D4	33	5	14945-KT7-013	D6	35	14	16473-P7A-004	E7	52	15	18365-KZZ-900	G10	78	14
06431-MA3-405	F11	63	1	14451-KYJ-900	D4	33	6	14946-KT7-013	D6	35	14	16700-KZZ-901	G3	71	1	18373-KZZ-900	G10	78	15
	F16	68	1	14510-KYJ-900	D7	36	2	14947-KT7-013	D6	35	14	16719-MEW-920	E7	52	16	18391-KZZ-901	G10	78	16
06435-KZZ-901	F16	68	2	14517-KYJ-900	D7	36	3	14948-KT7-013	D6	35	14					18601-KEA-741	D1	30	4
06440-KZZ-900	F12	64	1	14520-KZZ-901	D7	36	4	14949-KT7-013	D6	35	14	17000				18612-KYJ-900	D1	30	5
06440-KZZ-A20	F13	65	1	14546-KYJ-900	D7	36	5	14950-KT7-013	D6	35	14					18651-KZZ-900	G9	77	3
06451-KZZ-901	F11	63	2	14560-KGH-900	D7	36	6	14951-KT7-013	D6	35	14	17210-KZZ-900	G7	75	1	18653-KZZ-900	G9	77	4
				14611-KYJ-900	D7	36	7	14952-KT7-013	D6	35	14	17218-KZZ-900	H3	87	1				
11000				14711-KYJ-900	D4	33	7	14953-KT7-013	D6	35	14	17220-KZZ-900	G7	75	2	19000			
11100-KZZ-900	E1	46	1	14721-KYJ-900	D4	33	8	14954-KT7-013	D6	35	14	17234-KCW-871	G7	75	3	19010-KZZ-931	H13	97	1
11107-KYJ-900	E1	46	2	14751-KYJ-900	D4	33	9	14955-KT7-013	D6	35	14	17241-KZZ-900	G7	75	4	19010-KZZ-941	H13	97	1
11200-KZZ-900	E1	46	3	14761-KYJ-900	D4	33	10	14956-KT7-013	D6	35	14	17251-KZZ-900	G7	75	5	19010-KZZ-A61	H13	97	1
11300-KZZ-900	D9	38	1	14771-MFL-000	D4	33	11	14957-KT7-013	D6	35	14	17255-MCG-000	G7	75	6	19014-KEA-003	H13	97	2
11341-KZZ-900	D13	42	1	14775-KYJ-900	D4	33	12	14958-KT7-013	D6	35	14	17260-KZZ-900	G7	75	7	19015-KZZ-901	H13	97	3
11360-KZZ-900	D13	42	2	14781-MLO-720	D4	33	13	14959-KT7-013	D6	35	14	17261-KVB-T00	G7	75	8	19016-KEA-003	H13	97	4
11394-KYJ-900	D9	38	2	14901-KT7-013	D4	33	14	14960-KT7-013	D6	35	14	17262-KZZ-900	G7	75	9	19020-KVZ-631	H13	97	5
11395-KYJ-900	D13	42	3	14902-KT7-013	D4	33	14	14961-KT7-013	D6	35	14	17265-KZZ-900	G7	75	10	19022-KZZ-900	H13	97	6
				14903-KT7-013	D4	33	14	14962-KT7-013	D6	35	14	17270-KZZ-900	F14	66	1	19034-KZZ-900	H13	97	7
				14904-KT7-013	D4	33	14	14963-KT7-013	D6	35	14	17311-KZZ-900	G7	75	11	19045-KPC-871	H13	97	8
				14905-KT7-013	D4	33	14	14964-KT7-013	D6	35	14	17316-611-000	G7	75	12	19045-KYJ-641	H13	97	8
12000				14906-KT7-013	D4	33	14	14965-KT7-013	D6	35	14					19045-KZZ-A61	H13	97	8
12010-KZZ-921	D2	31	1	14907-KT7-013	D4	33	14	14966-KT7-013	D6	35	14	17371-174-670	G7	75	13	19050-KZZ-900	G4	72	1
12100-KZZ-900	D8	37	1	14908-KT7-013	D4	33	14	14967-KT7-013	D6	35	14	17500-KZZ-900ZB	G3	71	2	19051-KRN-000	H13	97	9
12191-KYJ-900	D8	37	2	14909-KT7-013	D4	33	14	14968-KT7-013	D6	35	14	17500-KZZ-900ZC	G3	71	2	19055-KPC-871	H13	97	10
12204-KYJ-305	D2	31	2	14910-KT7-013	D4	33	14	14969-KT7-013	D6	35	14	17506-KZZ-900	G3	71	3	19055-MBR-870	H13	97	10
12205-KYJ-305	D2	31	3	14911-KT7-013	D4	33	14					17507-KZZ-900	G3	71	4	19055-MV9-891	H13	97	10
12207-KYJ-900	D2	31	4	14912-KT7-013	D4	33	14	15000				17516-KZZ-900	G3	71	5	19062-KZZ-900	H13	97	11
12209-MLO-722	D4	33	1	14913-KT7-013	D4	33	14					17517-KZZ-900	G3	71	6	19067-KZZ-900	H13	97	12
12251-KYJ-901	D2	31	5	14914-KT7-013	D4	33	14	15100-KYJ-900	D16	45	1	17521-KY1-300	G3	71	7	19070-KZZ-900ZD	G4	72	2
12300-KZZ-900	D1	30	1	14915-KT7-013	D5	34	14	15119-KYJ-901	D16	45	2	17526-KZZ-901	E7	52	17	19070-KZZ-A20ZAG	G4	72	2
12341-MAT-750	D1	30	2	14916-KT7-013	D5	34	14	15130-KYJ-900	D16	45	3	17528-KCZ-930	G3	71	8	19070-KZZ-A20ZB	G4	72	2
12391-KYJ-901	D1	30	3	14917-KT7-013	D5	34	14	15220-KYJ-900	D16	45	4	17534-MFJ-D00	G3	71	9	19075-KZZ-900ZD	G4	72	3
				14918-KT7-013	D5	34	14	15326-KT7-000	D9	38	3	17538-KZZ-900	G3	71	10	19075-KZZ-A20ZAG	G4	72	3
				14919-KT7-013	D5	34	14	15410-KYJ-901	D9	38	4	17544-KZZ-900	G3	71	11	19075-KZZ-A20ZB	G4	72	3
13000				14920-KT7-013	D5	34	14	15411-KZZ-900	D9	38	5	17574-MGS-D30	G3	71	12	19080-KZZ-901	H13	97	13
13000-KYJ-902	E2	47	1	14921-KT7-013	D5	34	14	15412-KYJ-901	D9	38	6	17620-MEG-003	G3	71	13	19090-KZZ-900ZD	G4	72	4
13010-KYJ-305	E2	47	2	14922-KT7-013	D5	34	14	15413-MC8-000	D9	38	7	17711-MGE-003	E7	52	18	19090-KZZ-A20ZA	G4	72	4
13101-KYJ-900	E2	47	3	14923-KT7-013	D5	34	14	15414-KF0-000	D9	38	8	17724-102-700	G7	75	14	19091-KZZ-900	H13	97	14
13111-MEL-000	E2	47	4	14924-KT7-013	D5	34	14	15421-KYJ-900	E1	46	5					19092-KZZ-900	H13	97	15
13112-KYJ-900	E2	47	5	14925-KT7-013	D5	34	14	15611-KA4-710	D9	38	9	17850-KZZ-900	G3	71	14	19095-KZZ-900ZD	G4	72	5
13312-KYJ-901	E1	46	4	14926-KT7-013	D5	34	14					17910-KZZ-900	F3	55	1	19095-KZZ-A20ZAG	G4	72	5
13313-KYJ-901	E1	46	4	14927-KT7-013	D5	34	14	16000				17920-KZZ-900	F3	55	2	19095-KZZ-A20ZB	G4	72	5
13314-KYJ-901	E1	46	4	14928-KT7-013	D5	34	14	16060-KYJ-901	E7	52	1	18000				19101-KZZ-900	H13	97	16
13315-KYJ-305	E1	46	4	14929-KT7-013	D5	34	14	16080-KPH-701	E7	52	2	18291-MEB-670	G10	78	1	19105-KZZ-900	H13	97	17
13316-KYJ-305	E1	46	4	14930-KT7-013	D5	34	14	16081-KYJ-901	E7	52	3	18293-KZZ-900	G10	78	2	19107-MG8-000	H13	97	18
13317-KYJ-305	E1	46	4	14931-KT7-013	D5	34	14	16082-KYJ-901	E7	52	4	18293-MNO-000	G10	78	3	19110-KZZ-900	H13	97	19
13318-KYJ-305	E1	46	4	14932-KT7-013	D5	34	14	16169-MFR-671	E7	52	5	18306-KZZ-900	G10	78	4	19120-KZZ-900	D9	38	10
13410-KYJ-901	E3	48	1	14933-KT7-013	D5	34	14	16196-HP6-A01	E7	52	6	18310-KZZ-900	G10	78	5	19150-KZZ-900	H13	97	20
13417-KYJ-900	E2	47	6	14934-KT7-013	D5	34	14	16211-KZZ-900	D2	31	6	18320-KZZ-900	G10	78	6	19160-KZZ-900	G4	72	6
13421-KYJ-900	E3	48	2	14935-KT7-013	D5	34	14	16217-KYJ-900	D2	31	7	18325-KZZ-900	G10	78	7	19170-KZZ-900	G4	72	7
				14936-KT7-013	D5	34	14	16400-KZZ-901	E7	52	7	18327-KZZ-900	G10	78	8	19215-KGH-900	D9	38	11
				14937-KT7-013	D5	34	14	16410-KZZ-901	E7	52	8	18355-KZZ-900	G10	78	9	19217-P72-013	D9	38	12
14000				14938-KT7-013	D5	34	14	16430-KYJ-901	E7	52	9	18360-KZZ-900ZB	G10	78	10	19220-KZZ-900	D9	38	13
14110-KYJ-900	D4	33	2	14939-KT7-013	D5	34	14	16432-MFE-641	E7	52	10								
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19241-KYJ-900	D9	38	15	24435-KYJ-900	E6	51	8	32601-KZZ-900	H7	91	7								
19300-KGF-911	D2	31	8	24610-KYJ-900	E6	51	9	32606-GEV-761	H8	92	7	37000				42301-KZZ-900	G1	69	4
19321-KZZ-900	D2	31	9	24651-KRM-840	E6	51	10	32606-MEL-D01	H8	92	7						G2	70	4
19516-ML7-691	G10	78	17	24652-KRM-840	E6	51	11					37100-KZZ-872	F2	54	1	42312-KZZ-900	G1	69	5
19517-ML7-691	H14	98	21	24710-KZZ-900	G12	80	1	33000				37100-KZZ-902	F2	54	1		G2	70	5
				24781-KR3-770	G12	80	2					37100-KZZ-A22	F2	54	1	42620-KZZ-900	G1	69	6
22000								33110-KZZ-931	F1	53	1	37100-KZZ-A72	F2	54	1		G2	70	6
				28000				33112-KWR-003	F1	53	2	37215-KZZ-900	F2	54	2	42635-KZZ-900	G1	69	7
22100-KZZ-901	D11	40	1					33116-KPP-T01	F1	53	3	37222-MCS-G00	G6	74	1	42635-KZZ-A20	G2	70	7
22116-KYJ-900	D11	40	2	28110-KYJ-900	D12	41	1	33150-KZZ-931	F1	53	4	37244-MM4-000	H8	92	10	42650-KZZ-900	G1	69	8
22121-KZZ-901	D11	40	3	28125-KYJ-901	D12	41	2	33400-KZZ-901	H4	88	1	37700-KZZ-901	E1	46	7	42650-KZZ-A21	G2	70	8
22125-KZZ-901	D11	40	4	28130-KYJ-900	D12	41	3	33402-MGS-D31	H4	88	2	37870-KRJ-901	D2	31	14	42650-KZZ-C01	G2	70	8
22201-KYJ-902	D11	40	5	28132-MK5-000	D12	41	4	33404-MGS-J31	H4	88	3					42701-KZZ-901	G1	69	9
22202-KZZ-901	D11	40	6					33450-KZZ-901	H4	88	4	38000				42701-KZZ-A22	G2	70	9
22321-KYJ-902	D11	40	7	30000				33454-MGS-J31	H4	88	5					42701-KZZ-C02	G2	70	9
22322-KZZ-901	D11	40	8					33600-KZZ-901	H4	88	6	38110-KYJ-901	H8	92	11	42711-KZZ-901	G1	69	10
22350-KYJ-902	D11	40	9	30510-KZZ-901	H8	92	1	33650-KZZ-901	H4	88	7	38200-KZZ-B10	H9	93	33	42711-KZZ-A21	G2	70	10
22401-KYJ-902	D11	40	10	30520-GFM-900	H8	92	2	33703-KZZ-901	H5	89	1	38235-S04-003	H15	99	1	42712-KT1-671	G1	69	11
22402-KZZ-902	D11	40	11	30700-KZZ-901	H8	92	3	33704-KZZ-901	H5	89	2	38301-KYJ-641	H8	92	12	42712-KZZ-A21	G2	70	11
22810-KZZ-900	D9	38	16					33704-KZZ-B11	H5	89	2	38306-GE7-000	H8	92	13	42713-KZZ-901	G1	69	12
22815-KM7-700	D9	38	17	31000				33741-KPL-902	H5	89	3	38501-KSS-B31	H9	93	34	42713-KZZ-A21	G2	70	12
22821-KZZ-900	D9	38	18					33741-KTG-U01	H5	89	4	38501-KWN-901	H8	92	14	42717-329-000	F12	64	2
22847-KZZ-900	D11	40	12	31110-KYJ-901	D14	43	1					38502-KTT-901	H9	93	35		G1	69	13
22870-KZZ-900	F3	55	3	31120-KZZ-901	D14	43	2	34000				38506-KZZ-900	H8	92	15				
				31200-KZZ-901	D15	44	1					38581-671-003	G3	71	15	43000			
23000				31201-MEW-921	D15	44	2	34901-KWR-003	F1	53	5	38770-KZZ-932	H8	92	16				
				31202-MEW-921	D15	44	3	34905-MGS-J31	H4	88	8	38770-KZZ-942	H8	92	16	43107-MBG-006	F11	63	3
23121-KYJ-900	E2	47	8	31203-MEW-921	D15	44	4	34906-KRM-851	H5	89	5	38770-KZZ-A42	H8	92	16	43108-KSP-B51	F16	68	3
23211-KZZ-900	E4	49	1	31204-MEW-921	D15	44	5	34906-MGZ-J01	H5	89	5	38770-KZZ-A62	H8	92	16	43112-KZZ-901	F16	68	3
23212-KYJ-900	E4	49	2	31205-HP5-601	D15	44	6	34908-SB6-003	F1	53	6	38771-KZZ-900	H8	92	17	43150-KZZ-901	F16	68	4
23221-KZZ-900	E4	49	3	31206-MEW-921	D15	44	7					38910-KZZ-B10	H10	94	2	43150-KZZ-902	F16	68	4
23411-KZZ-900	E4	49	4	31207-HP5-601	D15	44	8	35000				38912-KZZ-B10	H10	94	3	43190-KZZ-901	F16	68	5
23412-KYJ-900	E4	49	5	31208-MEW-921	D15	44	9					38912-MGS-730	H10	94	4	43215-KGH-901	F16	68	6
23421-KZZ-900	E4	49	6	31209-MEW-921	D15	44	10	35010-KZZ-900	F6	58	1	38913-MGS-730	H10	94	5	43310-KZZ-901	F14	66	2
23431-KZZ-900	E4	49	7	31210-MEW-921	D15	44	11	35010-KZZ-930	F6	58	1	38917-KVS-A01	H10	94	6	43351-KZZ-901	G1	69	14
23432-KYJ-900	E4	49	8	31500-KPF-895	H7	91	1	35100-KZZ-901	F6	58	2	38918-KZZ-B10	H10	94	7		G2	70	13
23441-KZZ-900	E4	49	9	31500-KVS-A01	H10	94	1	35100-KZZ-931	F6	58	2	38920-KZZ-940	H10	94	8	43352-568-003	F11	63	4
23451-KZZ-900	E4	49	10	31500-KYJ-981	H7	91	1	35101-KZZ-901	F6	58	3	38930-KZZ-B10	H10	94	9		F16	68	7
23452-KYJ-900	E4	49	11	31500-KZZ-931	H7	91	1	35121-MAS-G01	F6	58	4					43353-461-771	F11	63	5
23471-KZZ-900	E4	49	12	31500-MCG-014	H7	91	1	35130-KZZ-901	F3	55	4	40000					F16	68	8
23472-KYJ-900	E4	49	13	31510-KZZ-900	H7	91	2	35160-KVS-751	H8	92	8					43468-KFB-000	F14	66	3
23481-KZZ-900	E4	49	14	31511-KCZ-J60	G7	75	15	35161-KZZ-900	H8	92	9	40510-KZZ-900	G15	83	2	43503-KS6-701	F14	66	4
23482-KYJ-900	E4	49	15	31511-KE2-850	G7	75	16	35200-KZZ-931	F3	55	5	40510-KZZ-A20	G15	83	2	43504-MB2-006	F14	66	5
23491-KZZ-900	E4	49	16	31511-KZZ-900	G7	75	17	35330-MK5-003	F3	55	6	40515-KZZ-960	H11	95	2	43510-KZZ-901	F14	66	6
23501-KZZ-900	E4	49	17	31600-KVK-901	H8	92	4	35340-MGS-D31	F5	57	1	40516-KZZ-960	H11	95	3	43511-KW7-881	F14	66	7
23502-KYJ-900	E4	49	18	31700-MM8-610	H9	93	31	35350-KZZ-901	G12	80	3	40530-KZZ-901	G16	84	27	43512-KZZ-901	F14	66	8
23511-KZZ-900	E4	49	19	31730-MAS-601	H8	92	5	35357-KZZ-900	G12	80	4	40540-KYJ-902	G15	83	3	43513-KTY-C01	F14	66	9
23801-KYJ-940	E4	49	20	31916-MEH-003	D2	31	10	35451-KVZ-630	G9	77	5	40544-KZZ-900	G1	69	2	43514-KS6-701	F14	66	10
23802-KYJ-900	E4	49	21					35600-HA0-003	E1	46	6					43516-MR5-000	G9	77	7
				32000				35700-KZZ-901	G14	82	1	40545-KYJ-902	G15	83	4	43517-KS6-701	F14	66	11
24000								35850-MT4-000	H7	91	8					43520-MJ6-315	F14	66	12
								35856-MT3-000	H7	91	9	41000				43530-KZZ-901	F14	66	13
24211-KZZ-900	E6	51	1	32100-KZZ-930	H8	92	6					41201-KCV-680	G1	69	3	43950-KZZ-900	G12	80	5
24212-KZZ-900	E6	51	2	32100-KZZ-B10	H8	92	6	36000				41201-MAG-650	G2	70	3	44000			
24213-KZZ-900	E6	51	3	32111-KZZ-900	H11	95	1												
24301-KYJ-900	E6	51	4	32146-S84-003	H9	93	32	36450-KVZ-631	G9	77	6					44301-KZZ-900	F12	64	3
24321-KYJ-900	E6	51	5	32401-KZZ-900	H7	91	3	36532-KZZ-901	D2	31	11						F13	65	2
24321-KYJ-900	E6	51	5	32406-MFF-D00	H7	91	4	36533-KZZ-900	D2	31	12								
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	F13	65	3					51476-MFB-003	F9	61	18	53219-KZZ-A20	F7	59	4	83545-KZZ-900	H5	89	10
44620-KZZ-900	F12	64	5	46182-MEL-D21	F14	66	16	51490-MFL-003	F9	61	19	53229-MN1-650	F7	59	5	83551-GE2-000	G6	74	4
	F13	65	4	46500-KZZ-900	G12	80	6	51500-KZZ-901	F9	61	20	53300-KZZ-900	F6	58	10	83600-KZZ-A20ZB	G6	74	18
44635-KZZ-900	F12	64	6	46504-KV6-702	F14	66	17	51500-KZZ-A21	F9	61	20	53300-KZZ-A20	F6	58	10	83601-KZZ-900ZC	G6	74	5
44635-KZZ-A20	F13	65	5	46511-KZ4-J00	G12	80	7	51525-KZZ-901	F10	62	21					83601-KZZ-900ZD	G6	74	5
44650-KZZ-900	F12	64	7	46525-KK0-003	G12	80	8	51610-KZZ-900ZC	F10	62	22	61000				83602-KZZ-900ZB	G6	74	6
44650-KZZ-A21	F13	65	6					51610-KZZ-A20	F10	62	22					83602-KZZ-900ZC	G6	74	6
44650-KZZ-C01	F13	65	6	50000				51620-KZZ-900ZC	F10	62	23	61101-KZZ-900	F8	60	1	83603-KZZ-900	G6	74	7
44701-KZZ-901	F12	64	8					51620-KZZ-A20	F10	62	23	61103-357-000	F1	53	7	83604-KZZ-900	G6	74	8
44701-KZZ-A22	F13	65	7	50100-KZZ-900ZB	H11	95	4					61104-KZZ-900	F1	53	8	83607-KZZ-900	G6	74	9
44701-KZZ-C02	F13	65	7	50100-KZZ-900ZC	H11	95	4	52000				61105-KEV-900	H6	90	30	83643-355-300	H3	87	8
44711-KZZ-901	F12	64	9	50175-KZZ-900	H11	95	5					61140-KZZ-900ZD	F1	53	9	83645-GG0-000	H10	94	11
44711-KZZ-A21	F13	65	8	50200-KZZ-900ZB	H11	95	6	52101-KZZ-900	G15	83	5	61140-KZZ-A20ZA	F1	53	9	83701-KZZ-900	G6	74	10
44712-KAE-005	F12	64	10	50200-KZZ-900ZC	H11	95	6	52131-KZZ-900	G15	83	6	61200-KZZ-900ZB	F8	60	2	83905-KZZ-900	G6	74	11
44712-KZZ-A21	F13	65	9	50351-KZZ-900	H11	95	7	52141-KZZ-900	G15	83	7	61200-KZZ-900ZD	F8	60	2				
44713-KZZ-901	F12	64	11	50355-KZZ-900	H11	95	8	52144-356-005	G15	83	8	61315-KZZ-900	F2	54	3	84000			
44713-KZZ-A21	F13	65	10	50355-KZZ-A20	H11	95	8	52146-KV6-010	G15	83	9	61325-KZZ-900	F6	58	11				
				50361-KZZ-900	H11	95	9	52147-KV6-010	G15	83	10	61328-MJ6-000	F2	54	4	84601-HC4-000	G7	75	19
45000				50383-KZZ-900	H7	91	10	52161-KZZ-900	G15	83	11	61330-KZZ-900	F1	53	10	84700-KZZ-960	H5	89	11
				50530-KZZ-900	G14	82	2	52170-KZZ-900	G15	83	12					84701-KZZ-900	H5	89	12
45108-KPH-951	F11	63	6	50530-KZZ-A20	G14	82	2	52171-KR6-000	G15	83	13	64000				84701-KZZ-930	H5	89	12
45108-ML7-922	F16	68	9	50541-MY5-860	G14	82	3	52171-MAN-620	G15	83	14					84702-KZZ-930	H6	90	31
45111-MAJ-G41	F11	63	7	50545-MY5-860	G14	82	4	52200-KZZ-900	G15	83	15	64266-MG9-770	H3	87	2	84710-MEE-650	H5	89	13
	F16	68	10	50547-KZZ-900	G14	82	5	52200-KZZ-A21	G15	83	15	64341-KWV-A00	H11	95	12				
45120-KZZ-A21	F13	65	11	50603-KZZ-900	G13	81	1	52400-KZZ-931	H1	85	1	64465-KZZ-900	H3	87	3	86000			
45125-KZZ-901	F5	57	2	50615-KZZ-900	H11	95	10	52400-KZZ-941	H1	85	1					86101-KZZ-900ZC	I2	102	1
45125-KZZ-A22	F5	57	2	50615-KZZ-A20	H11	95	10	52400-KZZ-951	H1	85	1	77000				86101-KZZ-A20ZA	I3	103	1
45131-GZ0-006	F11	63	8	50616-KZZ-900	G13	81	2	52400-KZZ-A41	H1	85	1					86102-KZZ-900ZC	I2	102	2
45132-166-016	F11	63	9	50617-KZZ-900	G13	81	3	52400-KZZ-A61	H1	85	1	77200-KZZ-900ZB	G5	73	1	86102-KZZ-A20ZA	I3	103	2
	F16	68	11	50618-KZZ-900	G13	81	4	52462-KPS-900	H1	85	2	77200-KZZ-900ZD	G5	73	1	86150-KPG-901	F6	58	12
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BAG, OWNERS MANUAL	H15	99	2	BOLT-WASHER, 6X20.....	F8	60	3		D15	44	16
BAG, TOOL	H15	99	3	BOLT-WASHER, 6X25.....	D7	36	10	BOLT, FLANGE, 6X28.....	H14	98	31
BAND, AIR CLEANER CONNECTING				BOLT-WASHER, 6X28.....	G9	77	10	BOLT, FLANGE, 6X30.....	D9	38	21
	TUBE	G8	76	BOLT B, ADAPTER, 10MM.....	F3	55	20		D13	42	5
BAND, BATTERY	H7	91	2	BOLT COMP., FR. FORK.....	F9	61	15		H9	93	27
BAND, INSULATOR	D2	31	7	BOLT, 6X1.0.....	D11	40	13	BOLT, FLANGE, 6X32.....	D2	31	16
BAND, NYLON	H10	94	11	BOLT, BRAKE DISK, 6X17.....	F14	66	18	BOLT, FLANGE, 6X39.5.....	D2	31	17
BAND, RESONATOR	G7	75	6	BOLT, DISK, 6X17.....	F12	64	13	BOLT, FLANGE, 6X40.....	E1	46	8
BAND, R. EX. PIPE	G10	78	15		F13	65	12		G3	71	16
BAND, SUCTION HOSE.....	H9	93	21	BOLT, DISK, 8X22.....	G1	69	15	BOLT, FLANGE, 6X45.....	D16	45	8
BAND, TOOL	G6	74	9		G2	70	14	BOLT, FLANGE, 6X60.....	D9	38	22
BAND, WIRE.....	F6	58	17	BOLT, DRAIN PLUG, 12MM.....	E1	46	11	BOLT, FLANGE, 6X65.....	G3	71	21
	G9	77	9	BOLT, DRIVE SPROCKET FIXING...	E4	49	22	BOLT, FLANGE, 6X70.....	E1	46	9
	H9	93	20	BOLT, FLANGE, 10X103.....	H1	85	10	BOLT, FLANGE, 8X14.....	H6	90	28
BAND, WIRE HARNESS	H12	96	20	BOLT, FLANGE, 10X127.....	H1	85	9		H9	93	28
BAND, WIRE, 165MM.....	H9	93	19	BOLT, FLANGE, 10X130.....	H12	96	17	BOLT, FLANGE, 8X16.....	G10	78	20
BAR, SIDE STAND	G14	82	2	BOLT, FLANGE, 10X140.....	H11	95	14		H12	96	26
BASE COMP., CONTACT	F6	58	3	BOLT, FLANGE, 10X150.....	H11	95	13	BOLT, FLANGE, 8X18.....	H12	96	27
BASE COMP., TAILLIGHT	H5	89	1	BOLT, FLANGE, 10X53.....	H1	85	12	BOLT, FLANGE, 8X20.....	F2	54	8
BATTERY	H7	91	1	BOLT, FLANGE, 12X50.....	D14	43	3		H12	96	30
BATTERY ASSY.	H7	91	1	BOLT, FLANGE, 12X88.....	H1	85	11	BOLT, FLANGE, 8X32.....	F11	63	15
	H10	94	1	BOLT, FLANGE, 5X14.....	D1	30	6	BOLT, FLANGE, 8X35.....	F6	58	20
BEARING A, CRANKSHAFT	E1	46	4	BOLT, FLANGE, 5X20.....	E7	52	2		G11	79	28
BEARING B, CRANKSHAFT	E1	46	4	BOLT, FLANGE, 6MM.....	F6	58	14	BOLT, FLANGE, 8X40.....	F10	62	25
BEARING C, CRANKSHAFT	E1	46	4		F7	59	6		G11	79	29
BEARING D, CRANKSHAFT	E1	46	4		F10	62	26	BOLT, FLANGE, 8X45.....	F6	58	15
BEARING E, CRANKSHAFT	E1	46	4		G7	75	20		F7	59	7
BEARING F, CRANKSHAFT	E1	46	4		G15	83	18	BOLT, HANDLE LEVER PIVOT.....	F3	55	21
BEARING G, CRANKSHAFT	E1	46	4		H3	87	9		F5	57	14
BEARING, BALL RADIAL, 6303U..	G2	70	19		H5	89	16	BOLT, HEAD COVER.....	D1	30	7
BEARING, HEAD PIPE UPPER.....	F7	59	8		H11	95	16	BOLT, HEX., 6X20.....	E6	51	12
BEARING, NEEDLE	H2	86	16		H14	98	22		H9	93	23
BEARING, NEEDLE, 12X16X10....	D10	39	27	BOLT, FLANGE, 6X10.....	G14	82	9	BOLT, HEX., 8X47.5.....	G16	84	19
BEARING, NEEDLE, 14MM.....	E6	51	17		H7	91	12	BOLT, HOOK, 8MM.....	H3	87	10
BEARING, NEEDLE, 17X24X17....	H2	86	17		H12	96	28	BOLT, MUFFLER PROTECTOR.....	G10	78	21
BEARING, NEEDLE, 17X27X13....	E5	50	35				29	BOLT, OIL, 10X22.....	F5	57	15
BEARING, NEEDLE, 20X26X20....	G16	84	24		H14	98	29		F14	66	20
	H2	86	18	BOLT, FLANGE, 6X12.....	G8	76	26	BOLT, ONE-WAY, 6X10.....	H11	95	15
BEARING, NEEDLE, 28X33X16.8..	D11	40	18		H6	90	27	BOLT, ONE-WAY, 8MM.....	F6	58	13
BEARING, NEEDLE, 29X34X24....	D12	41	5	BOLT, FLANGE, 6X120.....	D2	31	25	BOLT, PIN.....	F11	63	8
BEARING, RADIAL BALL	E5	50	36	BOLT, FLANGE, 6X14.....	D7	36	12	BOLT, PROTECTOR.....	F10	62	24
BEARING, RADIAL BALL, 6001...	D10	39	36		E5	50	39	BOLT, SEALING, 12MM.....	D2	31	4
	D11	40	19		F15	67	28	BOLT, SEALING, 16MM.....	E1	46	2
BEARING, RADIAL BALL, 6001U..	D10	39	26		H14	98	30	BOLT, SETTING.....	D15	44	6
				BOLT, FLANGE, 6X16.....	D9	38	19	BOLT, SIDE STAND PIVOT.....	G14	82	6
				BOLT, FLANGE, 6X18.....	E1	46	17	BOLT, SOCKET, 5X9.....	H7	91	11
								BOLT, SOCKET, 6X16.....	D14	43	5

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BOLT, SOCKET, 6X35.....	D14	43	6	CAP, BLEEDER.....	F16	68	8	COLLAR C, CUSHION ARM.....	H1	85	3
BOLT, SOCKET, 8MM.....	F10	62	27	CAP, DUMMY.....	H8	92	7				4
BOLT, SOCKET, 8X20.....	D14	43	7	CAP, LOCK NUT.....	F3	55	17	COLLAR, 20X23X10.5.....	E4	49	5
BOLT, SPECIAL, 6X18.....	F1	53	11	CAP, MASTER CYLINDER.....	F5	57	5	COLLAR, 22X25X11.....	E4	49	8
BOLT, SPROCKET FIXING, 10X31.....	G1	69	16		F14	66	9	COLLAR, 25X28X10.....	E4	49	11
	G2	70	15	CAP, OIL FILLER.....	D9	38	9	COLLAR, CENTER PIVOT DISTANCE.....	G15	83	7
BOLT, STUD, 10X178.....	E1	46	10	CAP, RIM HOLE.....	F12	64	2	COLLAR, CONNECTING ROD.....	H1	85	6
BOLT, STUD, 8X22.....	D2	31	23		G1	69	13	COLLAR, ENGINE HANGER.....	H11	95	9
BOLT, SWINGARM PIVOT.....	G15	83	5	CAP, RR. SWINGARM.....	G15	83	11	COLLAR, FR. AXLE DISTANCE.....	F12	64	5
BOLT, SWITCH SETTING.....	G14	82	7	CAP, STEERING STEM.....	F6	58	8		F13	65	4
BOLT, TERMINAL.....	D15	44	7	CAP, SWINGARM DUST SEAL.....	G15	83	8	COLLAR, FR. FENDER.....	F8	60	1
BOLT, WASHER, 6X22.....	F1	53	12	CAP, TAIL.....	G10	78	4	COLLAR, FUEL TANK.....	H5	89	18
BOLT, WIRE ADJUSTING.....	F3	55	15	CASE COMP., AIR CLEANER.....	G7	75	1	COLLAR, HORN SETTING.....	H6	90	30
BOOT B.....	F11	63	10	CASE, DRIVE CHAIN.....	G15	83	2	COLLAR, OIL PATH, 18MM.....	D9	38	3
	F16	68	12	CENTER, CLUTCH.....	D11	40	3	COLLAR, PILLION SEAT.....	G9	77	8
BOOT COMP.....	F5	57	3	CHAIN KIT, DRIVE.....	G15	83	1		H5	89	6
	F14	66	5	CHAIN, CAM.....	D7	36	1		H8	92	18
BOOT, MIRROR.....	F3	55	16	CHAIN, DRIVE.....	G15	83	3	COLLAR, RADIATOR MOUNTING.....	H13	97	14
BOOT, PIN BUSH.....	F11	63	9		G16	84	27	COLLAR, RR. AXLE DISTANCE.....	G1	69	6
	F16	68	11	CIRCLIP.....	F5	57	17		G2	70	6
BOX, BATTERY.....	H10	94	6		F14	66	16	COLLAR, RR. WHEEL.....	G1	69	5
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BRACKET SUB ASSY., FR. CALIPER	F11	63	12	CIRCLIP, EXTERNAL, 20MM.....	E5	50	33	COLLAR, SIDE COVER.....	G6	74	11
BRACKET SUB ASSY., RR.	F16	68	5	CIRCLIP, EXTERNAL, 25MM.....	E5	50	34	COLLAR, SPLINE, 23MM.....	E4	49	18
BRACKET, L. HANDLE LEVER.....	F3	55	11	CIRCLIP, INTERNAL, 37MM.....	E5	50	38	COLLAR, SPLINE, 25X10.....	E4	49	13
BRACKET, NUMBER PLATE.....	H5	89	12	CIRCLIP, RR. MASTER CYLINDER..	F14	66	11	COLLAR, TANK SET.....	G3	71	4
BRIDGE COMP., FORK TOP.....	F6	58	10	CLAMPER A, BRAKE HOSE.....	F9	61	1	COLLAR, TENSIONER.....	D7	36	3
BRUSH SET A, CARBON.....	D15	44	2	CLAMPER B, BRAKE HOSE.....	F9	61	2	CONNECTOR, DIODE.....	H9	93	32
BRUSH SET B, CARBON.....	D15	44	3	CLAMPER, HARNESS.....	H11	95	1	CONNECTOR, MASTER CYLINDER....	F14	66	4
BULB.....	F1	53	6	CLAMP, CORD.....	F1	53	3	CONTROL UNIT, TRACKING.....	H10	94	2
BULB, HEADLIGHT.....	F1	53	5	CLAMP, HOSE.....	E7	52	19	CORD COMP., OXYGEN SENSOR.....	D2	31	12
BULB, TAIL & STOP LIGHT.....	H5	89	5	CLAMP, HOSE, 22-29MM.....	H14	98	21	CORD COMP., TAILLIGHT.....	H5	89	2
BULB, WINKER.....	H4	88	8	CLAMP, HOSE, 24-32MM.....	G10	78	17	COTTER, VALVE.....	D4	33	13
BUSH, 20X23X17.4.....	E4	49	15	CLAMP, MASTER CYLINDER OIL				COUNTERSHAFT.....	E4	49	3
BUSH, GUIDE.....	F9	61	8		HOSE F14	66	10	COVER ASSY., CYLINDER HEAD.....	D1	30	1
BUSH, SLIDER.....	F9	61	9	CLIP.....	F2	54	5	COVER ASSY., R. CRANKCASE.....	D9	38	1
					G7	75	22	COVER COMP., L. RR.....	D13	42	2
[C]				CLIP, BODY.....	G4	72	10	COVER COMP., WATER PUMP.....	D9	38	13
				CLIP, BREATHER TUBE.....	G7	75	12	COVER SET, L. SIDE.....	G6	74	18
CABLE COMP. A, THROTTLE.....	F3	55	1				13	COVER SET, R. SIDE.....	G6	74	17
CABLE COMP. B, THROTTLE.....	F3	55	2		G9	77	1	COVER, BATTERY TERMINAL.....	H7	91	6
CABLE COMP., CLUTCH.....	F3	55	3	CLIP, CORD.....	H10	94	12	COVER, DRIVE CHAIN.....	H11	95	2
CABLE, BATTERY EARTH.....	H7	91	7	CLIP, COUPLER.....	F4	56	25	COVER, FR. MUFFLER.....	G10	78	10
CABLE, STARTER MAGNETIC					F6	58	19	COVER, FR. RESERVE TANK.....	G4	72	6
	BATTERY	H7	91	CLIP, PISTON PIN, 17MM.....	H9	93	22	COVER, L. CRANKCASE.....	D13	42	1
CABLE, STARTER MOTOR.....	H7	91	5		E2	47	5	COVER, L. HANDLE LEVER.....	F3	55	13
CALIPER SUB ASSY., L. FR.	F11	63	11	CLIP, SUB TANK HOSE.....	G7	75	14	COVER, L. SIDE.....	G6	74	5
CALIPER SUB ASSY., RR.	F16	68	4		G9	77	2	COVER, L. SIDE LOWER.....	G6	74	10
CAMSHAFT COMP., EX.	D4	33	3	CLIP, SWITCH COVER.....	G12	80	10	COVER, L. TAILLIGHT.....	H5	89	9
CAMSHAFT COMP., IN.	D4	33	2	CLIP, TUBE.....	G3	71	20	COVER, O2 SENSOR.....	D2	31	13
CAP ASSY., NOISE SUPPRESSOR..	H8	92	3		H14	98	27	COVER, OIL FILTER.....	D9	38	5
CAP ASSY., RESERVE TANK.....	H13	97	17	COIL COMP., IGNITION.....	H8	92	1	COVER, REED VALVE.....	D1	30	5
CAP COMP., FUEL FILLER.....	G3	71	13	COLLAR.....	F1	53	8	COVER, RELAY.....	H8	92	15
CAP COMP., RADIATOR.....	H13	97	8		G3	71	10	COVER, RR. MUFFLER.....	G10	78	14
CAP, 30MM.....	D13	42	7	COLLAR A, CUSHION ARM.....	H1	85	2	COVER, RR. RESERVE TANK.....	G4	72	7
CAP, AIR INJECTION SOLENOID				COLLAR A, FENDER SETTING.....	H3	87	4	COVER, RUBBER.....	F1	53	2
	VALVE	G9	77	COLLAR B, FENDER SETTING.....	H3	87	5	COVER, R. HANDLE LEVER.....	F5	57	13
CAP, A.C. GENERATOR.....	D13	42	6	COLLAR COMP., FR. WHEEL SIDE..	F12	64	4	COVER, R. SIDE.....	G6	74	3
CAP, BLEEDER.....	F11	63	5		F13	65	3	COVER, R. TAILLIGHT.....	H5	89	8

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COVER, THERMOSTAT	D2	31	9	FENDER SUB ASSY., FR.	F8	60	2	GUIDE, CLUTCH CABLE.....	F6	58	11
COVER, TOOL BOX	G6	74	6	FLAP, TIRE	F12	64	11	GUIDE, CLUTCH OUTER.....	D11	40	2
COVER, TRACKING ANTENNA	H10	94	9		F13	65	10	GUIDE, EX. VALVE.....	D2	31	3
CRANKCASE COMP., L.	E1	46	3		G1	69	12	GUIDE, FR. BRAKE HOSE.....	F6	58	5
CRANKCASE COMP., R.	E1	46	1		G2	70	12		F7	59	1
CRANKSHAFT COMP.	E2	47	1	FLYWHEEL COMP.	D14	43	1	GUIDE, IN. VALVE.....	D2	31	2
CUP COMP., OIL	F14	66	7	FORK ASSY., L. FR.	F9	61	20	GUIDE, PILLION STEP.....	G13	81	8
CUSHION ASSY., RR.	H1	85	1	FORK ASSY., R. FR.	F9	61	3				
CUSHION RING, INJECTOR	E7	52	15	FORK, CENTER GEARSHIFT.....	E6	51	2	[H]			
CUSHION, FUEL TANK PIVOT	G3	71	3	FORK, L. GEARSHIFT.....	E6	51	1				
CUSHION, SHROUD.....	G3	71	14	FORK, R. GEARSHIFT.....	E6	51	3	HANDLE, EYE WRENCH.....	H15	99	10
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CYLINDER SUB ASSY., FR. BRAKE							30	HEAD ASSY., CYLINDER.....	D2	31	1
MASTER	F5	57	4					HINGE, TOOL BOX.....	G6	74	8
CYLINDER SUB ASSY., RR. BRAKE				[G]				HOLDER ASSY., HELMET.....	H11	95	11
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				COVER	D1	30	3	HOLDER, L. LEVER BRACKET.....	F3	55	12
[D]					D8	37	2	HOLDER, MASTER CYLINDER.....	F5	57	6
DAMPER COMP., FR.	F9	61	13	GASKET, CYLINDER.....	D2	31	5	HOLDER, UPPER.....	F6	58	7
DAMPER, CONNECTOR	E7	52	16	GASKET, CYLINDER HEAD.....	D2	31	5	HORN COMP.	H8	92	11
DIAPHRAGM	F5	57	8	GASKET, EX. PIPE.....	G10	78	1	HOSE COMP., FR. BRAKE.....	F5	57	2
	F14	66	14	GASKET, L. CRANKCASE COVER	D13	42	3	HOSE COMP., FUEL FEED.....	E7	52	17
DIODE ASSY., THREE WAY	H8	92	5	GASKET, OIL FILTER COVER.....	D9	38	6	HOSE COMP., RR. BRAKE.....	F14	66	2
DISK B, CLUTCH FRICTION	D11	40	6	GASKET, OIL PUMP.....	D16	45	2	HOSE COMP., RR. BRAKE MASTER			
DISK COMP., FR. BRAKE	F13	65	11	GASKET, R. CRANKCASE COVER	D9	38	2	CYLINDER	F14	66	8
DISK, CLUTCH FRICTION	D11	40	5	GASKET, TENSIONER LIFTER.....	D7	36	6	HOSE, RADIATOR LOWER.....	H13	97	12
DISK, FR. BRAKE	F12	64	12	GASKET, WATER PUMP COVER.....	D9	38	14	HOSE, RADIATOR UPPER.....	H13	97	11
DISK, RR. BRAKE	G1	69	14	GEAR ASSY., BALANCER DRIVEN....	E3	48	1	HOUSING, UNDER THROTTLE.....	F3	55	10
	G2	70	13	GEAR COMP., OIL PUMP.....	D16	45	3	HOUSING, UPPER THROTTLE.....	F3	55	9
DOWEL PIN, 10X16	D1	30	9	GEAR COMP., STARTER DRIVEN....	D12	41	1	HUB SUB ASSY., FR.	F12	64	6
DOWEL PIN, 8X12	D10	39	25	GEAR, BALANCER DRIVE.....	E2	47	6		F13	65	5
	D16	45	5	GEAR, COUNTERSHAFT FIFTH.....	E4	49	16	HUB SUB ASSY., RR.	G1	69	7
DOWEL PIN, 8X14	D2	31	22	GEAR, COUNTERSHAFT FOURTH.....	E4	49	12		G2	70	7
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DUST SEAL, 17X24X5	H2	86	20	GEAR, MAINSHAFT FIFTH.....	E4	49	14	INJECTOR ASSY., FUEL.....	E7	52	13
DUST SEAL, 20X26X4.5	G16	84	25	GEAR, MAINSHAFT SECOND.....	E4	49	6	INSULATOR.....	D15	44	9
	H2	86	19	GEAR, MAINSHAFT SIXTH.....	E4	49	17	INSULATOR, THROTTLE BODY.....	D2	31	6
DUST SEAL, 23X35X5	F12	64	14	GEAR, MAINSHAFT THIRD & FOURTH	E4	49	9				
	F13	65	14	GEAR, PRIMARY DRIVE.....	E2	47	8	[J]			
DUST SEAL, STEERING HEAD	F7	59	3	GEAR, STARTER REDUCTION.....	D12	41	3				
DUST SEAL, STEERING UPPER	F7	59	2	GRILLE, RADIATOR.....	H13	97	7	JOINT, BRAKE ROD.....	F14	66	17
				GRIP	H15	99	5	JOINT, DRIVE CHAIN.....	G15	83	4
[E]				GRIP COMP., THROTTLE.....	F3	55	7	JOINT, TUBE.....	G3	71	15
ELEMENT COMP., AIR CLEANER ...	G7	75	2	GRIP, L. HANDLE.....	F3	55	8				
ELEMENT, OIL FILTER	D9	38	4	GROMMET, AIR CLEANER CASE.....	G6	74	4	[K]			
EMBLEM, PRODUCT	F6	58	12	GROMMET, SPEAKER PANEL.....	H3	87	2				
				GUARD, HEAT.....	G10	78	11	KEY SET.....	F6	58	1
[F]							12	KEY, BLANK.....	F6	58	4
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				GUIDE B, CAM CHAIN.....	D7	36	5				

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			13		G3	71	17	PACKING, MUFFLER.....	G10	78	16
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LABEL, DRIVE CAUTION	I1	101	14	NUT, FLANGE, 8MM.....	G11	79	26	PAD SET, RR.....	F16	68	2
LABEL, DRIVE CHAIN	H16	100	2		H12	96	22	PEDAL COMP., CHANGE.....	G12	80	1
			12	NUT, HEX. CAP, 8MM.....	G10	78	23	PEDAL COMP., RR. BRAKE.....	G12	80	6
LABEL, FRENCH TRANSLATION	H16	100	6	NUT, HEX., 10MM.....	F3	55	22	PGM-FI UNIT.....	H8	92	16
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LABEL, RR. DAMPER CAUTION	H1	85	8	NUT, HEX., 8MM.....	F4	56	28		D16	45	7
LABEL, TIRE	H16	100	1		F15	67	25		E1	46	15
			10		G16	84	23	PIN B, DOWEL, 8X14.....	D10	39	35
			11	NUT, LOCK, 16MM.....	E2	47	9		D13	42	10
			18	NUT, PUSH, 2.6.....	G6	74	14		E1	46	16
LENS COMP., L. WINKER	H4	88	5	NUT, SET.....	H5	89	17	PIN D, JOINT.....	F15	67	27
LENS COMP., R. WINKER	H4	88	3	NUT, SETTING.....	H13	97	2	PIN, CLUTCH LIFTER.....	D11	40	12
LEVER COMP., CLUTCH	D9	38	16	NUT, SPECIAL, 16MM.....	D11	40	14	PIN, HANGER.....	F11	63	13
LEVER, L. HANDLE	F3	55	14	NUT, STEERING STEM.....	F6	58	16		F16	68	6
LEVER, R. STEERING HANDLE	F5	57	12	NUT, U, 10MM.....	G1	69	18	PIN, PISTON.....	E2	47	4
LID COMP., AIR CLEANER	G7	75	7		G2	70	17	PIN, SHIFT RETURN SPRING.....	E6	51	11
LID, BATTERY.....	H10	94	5		G14	82	8	PIN, SNAP.....	G12	80	5
LIFTER ASSY., TENSIONER	D7	36	4		H1	85	13	PIN, SPLIT, 2.0X12.....	F15	67	26
LOCK ASSY., POCKET LID	G6	74	2	NUT, U, 12MM.....	H1	85	14	PIN, SPLIT, 2.0X15.....	G13	81	12
				NUT, U, 14MM.....	G16	84	22	PIN, SPLIT, 2.0X18.....	G13	81	13
[M]				NUT, U, 16MM.....	G1	69	17	PIN, STEP BAR.....	G13	81	5
					G2	70	16	PIN, STEP JOINT.....	G13	81	1
MAINSHAFT	E4	49	1	NUT, U, 5MM.....	H5	89	20	PIPE COMP., EX.	G10	78	6
MARK, DRIVE CHAIN CAUTION	H16	100	12	NUT, U, 6MM.....	G16	84	21	PIPE COMP., L. SLIDE.....	F10	62	21
MARK, GPS.....	H16	100	8		H5	89	19	PIPE COMP., R. SLIDE.....	F9	61	11
MARK, HONDA.....	I2	102	1	[O]				PIPE COMP., WATER.....	D9	38	10
			2	OIL SEAL, 12X18X5.....	D10	39	28	PIPE, STEERING HANDLE.....	F6	58	6
	I3	103	1					PISTON.....	E2	47	3
			2	OIL SEAL, 12X20X5.....	D10	39	29	PISTON B, 27X35.....	F16	68	14
MARK, REFUEL CAUTION.....	I1	101	15	OIL SEAL, 14X22X5.....	E6	51	18	PISTON SET, MASTER CYLINDER••	F14	66	12
METER ASSY., COMBINATION	F2	54	1	OIL SEAL, 22X36X5.....	E5	50	37	PISTON, 27X27.....	F11	63	3
MIRROR COMP., L.	F3	55	19	OIL SEAL, 25X47X6.5.....	G1	69	20	PIVOT, SHIFT DRUM STOPPER ARM•	E6	51	13
MIRROR COMP., R.	F3	55	18		G2	70	20	PLATE B, CLUTCH.....	D11	40	8
MOTOR ASSY., FAN	H13	97	13	O-RING, 11.8X1.9.....	D10	39	30	PLATE COMP., CLUTCH PRESSURE••	D11	40	9
MOTOR ASSY., STARTER	D15	44	1		D16	45	6	PLATE COMP., GEARSHIFT DRUM			
MUDGUARD	H3	87	1		E1	46	13	STOPPER	E6	51	6
MUFFLER COMP.	G10	78	5	O-RING, 13.8X2.5.....	D13	42	8	PLATE COMP., TRACKING UNIT•••	H10	94	10
[N]				O-RING, 14.8X2.4.....	F15	67	22	PLATE, BEARING SETTING.....	E4	49	2
				O-RING, 17.8X1.9.....	D10	39	33	PLATE, CLUTCH.....	D11	40	7
NUT-WASHER, 6MM	D15	44	12		E7	52	12	PLATE, DIAPHRAGM.....	F5	57	9
NUT, CAP, 6MM	H12	96	21	O-RING, 18X3.....	D10	39	32		F14	66	15
NUT, CLIP, 6MM	G11	79	24	O-RING, 1.5X9.5.....	D7	36	11	PLATE, FIXING.....	E4	49	21
	H6	90	21	O-RING, 24.4X3.1.....	D15	44	13	PLATE, IDLE AIR CONTROL VALVE•	E7	52	10
	H12	96	19	O-RING, 30MM.....	D13	42	9	PLATE, NAME.....	H16	100	9
	H14	98	24	O-RING, 44.7X2.4.....	F10	62	30		I1	101	17
NUT, FENDER SETTING	G7	75	19	O-RING, 4X2.....	D15	44	14	PLATE, NUMBER BACK.....	H5	89	13
NUT, FIXING	F4	56	23	O-RING, 7.8X1.9.....	E7	52	20	PLATE, PORT.....	D1	30	2
NUT, FLANGE, 10MM	D2	31	18	O-RING, 9.8X2.4.....	D10	39	31	PLATE, R. ENGINE HANGER.....	H11	95	7

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PLUG, HOLE.....	H6	90	22		G9	77	7	SCREW, TORX, 5X8.7.....	E7	52	3
PLUG, PIN.....	F16	68	13	RUBBER, MUFFLER PROTECTOR.....	G10	78	18	SEAL.....	H10	94	4
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PROTECTOR, L. FR. FORK.....	F10	62	23	RUBBER, RADIATOR.....	H13	97	6	SEAL SET, PISTON.....	F11	63	1
PROTECTOR, MUFFLER.....	G10	78	9	RUBBER, RADIATOR MOUNTING.....	H13	97	9		F16	68	1
PROTECTOR, R. FR. FORK.....	F10	62	22	RUBBER, RR. TANK MOUNTING.....	G3	71	9	SEAL, AIR CLEANER.....	G7	75	9
PULLER, MINI FUSE.....	H15	99	1	RUBBER, SHOCK.....	H7	91	9	SEAL, DUST.....	F10	62	29
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				RUBBER, TANK GUARD.....	G3	71	11	SEAL, TANK.....	G3	71	7
[R]				[S]				SEAL, VALVE STEM.....	D4	33	1
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			35	SCREW, FLAT, 4X45.....	F14	66	19	SENSOR, OXYGEN.....	D2	31	11
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	F16	68	3	SCREW, PAN, 5X10.....	E7	52	21	SHAFT, GEARSHIFT FORK.....	E6	51	5
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	G2	70	9	SCREW, PAN, 6X10.....	G4	72	8		D6	35	14
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	F11	63	7	SCREW, PAN, 6X18.....	G6	74	12	SLIDER, CHAIN GUIDE.....	G15	83	10
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RUBBER SPONGE, RR. FENDER.....	H3	87	3	SCREW, TAPPING, 4X12.....	F1	53	14		G2	70	1
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			16	SCREW, TAPPING, 5X14.....	F2	54	6	SPRING, CLUTCH.....	D11	40	10
			17	SCREW, TAPPING, 5X16.....	F1	53	13	SPRING, CLUTCH LEVER.....	D9	38	17
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RUBBER, HEADLIGHT MOUNTING...	F2	54	4	SCREW, TORX.....	E7	52	11	SPRING, LOCK KEY SETTING.....	G6	74	1
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								SETTING	D9	38	8

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SPRING, VALVE INNER	D4	33	10					WASHER, 25X32X1.0	E5	50	26
SPRING, VALVE OUTER	D4	33	9	TANK ASSY., FUEL	G3	71	2	WASHER, 6.1MM	E6	51	14
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STAY, HEADLIGHT LOWER	F1	53	10		H14	98	28	WASHER, PLAIN, 16MM	G12	80	9
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STRIPE, R. RR. SHROUD	I2	102	5	VALVE SET, IDLE AIR CONTROL	E7	52	9	WINKER ASSY., L. FR.	H4	88	4
	I3	103	5	VALVE, EX.	D4	33	8	WINKER ASSY., L. RR.	H4	88	7
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	H10	94	8	[W]				WRENCH, EYE, 17MM	H15	99	11
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SWITCH ASSY., COMBINATION &	LOCK	F6	58	WASHER, 14.2X24	E3	48	4				
	LOCK	F6	58	WASHER, 16MM	D11	40	17				
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PARTS CATALOGUE NEWS

Honda Motor Co., Ltd.
Customer Service Technology Development Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13KZZD02
PARTS CATALOGUE NEWS	CRF250L/M CRF250LD/E CRF250ME
NEWS NO.	001

(TH-KD)KZZ

- 2BR TYPE DELETION-

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable throttle body identification No.
CRF250LD	~~2BR~~	Brazil	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	GQ32A A
	BR				
	E	England	MD38E-2000001~2099999	MLHMD38A*D5000001~D5099999	
	ED	European direct sales			
	F	France			
	LA	Latin America	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	
	PH	Philippines	MD38E-2000001~2099999		
	U	Australia			
CRF250LE	KO	Korea	MD38E-2100001~	MLHND38K*D5000001~	GQ32A A
CRF250ME	2ED	European direct sales	MD38E-2100001~	MLHND38B*E5000001~	GQ32A A
	3E	England			
	E				
	ED	European direct sales			

CRF250L (CRF250LD).....~~2BR~~,BR

No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
1	BODY COMP., FRAME	50100-KZZ-900	ZB			F-39	4
2	BODY COMP., RR. FRAME	50200-KZZ-900	ZB			F-39	6
3	COVER, FR. MUFFLER	18360-KZZ-900	ZB			F-27	10
4	COVER, L. SIDE	83601-KZZ-900	ZC			F-24	5
5	COVER, R. SIDE	83501-KZZ-900	ZC			F-24	3
6	COVER, TOOL BOX	83602-KZZ-900	ZB			F-24	6
7	FENDER SET, RR.	80010-KZZ-900	ZD			F-34	6
8	FENDER SUB ASSY., FR.	61200-KZZ-900	ZB			F-10	2
9	MARK, HONDA	86101-KZZ-900	ZC			F-50	1
10	MARK, HONDA	86102-KZZ-900	ZC			F-50	2
11	PROTECTOR, L. FR. FORK	51620-KZZ-900	ZC			F-11	23
12	PROTECTOR, R. FR. FORK	51610-KZZ-900	ZC			F-11	22
13	SEAT ASSY., DOUBLE	77200-KZZ-900	ZD			F-23	1
14	SHROUD SET, L. FR.	19090-KZZ-900	ZD			F-22	4
15	SHROUD SET, L. RR.	19095-KZZ-900	ZD			F-22	5

CRF250L (CRF250LD).....~~2BR~~,BR

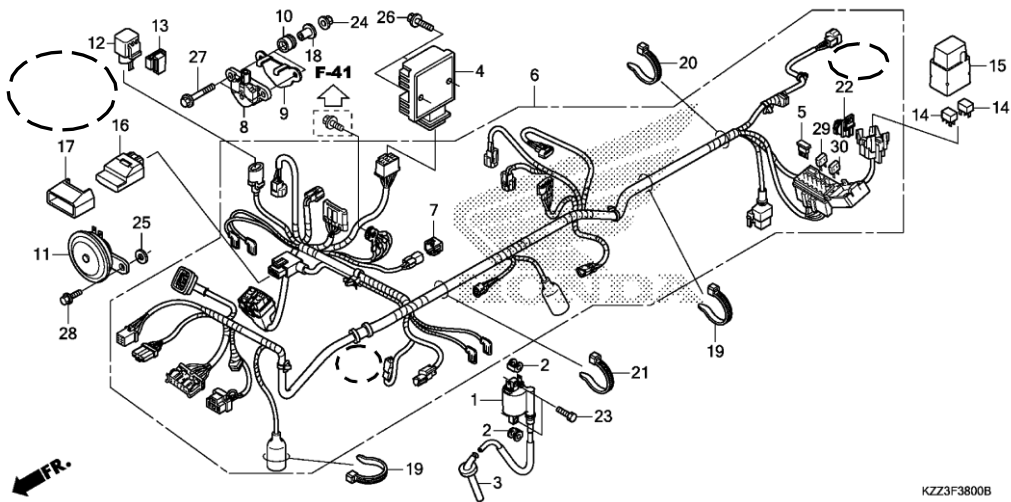
No.	MODEL		CRF250LD				
	COLOR		Extreme red	Applicable model		Applicable block No.	Ref. No.
	CODE		R-292R				
	Name of colored parts	Basic part No.	R292	Initial applicable model	Final applicable model		
16	SHROUD SET, R. FR.	19070-KZZ-900	ZD			F-22	2
17	SHROUD SET, R. RR.	19075-KZZ-900	ZD			F-22	3
18	STRIPE, L. FR. SHROUD	86192-KZZ-900	ZD			F-50	4
19	STRIPE, L. RR. SHROUD	86194-KZZ-900	ZD			F-50	6
20	STRIPE, R. FR. SHROUD	86191-KZZ-900	ZD			F-50	3
21	STRIPE, R. RR. SHROUD	86193-KZZ-900	ZD			F-50	5
22	TANK ASSY., FUEL	17500-KZZ-900	ZB			F-21	2
23	VISOR SET, FR.	61140-KZZ-900	ZD			F-1	9

BOOKNo. :13KZZD02

Block No.	Ref. No.	Note	Part No.	Description		Reqd. QTY	CRF 250L D	CRF 250L E	CRF 250M E	Serial	No.	Parts catalogue code
F-2	1	T	37100-KZZ-902	METER ASSY., COMBINATION(KPH)		1	1	-		-----	-----	BR, ED, F, KO, LA, PH, U
F-7	1T		35010-KZZ-900	KEY SET	1 - -	-----	-----					BR, LA, PH, U
	2T		35100-KZZ-901	SWITCH ASSY., COMBINATION & LOCK		1	-	-		-----	-----	BR, LA, PH, U
F-10	2	T	61200-KZZ-900ZB	FENDER SUB ASSY., FR. *R292R*.....EXTREME RED		1	1	1		-----	-----	BR, E, ED, F, LA, PH, U
F-17	4T		43150-KZZ-902	CALIPER SUB ASSY., RR. (NISSIN)	1 1 -	-----	-----					BR, KO, LA
	9T		43108-KSP-B51	SPRING, PAD (NISSIN)	1 1 -	-----	-----					BR, KO, LA
F-32	3	T	40540-KYJ-902	CHAIN, DRIVE (DID520VF-T20ZB) (STANDARD LINK 106L)		1	1	1		-----	-----	2ED, 3E, BR, E, ED, F, KO, LA, U
	4T		40545-KYJ-902	JOINT, DRIVE CHAIN (DAIDO)	1 1 1	-----	-----					2ED, 3E, BR, E, ED, F, KO, LA, U
F-33	1	T	52400-KZZ-941	CUSHION ASSY., RR. (SHOWA)		1	-	-		-----	-----	BR
	8T		87516-KFC-900	LABEL, RR. DAMPER CAUTION (PORTUGUESE)		1	-	-		-----	-----	BR
F-34	7E		80150-KZZ-306	*PARTS NO. DELETION								
F-36	2E		33704-KZZ-B11	*PARTS NO. DELETION								
	12T		84701-KZZ-900	BRACKET, NUMBER PLATE	1 - -	-----	-----					BR, LA, U
F-37	1	T	31500-MCG-014	BATTERY (YTX7L-BS) (TIANJIN YUASA)		1	-	-		-----	-----	BR

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
					CRF	CRF	CRF		
					250L D	250L E	250M E		

F-38 WIRE HARNESS



F-38	6E 32100-KZZ-B10 *PARTS NO. DELETION								
	7E 32606-MEL-D01 *PARTS NO. DELETION								
	16	T	38770-KZZ-942	PGM-FI UNIT	1	-	-	-----	BR
	30	T	98200-41000	FUSE, MINI (10A)	6	6	6	-----	2ED, 3E, BR, E, ED, F, KO, LA, PH, U
	31	E	31700-MM8-610	*PARTS NO. DELETION					
	32	E	32146-S84-003	*PARTS NO. DELETION					
	33	E	38200-KZZ-B10	*PARTS NO. DELETION					
F-38-30	34	E	38501-KSS-B31	*PARTS NO. DELETION					
	35	E	38502-KTT-901	*PARTS NO. DELETION					
	1	E	31500-KVS-A01	*PARTS NO. DELETION					
	2E 38910-KZZ-B10 *PARTS NO. DELETION								
	3	E	38912-KZZ-B10	*PARTS NO. DELETION					

BOOKNo. : 13KZZD02

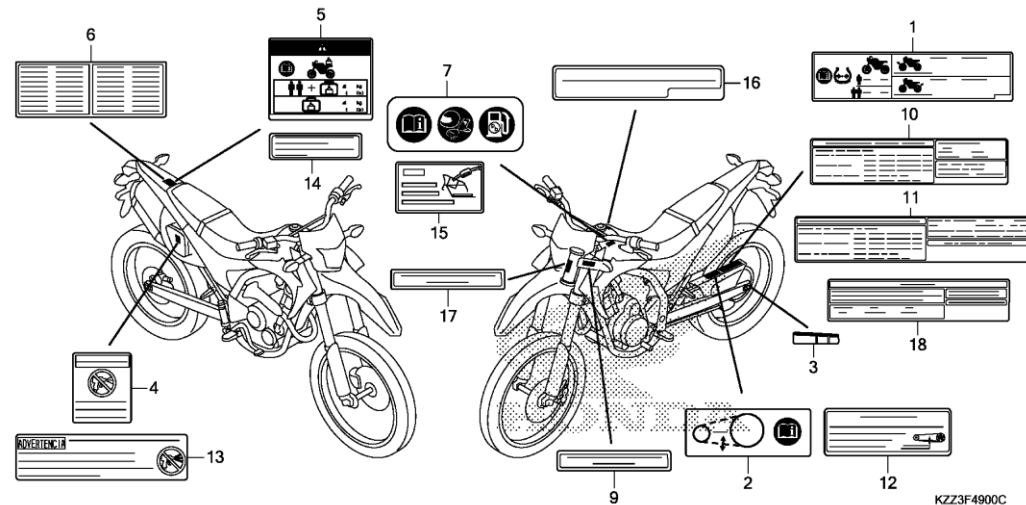
Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial	No.	Parts catalogue code
					CRF 250L D	CRF 250L E	CRF 250M E			
	4	E	38912-MGS-730	*PARTS NO. DELETION						
	5E		38913-MGS-730	*PARTS NO. DELETION						
	6	E	38917-KVS-A01	*PARTS NO. DELETION						
	7	E	38918-KZZ-B10	*PARTS NO. DELETION						
	8	E	38920-KZZ-940	*PARTS NO. DELETION						
	9	E	38930-KZZ-B10	*PARTS NO. DELETION						
	10	E	80117-KZZ-B10	*PARTS NO. DELETION						
	11	E	83645-GG0-000	*PARTS NO. DELETION						
	12	E	90660-SB2-000	*PARTS NO. DELETION						
	13	E	93913-15420	*PARTS NO. DELETION						
F-41	1	T	19010-KZZ-941	RADIATOR COMP. (T.RAD)	1	-	-	-----	-----	BR, LA
	8T		19045-KYJ-641	CAP COMP., RADIATOR	1	-	-	-----	-----	BR, LA
	10	T	19055-MV9-891	SEAL, RADIATOR CAP	1	-	-	-----	-----	BR, LA

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Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
					CRF 250L D	CRF 250L E	CRF 250M E		

F-49 CAUTION LABEL



KZZ3F4900C

F-49	8E	87100-KVS-A00	*PARTS NO. DELETION						
	9T	87125-GB0-900	PLATE, NAME	1	-	-	-	-	BR
	10	T	87505-KZZ-940	LABEL, TIRE	1	-	-	-	BR
	12	T	87507-MAT-B40	LABEL, DRIVE CHAIN (PORTUGUESE)	1	-	-	-	BR
	13	T	87509-KWG-B00	LABEL, AIR CLEANER ELEMENT NOTICE (PORTUGUESE)	1	-	-	-	BR
	14	T	87560-KCH-630	LABEL, DRIVE (PORTUGUESE)	1	-	-	-	BR
	15	T	87562-GFP-900	MARK, REFUEL CAUTION (PORTUGUESE)	1	-	-	-	BR

NOTE A:PART NO.CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO.CORRECTION L:APPLICATION SERIAL NO.CORRECTION
M:PART DESCRIPTION CORRECTION T:APPLICATION CORRECTION Z:REMARKS CHANGE



PARTS CATALOGUE NEWS

Honda Motor Co., Ltd.
Customer Service Technology Development Division

PARTS CATALOGUE - CORRECTED

Printed in Japan

CODE NO.	13KZZD02
PARTS CATALOGUE NEWS	CRF250L/M CRF250LD/E CRF250ME
NEWS NO.	002

(TH-KD)KZZ

Applicable frame serial No.—Corrected

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable throttle body identification No.
CRF250LD	BR	Brazil	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	GQ32A A
	E	England	MD38E-2000001~2099999	MLHMD38A*D5000001~D5099999	
	ED	European direct sales			
	F	France			
	LA	Latin America	MD38E-1000001~1099999	MLHMD389*D5000001~D5099999	
	PH	Philippines	MD38E-2000001~2099999		
	U	Australia			
CRF250LE	KO	Korea	MD38E-2100001~	MLHMD38K*D5000001~	GQ32A A
CRF250ME	2ED	European direct sales	MD38E-2100001~	MLHMD38B*E5000001~	GQ32A A
	3E	England			
	E				
	ED	European direct sales			

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PARTS
CATALOGUE
NEWS

CRF250L/M
CRF250LD/E
CRF250ME

NEWS NO.

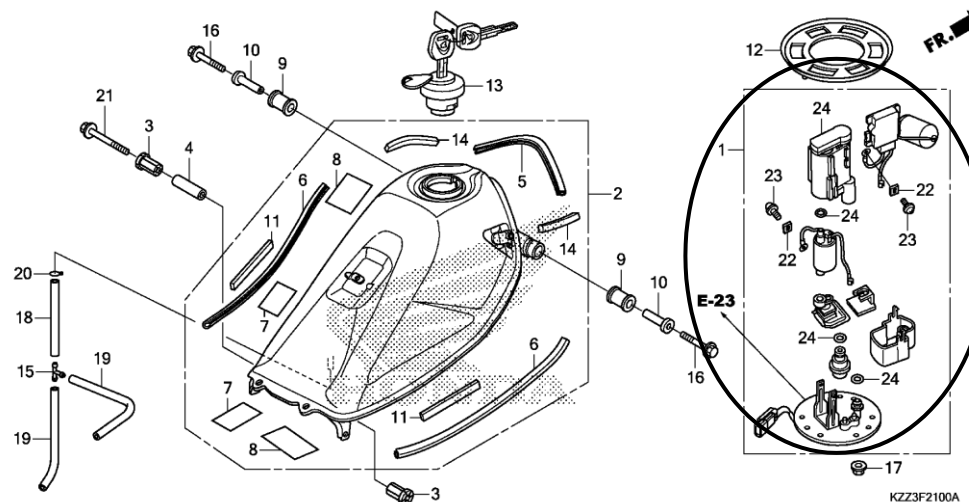
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(TH-KD)KZZ

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
					CRF 250L D	CRF 250L E	CRF 250M E		

F-21 FUEL TANK

Ref. No.	(Relative ref. Number) LON Description	FRT
24 310107	FILTER, FUEL	0.7



KZZ3F2100A

F-21	22D 16711-MGS-D31 STOPPER.....	2	2	2
	23D 16712-MGS-D31 SCREW, 4X6.6.....	2	2	2

Block No.	Ref. No.	Note	Part No.	Description	Reqd. QTY			Serial No.	Parts catalogue code
					CRF 250L D	CRF 250L E	CRF 250M E		
	24	D	16730-MGS-D31	FILTER ASSY., FUEL.....	1	1	1		

NOTE A:PART NO. CHANGE D:NEWLY PROVIDED E:PART NO.DELETION K:REQUIRED NO. CORRECTION L:APPLICATION SERIAL NO. CORRECTION
M:PART DESCRIPTION CORRECTION T:APPLICATION CORRECTION Z:REMARKS CHANGE